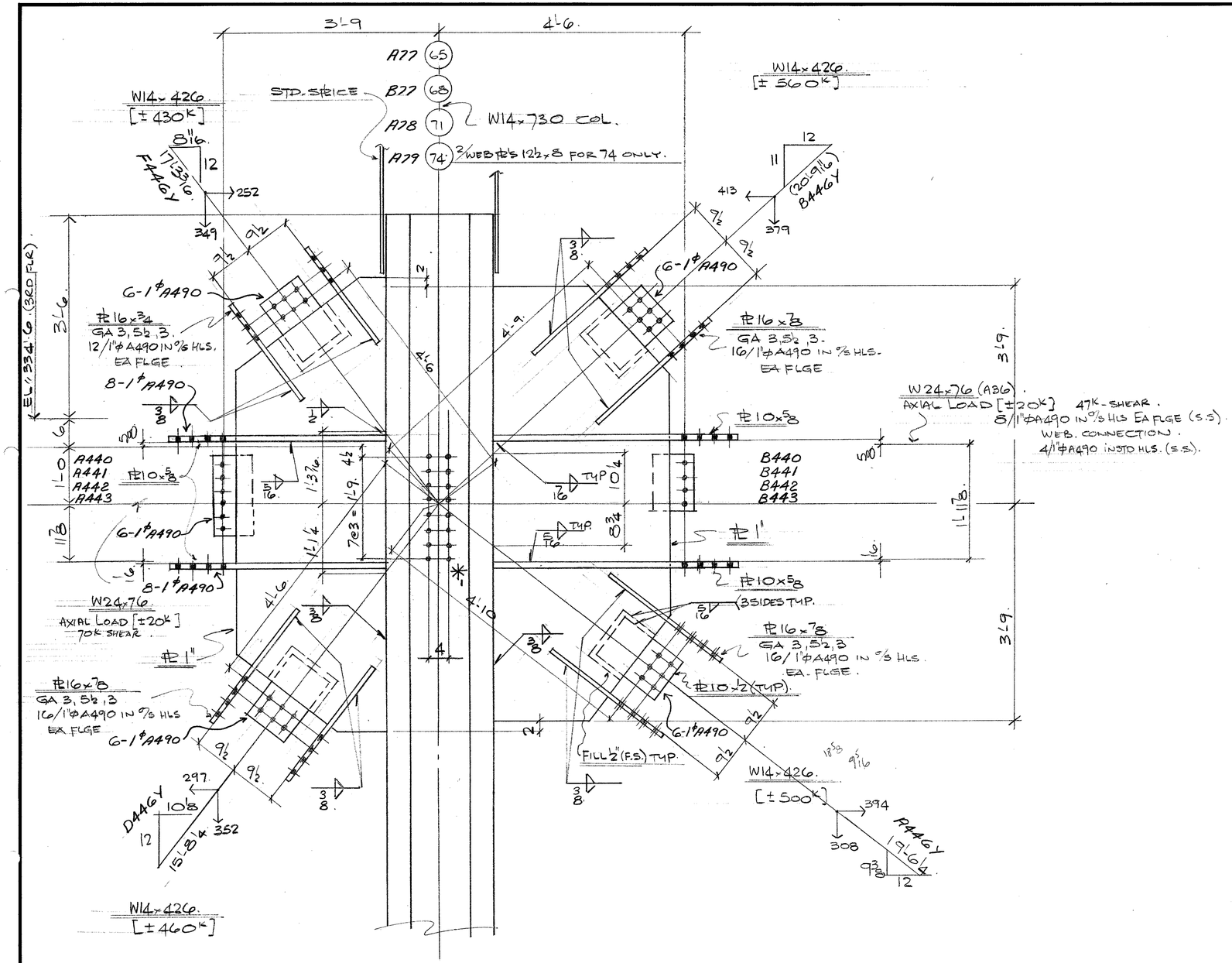


DET (1/911)

CORE BRACING. (TYPICAL DETAIL).

- ALL DETAIL MT'L - (G40.21-44W.)
- ALL WELD - E70XX.
- ✳1 CONN FOR MG.31 ~ END REACTION 160K.
  16/7/8ϕA325 IN STD HLS (S.S.).

USE KNIFE CONN AT COL-74

REF DIAG E121

BILL OF MATERIAL

LINE	COST CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION WIDTH PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY THK. In.	THK. 16th	GRADE CODE	DSOP	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01																		
02																		
03																		
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25																		
26	TOTAL																	

LINE	COST CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION WIDTH PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY THK. In.	THK. 16th	GRADE CODE	DSOP	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
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22																		
23																		
24																		
25																		
26	TOTAL																	

REV.		DATE	BY
	1	DATE	BY
	2	DATE	BY
	3	DATE	BY

SPEC. —
HOLES —
FINISH —

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	DATE	SQUAD	PROJECT	CONTRACT	DWG.No.
JS	JAN '85	FR.	7 WORLD TRADE CENTRE.	84-15	911
CHK'D. 28 WAD	DATE APR/85		DETAIL: CORE BRACING LAYOUT.		