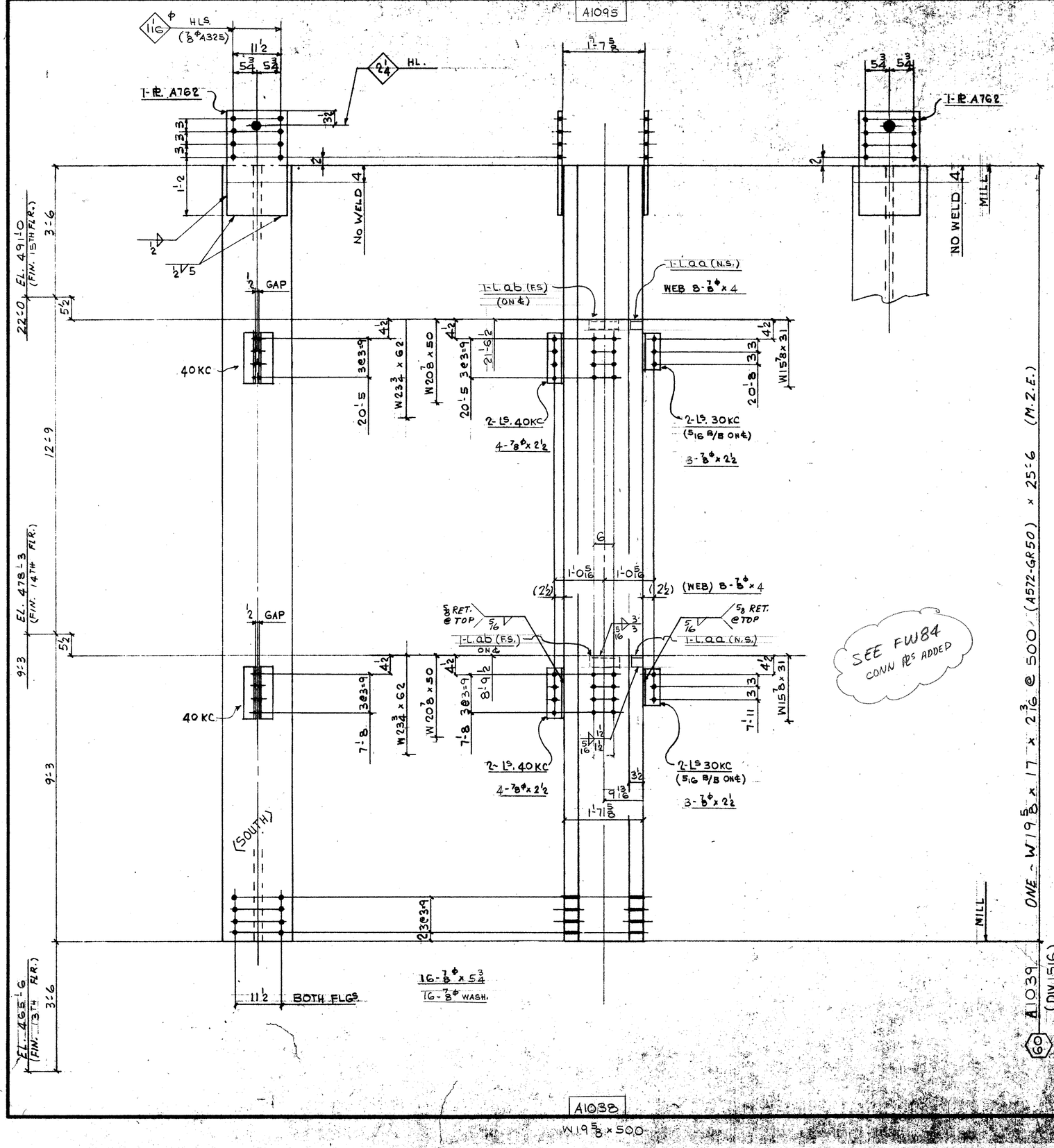
W19x455

A1095



SEE FW84
CONN PLS ADDED

FIELD BOLTS:

14 - 7/8ϕ (A325F) x 2 1/2
16 - ⌊ x 4
16 - ⌊ x 5 3/4
16 - 7/8ϕ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21 - 44W U/N
E70 SERIES ELECTRODES
REF. DWG.S E14/15
E117, E901

BILL OF MATERIAL

LINE	CC OD SD TE	COMM'X SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001													
02																		
03				30KC	4	L	4	x 3 x	3/8		44W		0	8	8			
04				40KC	4			⊥			⊥		0	11	8			
05				AA	2	L	3	x 3 x	3/8		⌊		0	3	0			PLAIN
06				AB	2			⊥			⊥		0	8	0			⊥
07				A762	2	PL	14	8 x		0	10	44W	2	1	0			
08																		
09																		
10					1	F	5/16											
11					1	F	1/2											
12																		
13																		
14																		
15	15	16	A1039		1	L	W14 x 500				A572GR50		25	6	0	15	2	M.2.E
16																		
17																		
18																		
19																		
20																		
21																		
22																		
23																		
24																		
25																		
26			TOTAL		18						TOTAL		38			1-OF-1		

01																		
02																		
03																		
04																		
05																		
06																		
07																		
08																		
09																		
10																		
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19																		
20																		
21																		
22																		
23																		
24																		
25																		
26			TOTAL								TOTAL							

REV					
1	DATE	BY	SPEC.	AS NOTED	
2	DATE	BY	HOLES	15/16ϕ U/N	
3	DATE	BY	FINISH	NONE	

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD	PROJECT	CONTRACT	DWG. No.
27 EC	MARCH/85	FR	7 WORLD TRADE CENTER	84-152	1039
CHK'D 28 ES	DATE 14-5-85		DETAIL: COLUMN 60 (8TH TIER)		

May 21/85