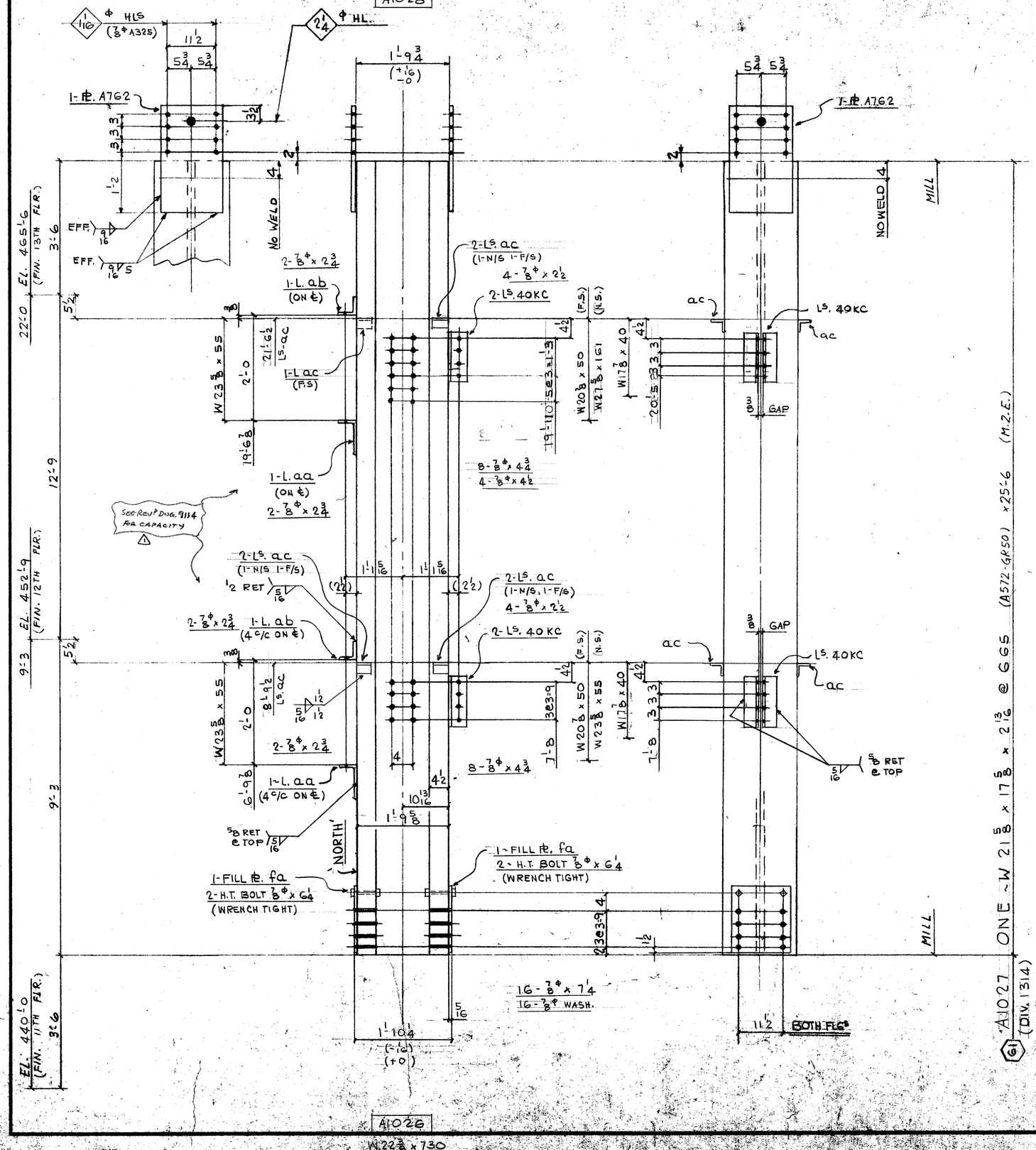
W21 5/8 x 665

A1028



FIELD BOLTS:

8 - 7/8Φ (A325F) x 2 1/2
8 - x 2 3/4
16 - x 4 3/4
16 - x 7 1/4
4 - x 4 1/2
16 - 7/8Φ (A325) WASH

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E12/13, E117, E117A
901, 9114

BILL OF MATERIAL

LINE	CC OO SD TE	COMMX SHIP DIVN.	PIECE MARKS MAIN MATL.	DETAIL MATL.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	16th	X PLATE ONLY THK In.	16th	GRADE CODE	D. S. D. N	FINISHED LENGTH Feet	In.	16th	PAGE	LINE	REMARKS
01				F001														
02																		
03				40KC	4	L	4	×	3/8		44W		21	8				
04				AA	2	L	8	x	4	x 3/4			8	8	0			
05				AB	2	L	4	x	4	x 3/8	L		9	7	0			
06				A762	2	PL	14	8	X		010	44W	2	1	0			
07				FA	2	L	14	8			05	L	1	4	0			
08				AC	1	L	3	x	3	x 3/8		L	0	3	0			PLAIN
09																		
10					4	HT BOLT 7/8 x 6 1/4					325							
11																		
12																		
13					1	LF 5/16							6	0	0			
14					1	LF 9/16							4	0	0			
15																		
16																		
17																		
18	13	14	A1027		1	W 14 x 665					A572GR50		25	6	16	4	M	2E
19																		
20																		
21																		
22																		
23																		
24																		
25																		
26			TOTAL		27						TOTAL		38					1-OF-1
01																		
02																		
03																		
04																		
05																		
06																		
07																		
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23																		
24																		
25																		
26			TOTAL								TOTAL							May 21/85

APPR.

REV.	DATE	BY	
1	MAY 22/85	FR	SPEC. AS NOTED.
2	DATE	BY	HOLES 15/16Φ U/N
3	DATE	BY	FINISH NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	BY	DATE	SQUAD
27	EC	MAY 21/85	FR
CHK'D 28	ES	DATE 9-5-85	

PROJECT: 7 WORLD TRADE CENTER
DETAIL: COLUMN (61) (7TH TIER)
CONTRACT 84-152
DWG. No. 1027