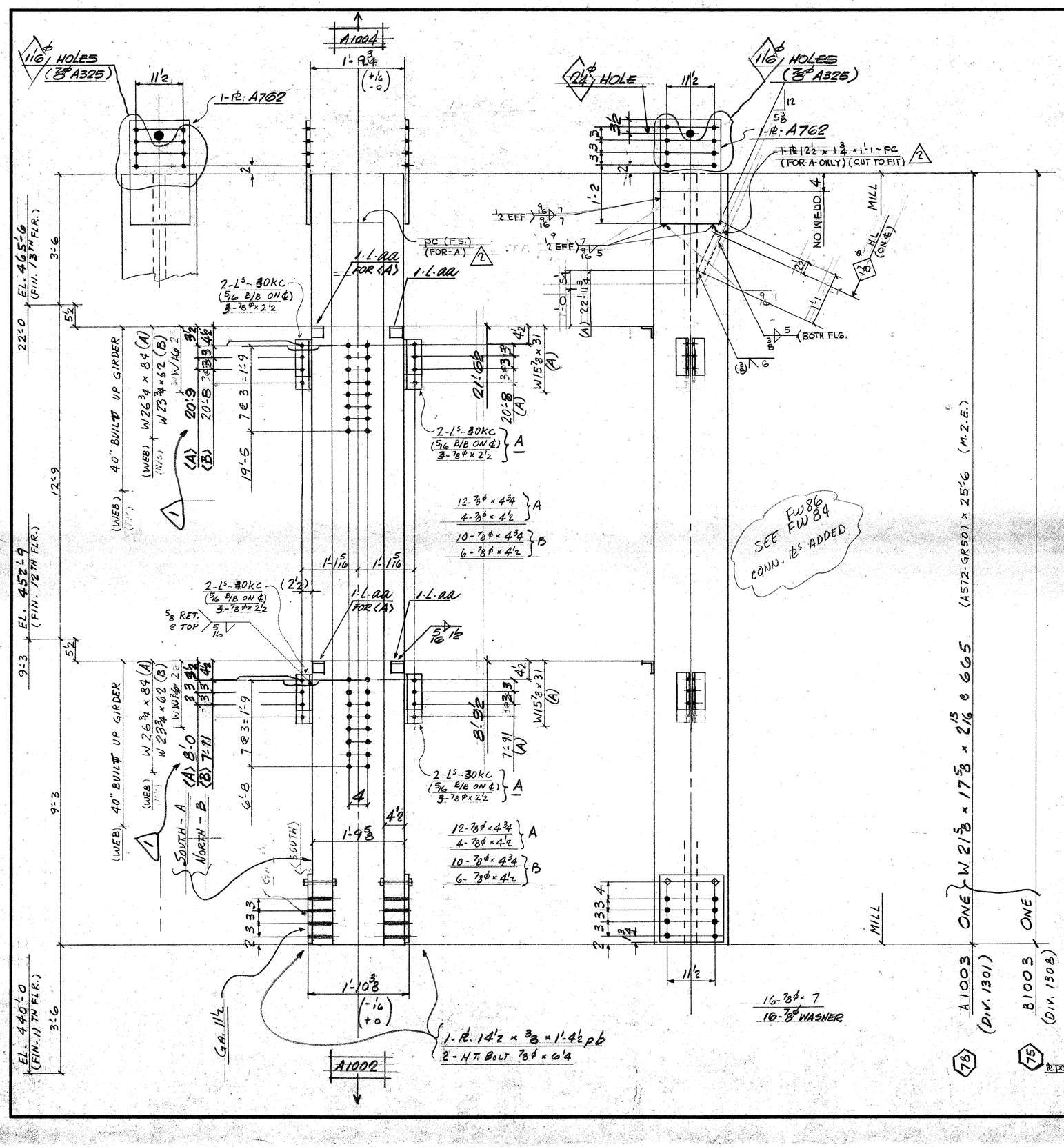
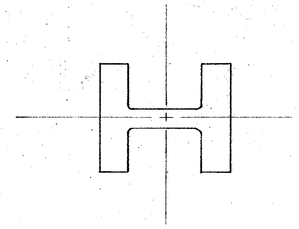




FIELD BOLTS

18 - 7/8ϕ x 2 1/2 A325
20 - 7/8ϕ x 4 1/2
44 - 7/8ϕ x 4 3/4
32 - 7/8ϕ x 7
32 - 7/8ϕ WASHER

SECTION A-A

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-W44 U/N
E70 SERIES ELECTRODES
REF. DWG.S E117A E12/13

BILL OF MATERIAL

LINE	CCOSDTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY THK. In.	THK. 16th	GRADE CODE	DSDR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F002													
02																		
03				30KC	12	L 4 x 3 x 3/8					44W		0	8	8			
04				AA	6	L 3 x 3 x 3/8					〃		0	3	0			
05																		
06			A762		4	PL	14	8	x		44W		2	1	0			
07			PB		4	PL	14	8	x	0	6	44W		1	4	8		
08																		
09					8	H.T. BOLT 7/8 x 6 1/4					325								
10																		
11					1	I.F. 5/16									12	0	0	
12					1	I.F. 3/16									8	0	0	
13																		
14																		
15	1301	A1003			1	W14 x 665					A572GR50		25	6	0	16	4	M.2.E.
16	1308	B1003			1	〃					〃		25	6	0	1	1	
17																		
18																		
19																		
20																		
21																		
22																		
23																		
24																		
25																		
26			TOTAL		40								TOTAL		73			1-OF-2
01																		
02					F001													
03																		
04																		
05			PC		1	PL	12	8	x		44W		1	1	0			CUT TO FIT
06																		
07	1301	ADDED			1	PIECE TO A1003												
08																		
09																		
10																		
11																		
12																		
13																		
14																		
15																		
16																		
17																		
18																		
19																		
20																		
21																		
22																		
23																		
24																		
25																		
26			TOTAL		3								TOTAL		1			2 OF 2

APPROVED AS NOTED
APR 20/85

R E V.	1	DATE APR 25/85	BY GP.	SPEC. AS NOTED	FRANKEL STEEL LIMITED
	2	DATE MAY 15, 85	BY EC	HOLES 15/16ϕ U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2
	3	DATE	BY	FINISH	
MADE 27 HWM		DATE MARCH/85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-152
CHK'D. 28 GP		DATE APR/85		DETAIL: COL. 75 LIKE 78, 78 7TH TIER	DWG.No. 1003