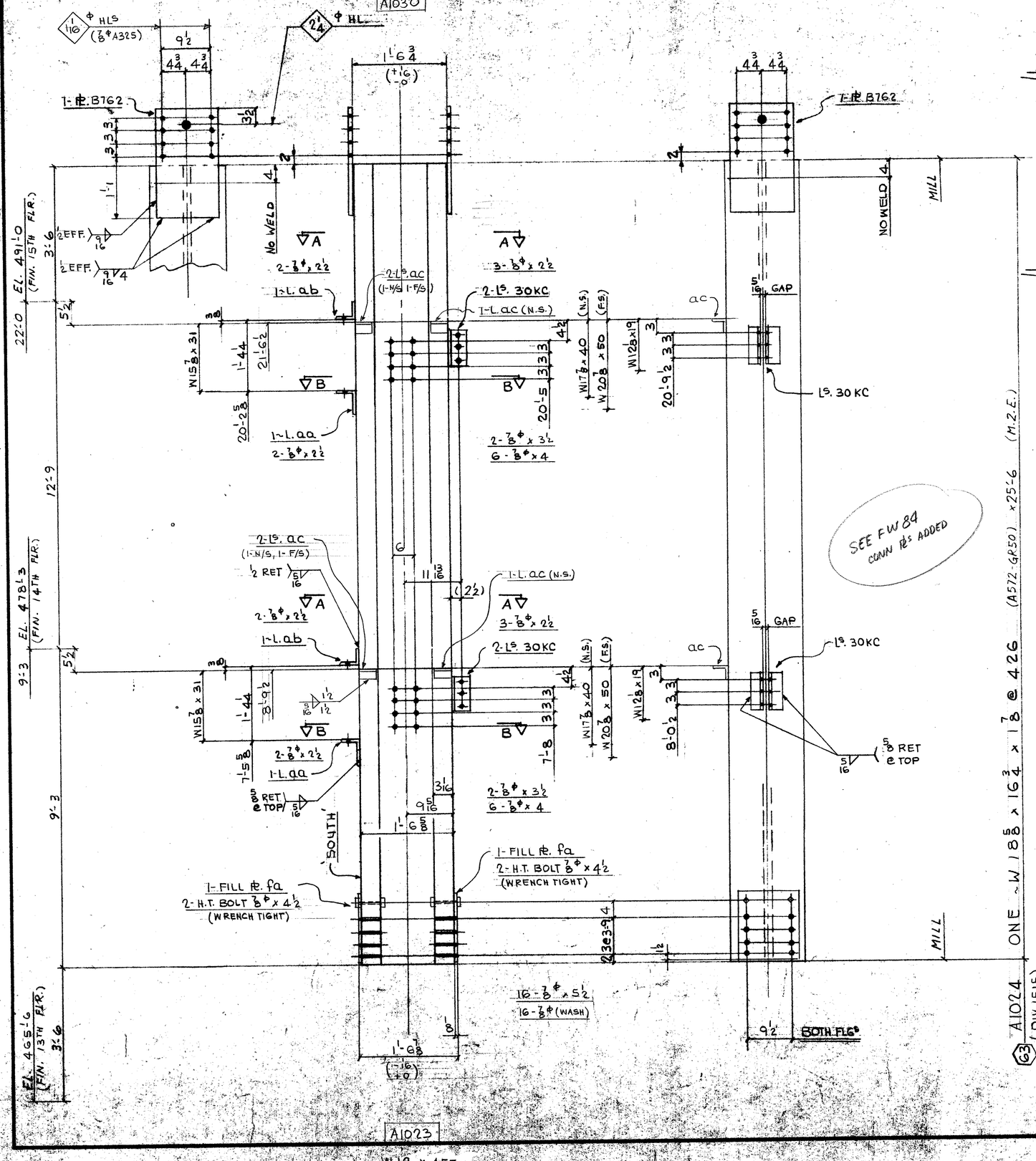
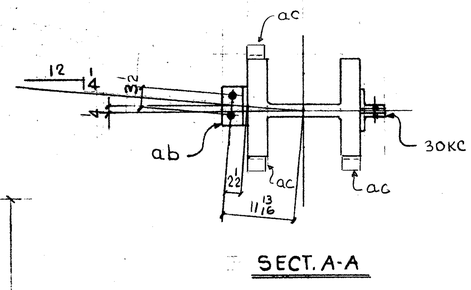
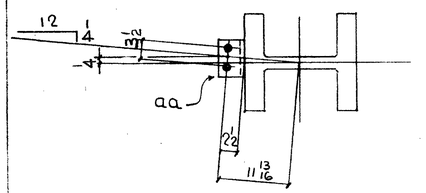
W18 5/8 x 426

A1030





SECT. A-A



SECT. B-B

FIELD BOLTS:

14 - 7/8ϕ (A325F) x 2 1/2
4 - x 3 1/2
12 - x 4
16 - x 5 1/2
16 - 7/8ϕ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40·21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E14/15 E117, E117A
901, 9114

BILL OF MATERIAL

LINE	COMMOD SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO OF PIECES	MATERIAL DESCRIPTION PL	WIDTH inch	16th	X PLATE ONLY THK in.	16th	GRADE CODE	DESIGN	FINISHED LENGTH Feet	in.	16th	PAGE LINE	REMARKS
01		F001														
02																
03			30KC	4	L	4	x	3	x 3/8		44W		9	8		
04			AA	2	L	8	x	4	x 3/4		℄		9	8		
05			AB	2	L	4	x	4	x 3/8		℄		6	8		
06			AC	6	L	3	x	3	x 3/8		⊥		3	0		PLAIN
07																
08			B762	2	PL	12	B	X		010	44W		2	0		
09			FA	2	PL	12	B	X		02	⊥		1	4		
10				4	H.T. BOLT 7/8 x 4 1/2						325						
11																
12				1	I.F. 5/16								6	0		
13				1	I.F. 9/16								4	0		
14																
15																
16																
17		1515 A1024		1	W14 x 426					A572GR50		25	6	0	16	21 M.2.E.
18																
19																
20																
21																
22																
23																
24																
25																
26		TOTAL 26										TOTAL 38				1-OF-1

REV.	1 DATE	BY	SPEC. AS NOTED	FRANKEL STEEL LIMITED			
	2 DATE	BY	HOLES 15/16ϕ U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2			
	3 DATE	BY	FINISH NONE				
MADE 27 EC	DATE [illegible] /85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER		CONTRACT	DWG.No.	
CHK'D 28 ES	LATE 14-5-85		DETAIL: COLUMN (63)	(8TH TIER)	84-152	1024	

May 21/85