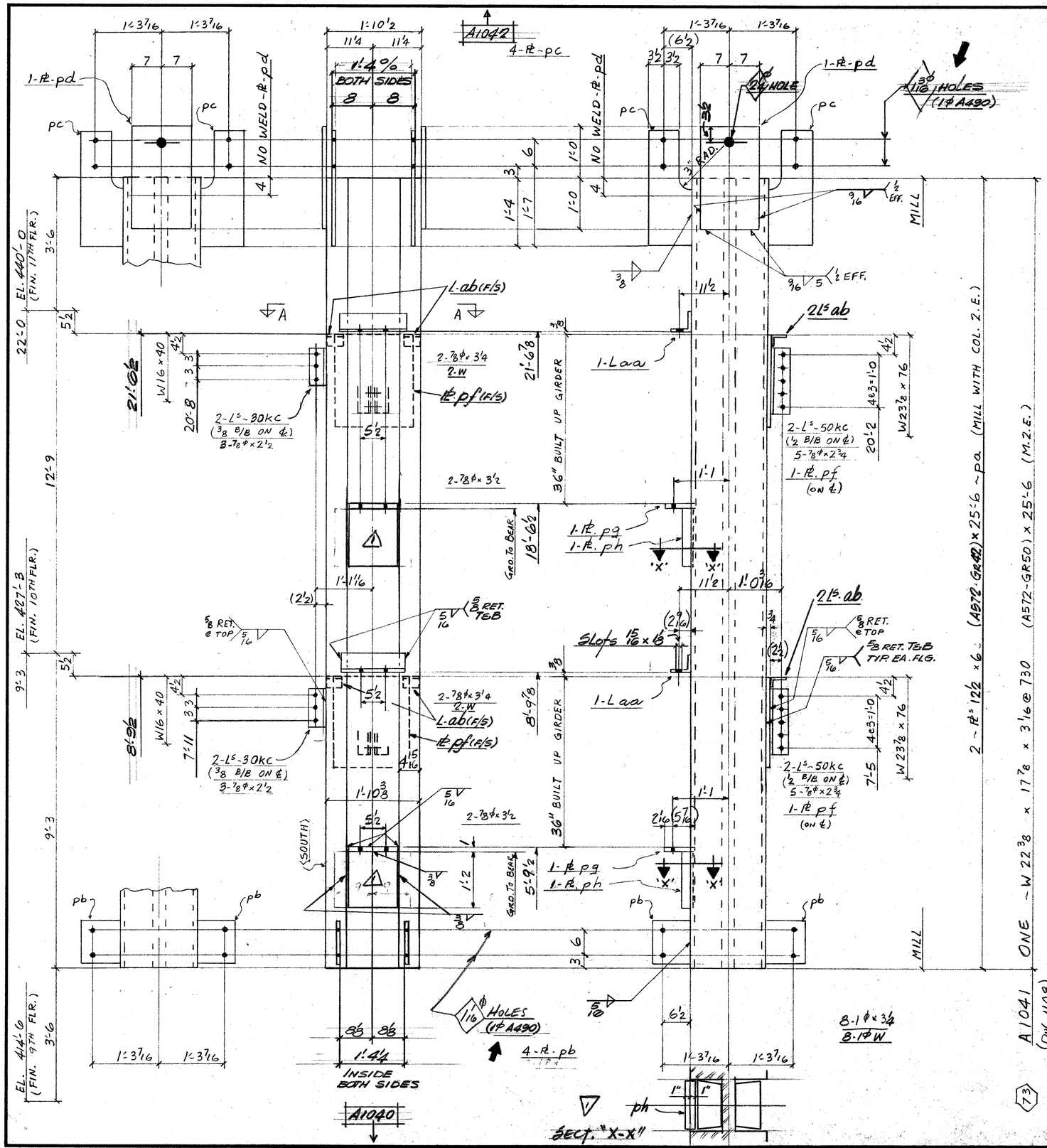
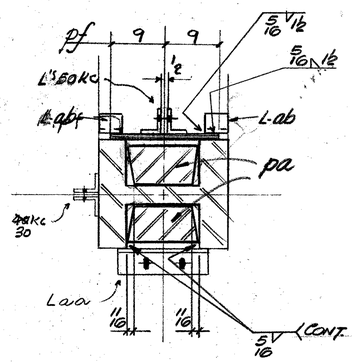




SECTION A-A

FIELD BOLTS

8 - ⅞ϕ × 2½ A325
10 - | × 2¾
4 - | × 3¼
4 - ⊥ × 3½ ⊥
8 - 1ϕ × 3¼ - A490
8 - 1ϕ WASHERS (A325)
4 - ⅞ϕ ⊥ ⊥

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E/17, E10/11; 0115

BILL OF MATERIAL

LINE	CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001															
02				30KC.	4		L 4	× 3	× 3/8			44W		0	6	8			
03				50KC	4		L 4	× 3	× 3/8			44W		1	2	8			
04				AA	2		L 4	× 4	× 3/8			⊥		1	3	0			
05				AB	4		L 3	× 3	× 3/8			⊥		0	4	0			
06																			
07				PA	2	PI	12	8	×		60	A572 GR42		25	6	0	17	22	M.2.E.
08				PB	4		9	0	×		0 8	44W		0	10	0			
09				PC	4		10	0	×		1 0			2	3	0			
10				PD	2		14	0	×		0 10			2	0	0			
11				PE	2		18	0	×		0 12			1	9	0			
12				PG	2		7	8	×		1 0			1	0	8			
13				PH	2		14	8	×		2 0	⊥		1	2	0			GRD. TO BEAR
14																			
15					1		IF.	5/16						130	0	0			
16					1		IF.	3/8						15	0	0			
17					1		IF.	5/16						4	0	0			
18																			
19	1108	A1041			1		W14	× 730				A572 GR50		25	6	0	17	18	M.2.E.
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		37				TOTAL			208							1-OF-1
01																			
02																			
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04																			
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24																			
25																			
26			TOTAL						TOTAL										

REV.				
1	DATE APR 25/85	BY GP	SPEC. AS NOTED	
2	DATE	BY	HOLES 15/16ϕ	
3	DATE	BY	FINISH	

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD	PROJECT	CONTRACT	DWG.No.
27 HWFN	MARCH/85	FR	7 WORLD TRADE CENTER	84-152	1041
CHK'D 28 GP	DATE APR/85		DETAIL: COL. GRID NO. 73 @ 7TH TIER		

Apr 27/85