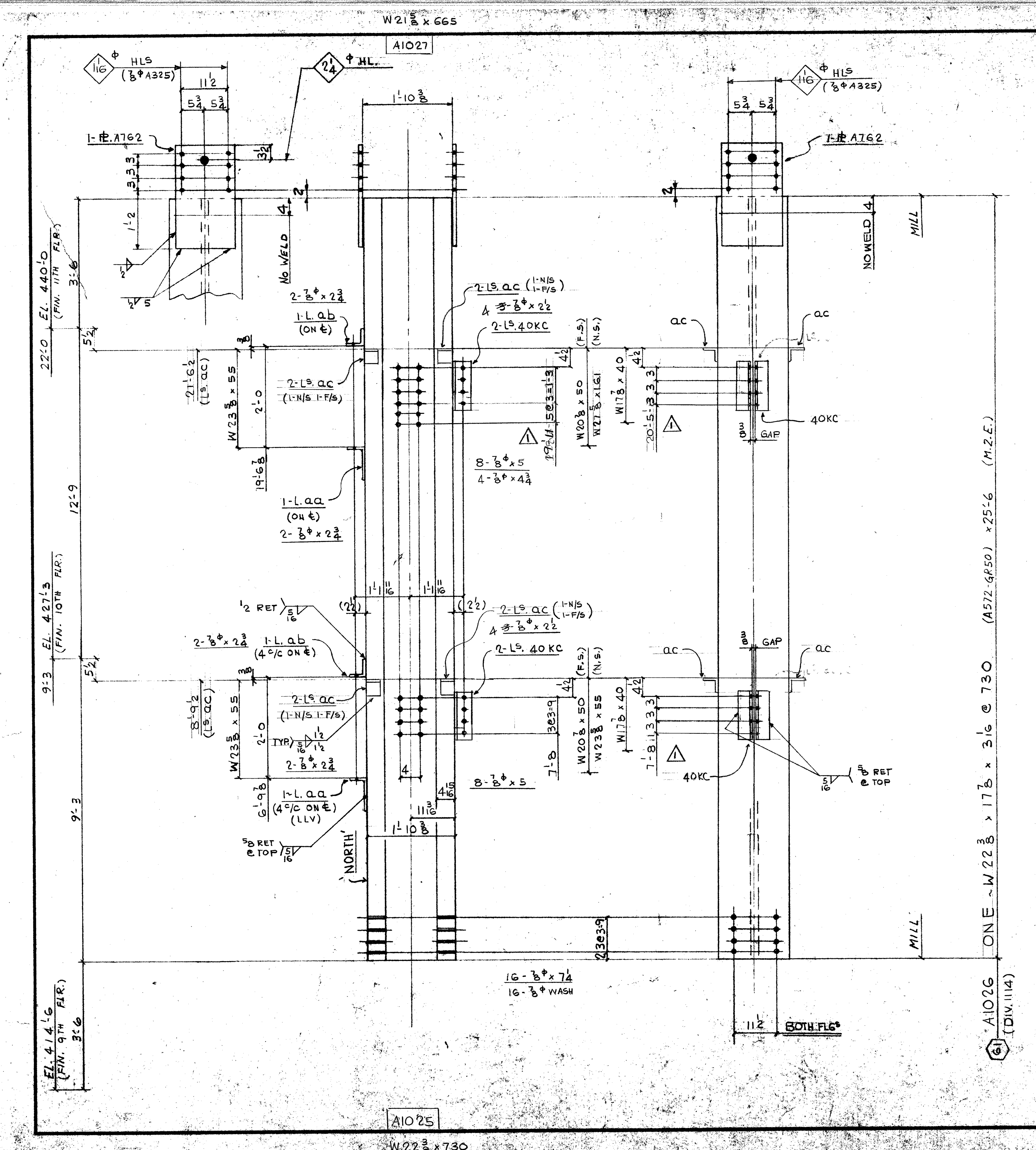


FIELD BOLTS:
6 - 7/8φ (A325F) x 2 1/2
8 - x 2 3/4
16 - x 5
16 - x 7 1/4
16 - 7/8φ (A325) WASHERS
4 - 7/8φ (A325F) x 4 3/4

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E10/11, E117, E117A
901, 9114

BILL OF MATERIAL

LINE	CODE	COMMX SHIP DIVN	PIECE MARKS MAIN MAT'L	PIECE MARKS DETAIL MAT'L	NO. OF PIECES	PL	MATERIAL DESCRIPTION	THK.	GRADE CODE	DSOR	FINISHED LENGTH Feet	In.	16th	PAGE	LINE	REMARKS
01					F001											
02				40KC								11	8			
03 ⚠1				~~30KC~~	4		L4 × 3 × 3/8		44W		0	~~5~~	~~8~~			
04				AA	2		L8 × 4 × 3/4		〃		0	8	0			
05				AB	2		L4 × 4 × 3/8		〃		0	7	0			
06				A762	2	PL	14 8 X	0 10	44W		2	1	0			
07				AC	8		L3 × 3 × 3/8		〃		0	3	0			PLAIN
08																
09					1		IF 5/16				9	0	0			
10					1		IF 1/2				4	0	0			
11																
12																
13																
14		1114	A1026		1		W 14 × 730		A572GR50		25	6	0	16	3	M.2.E
15																
16																
17																
18																
19																
20																
21																
22																
23																
24																
25																
26				TOTAL	22		TOTAL				40					1-OF-1
01																
02																
03																
04																
05																
06																
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22																
23																
24																
25																May 14/85 R
26				TOTAL			TOTAL									Apr 27/85

⚠1 Ls 30KC CHANGE TO 40KC. HLS. IN WEB ADDED

REV.	DATE	BY
⚠1	MAY 10/85	EC
2		
3		

SPEC. AS NOTED
HOLES 15/16 φ U/N
FINISH NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27: EC — DATE MARCH /85 — SQUAD FR
CHK'D. 28: BF — DATE APR. 10/85

PROJECT: 7 WORLD TRADE CENTER
DETAIL: COLUMN (61) (6TH TIER)

CONTRACT 84-152 DWG. No. 1026