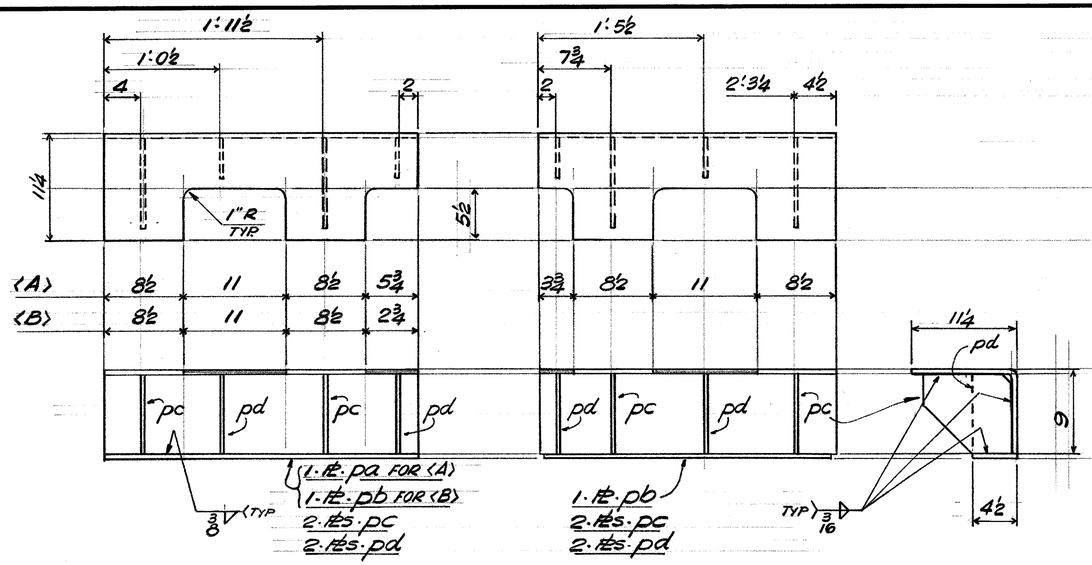
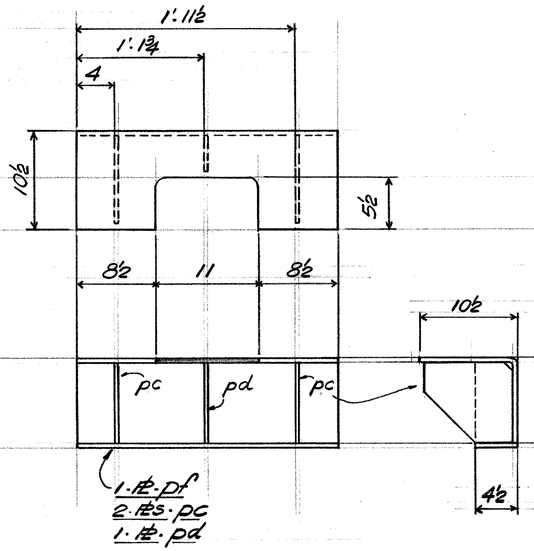


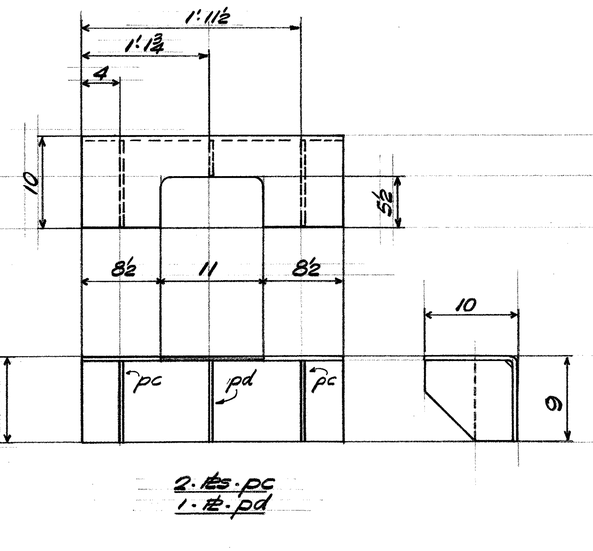
ONE — L 11¼ × 9 × ½ × 2'-9¾ — A668
(BEND 19⅜ × ½ ℄)

