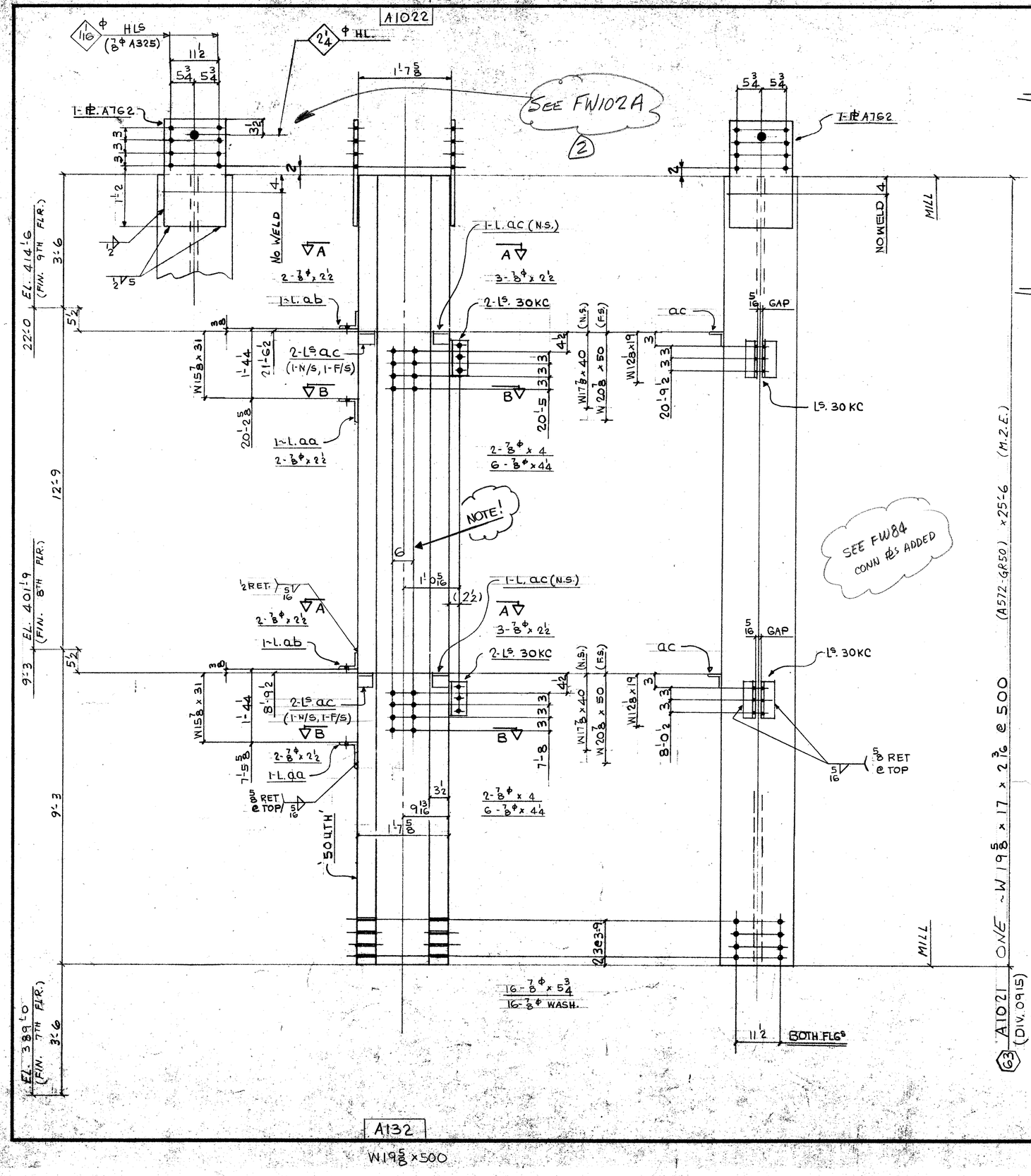
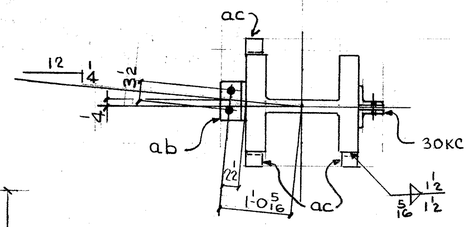
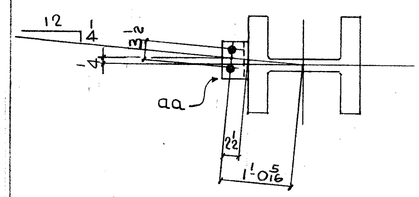
W19 x 455

A1022







FIELD BOLTS:

14 - 7/8ϕ (A325F) x 2 1/2
4 - ∠ x 4
12 - ∠ x 4 1/4
16 - ⊥ x 5 3/4
16 - 7/8ϕ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E8/9, E117, E117A
901, 9114

BILL OF MATERIAL

LINE	CODE	COMM'X SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY THK In.	THK 16th	GRADE CODE	DSGR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001														
02																		
03				30KC	4	L	4	x 3	x 3/8		44W		0	8	8			
04				A1	2	L	8	x 4	x 3/4				0	8	0			
05				AB	2	L	4	x 4	x 3/8				0	6	8			
06				AC	6	L	3	x 3	x 3/8				0	3	0			PLAIN
07																		
08				A762	2	PL	14	8	x		010	44W	2	1	0			
09																		
10																		
11					1	LF	5/16							7	0			
12					1	LF	1/2							4	0			
13																		
14																		
15	0915	A1021			1		W14	x 500			A572GR50		25	6	0	16	18	M.2.E.
16																		
17																		
18																		
19																		
20																		
21																		
22																		
23																		
24																		
25																		
26			TOTAL		20				TOTAL				38					1-OF-1

01																		
02																		
03																		
04																		
05																		
06																		
07																		
08																		
09																		
10																		
11																		
12																		
13																		
14																		
15																		
16																		
17																		
18																		
19																		
20																		
21																		
22																		
23																		
24																		
25																		
26			TOTAL						TOTAL									

May 13/85
May 28/85

Laa Revd FW102A SPLICE

REV	DATE	BY	SPEC.	AS NOTED
1	MAY 13	FR	HOLES	15/16ϕ U/N
2	SEPT. 13	HM	FINISH	NONE
3	DATE	BY		

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	DATE	SQUAD	PROJECT: 7 WORLD TRADE CENTER	CONTRACT	DWG.No.
EC	MARCH /85	FR			
CHK'D. 28 BF	LATE APR 15/85		DETAIL: COLUMN (63) (5TH TIER)	84-152	1021