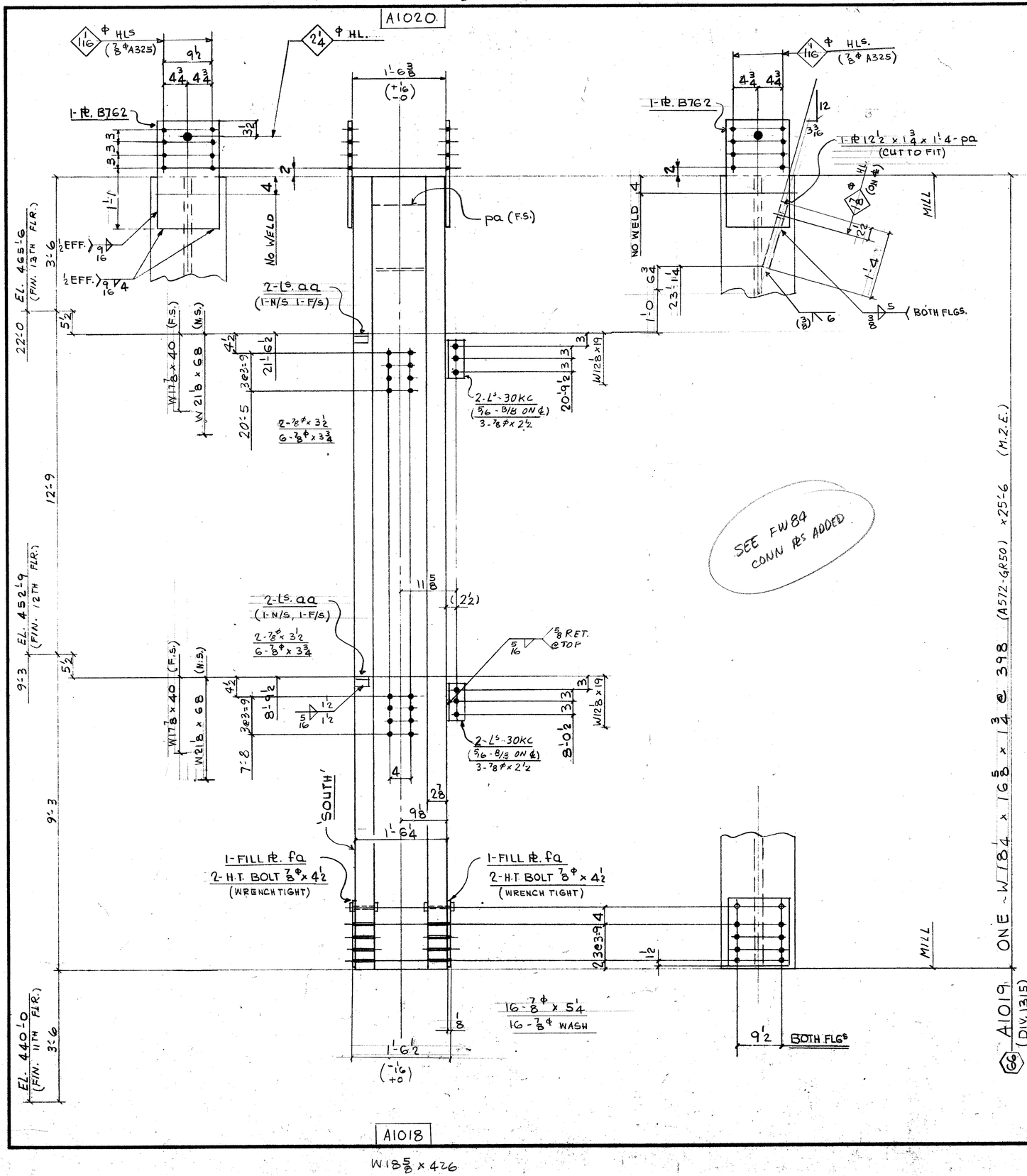
W18 4 x 398

A1020



SEE FW84 CONN PLS ADDED

A1018

W18 5/8 x 426

FIELD BOLTS

16 - 7/8ϕ (A325F) x 2 1/2
4 - x 3 1/2
12 - x 3 3/4
16 - x 5 1/4
16 - 7/8ϕ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E12/13, E117, E117A
901

BILL OF MATERIAL

LINE	CODE	COMM'X SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY THK. In.	THK. 16th	GRADE CODE	DSR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001													
02																		
03				30KC	4	L	4	x 3 x	3/8		44W		0	8	8			
04				AA	4	L	3	x 3 x	3/8		L		0	3	0			PLAIN
05																		
06				B762	2	PL	12	8 x		010	44W		2	0	0			
07				FA	2	L	12	8 x		02	L		1	4	0			
08				PA	1	PL	12	8 x		12	L		1	4	0			CUT TO FIT
09					4	HT BOLT 7/8 x 4 1/2					325							
10																		
11																		
12					1	LF	5/16						3	0	0			
13					1	LF	9/16						4	0	0			
14					1	LF	3/8						3	0	0			
15																		
16	[	315	A1019		1	W14 x 398					A572GR50		25	6	16	24	M.2.E.	
17																		
18																		
19																		
20																		
21																		
22																		
23																		
24																		
25																		
26			TOTAL		22				TOTAL				39			1-OF-1		

01																		
02																		
03																		
04																		
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23																		
24																		
25																		
26			TOTAL						TOTAL									

May 21/85

REV.					
1	DATE	BY	SPEC.	AS NOTED	
2	DATE	BY	HOLES	15/16 ϕ H/N	
3	DATE	BY	FINISH	NONE	

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	DATE	SQUAD	PROJECT	CONTRACT	DWG.No.
EC	MARCH 1/85	FR	1 WORLD TRADE CENTER	84-152	1019
CHK'D 28 ES	DATE 6-5-85		DETAIL: COLUMN ℄ 7TH TIER		