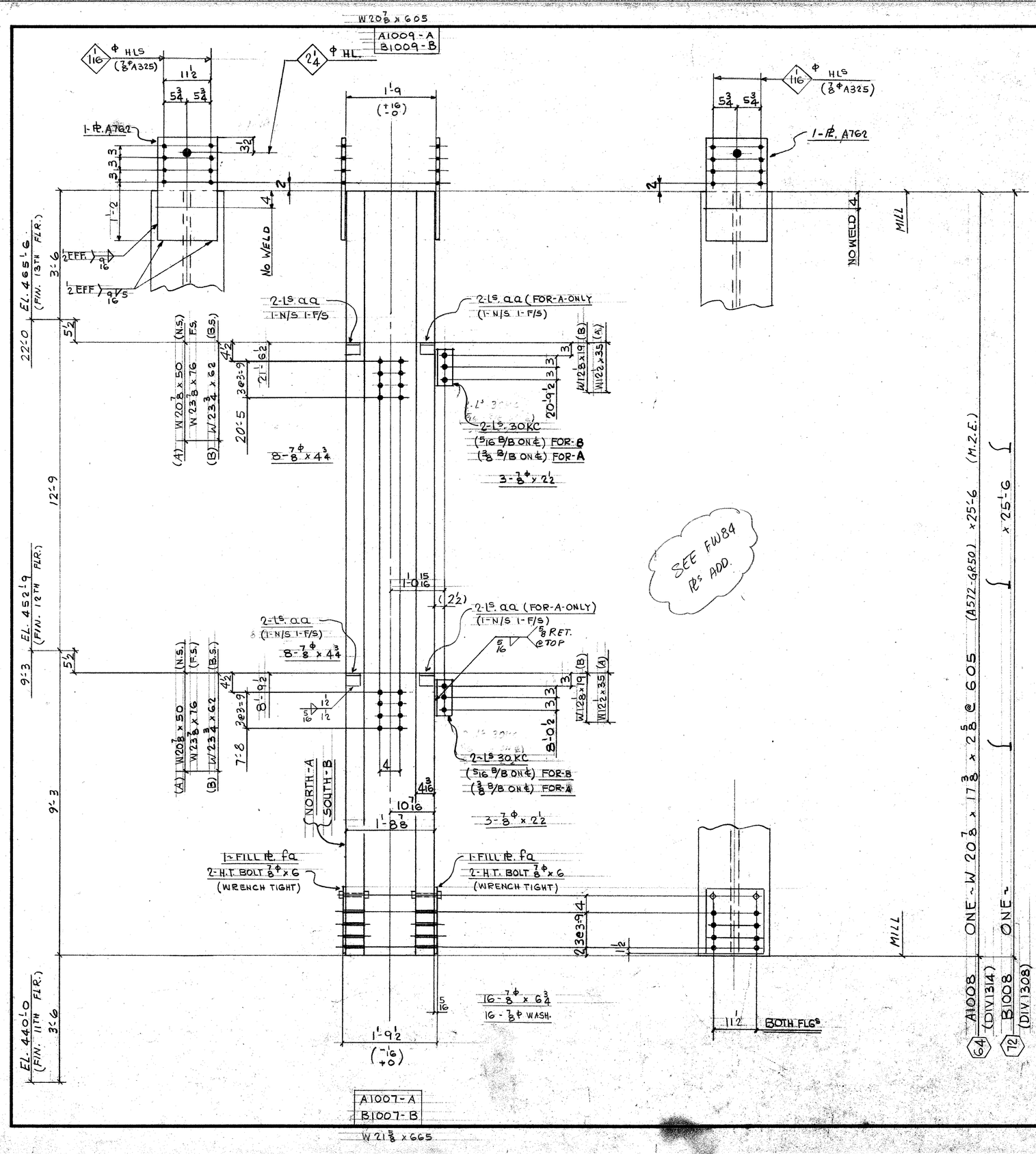


FIELD BOLTS:

12 - 7/8 Φ (A325F) x 2 1/2

32 - ⊥ x 4 3/4

32 - ⊥ x 6 3/4

32 - 7/8 Φ (A325F) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E12/13, E117, E117A
901

BILL OF MATERIAL

LINE	CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSGR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F002														
02																			
03				30KC	8	L	4		x 3 x 3/8			44W		0	8	8			
04				AA	12	L	3		x 3 x 3/8			⊥		0	3	0			PLAIN
05																			
06				A762	4	PL	14	8	x		010	44W		2	1	0			
07				FA	4	PL	14	8	x		005	⊥		1	4	0			
08																			
09					8	HT BOLT 7/8 x 6						325							
10																			
11					1	IF 5/16								0	0	0			
12					1	IF 9/16								0	0	0			
13																			
14																			
15	314	A1008			1	W	14	x 605				A572GR50		25	6	0	18	9	M.E.E.
16	308	B1008			1		⊥					⊥		25	6	0	16	9	⊥
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		42							TOTAL		67					1-OF-1

REV.	DATE	BY
1	DATE	BY
2	DATE	BY
3	DATE	BY

SPEC. AS NOTED
HOLES 15/16 Φ U/N
FINISH NONE

MADE 27 EC DATE MARCH '85 SQUAD FR
CHK'D. 28 ES DATE 7-5-85

PROJECT: 7 WORLD TRADE CENTER
DETAIL: COLUMN @ 64 & 72 (7TH TIER)

May 21/85

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

CONTRACT 84-152 DWG.No. 1008