ONE — DO. — × 2'-6¾ — B668

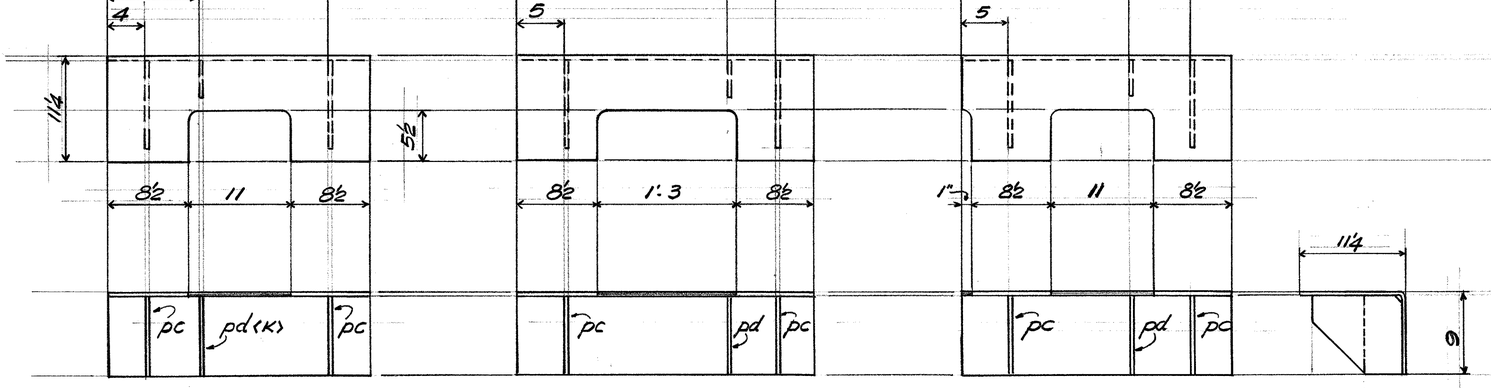
ONE — L 11¼ × 9 × ½ × 2'-7¾ — C668
(BEND 19⅜ × ½ ℄)



ONE — L 10½ × 9 × ½ × 2'-4 — D668
(CUT L 11¼ × 9
BENT FROM 19⅜ × ½ ℄)



ONE — L 10 × 9 × ½ × 2'-4 — G668
(CUT L 11¼ × 9
BENT FROM 19⅜ × ½ ℄)



2-℄s pc
1-℄ pd FOR ⟨K⟩

2-℄s pc
1-℄ pd

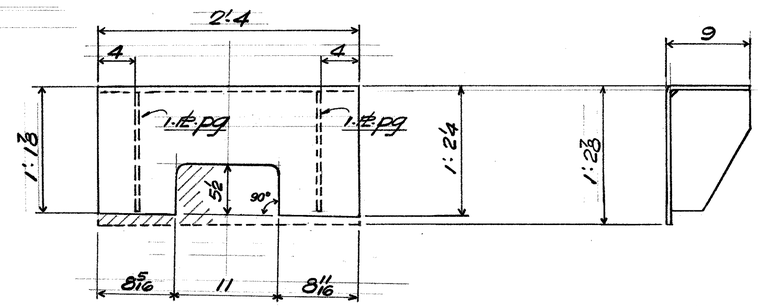
2-℄s pc
1-℄ pd

2 — L 11¼ × 9 × ½ × 2'-4 — H668
(BEND 19⅜ × ½ ℄)

ONE — DO — K668

ONE — L 11¼ × 9 × ½ × 2'-8 — M668
(BEND 19⅜ × ½ ℄)

ONE — L 11¼ × 9 × ½ × 2'-5 — N668
(BEND 19⅜ × ½ ℄)



ONE — L 14⅜ × 9 × ½ × 2'-4 — P668
(CUT 14⅜ LEG AS SHOWN) (BEND 23 × ½ ℄)

E70XX ELECTRODES
REF. DIAG. CW-15

BILL OF MATERIAL

LINE	COST	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F010															
02				PA	1	PI	4	8	×	0	8	44W		2	9	12			PLAIN
03				PB	2	"	4	8	×	0	8			2	6	12			
04				PF	1	"	4	8	×	0	8			2	4	0			
05				PC	20	"	8	8	×	0	6			0	9	8			
06				PD	13	"	4	0	×	0	6			0	9	8			
07																			
08																			
09					1	IF		3/8						10	0	0			
10					1	IF		3/16						90	0	0			
11																			
12			FW5S	A668	1	PI	19	6	×	0	8	44W		2	9	12			BENT
13			FW5S	B668	1	"	19	6	×	0	8			2	6	12			
14			FW5S	C668	1	"	19	6	×	0	8			2	7	12			
15			FW5S	D668	1	"	19	6	×	0	8			2	4	0			
16			FW5S	G668	1	"	19	6	×	0	8			2	4	0			
17			FW5S	H668	2	"	19	6	×	0	8			2	4	0			
18			FW5S	K668	1	"	19	6	×	0	8			2	4	0			
19			FW5S	M668	1	"	19	6	×	0	8			2	8	0			
20			FW5S	N668	1	"	19	6	×	0	8			2	5	0			
21																			
22																			
23																			
24																			
25																			
26			TOTAL			TOTAL													1 OF 2
01				F001															
02				PG	2	PI	8	8	×	0	6	44W		1	1	0			
03																			
04					1	IF		3/16						0	0	0			
05																			
06			FW5S	P668	1	PI	23	0	×	0	8	44W		2	4	0			BENT
07																			
08																			
09																			
10																			
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25																			
26			TOTAL		64	TOTAL								133					2 OF 2

PRELIMINARY

REV.			
1	DATE	BY	
2	DATE	BY	
3	DATE	BY	

SPEC. G40.21.44W.
HOLES —
FINISH —

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD
27 GP	JUNE '96	FR
CHK'D. 28 ✓	DATE	

PROJECT: 7-W.T.C. N.Y.C.
DETAIL: CURTAIN WALL BRKTS. 5TH FL. (16-20)

CONTRACT 84.15 | DWG.No. 668

X71