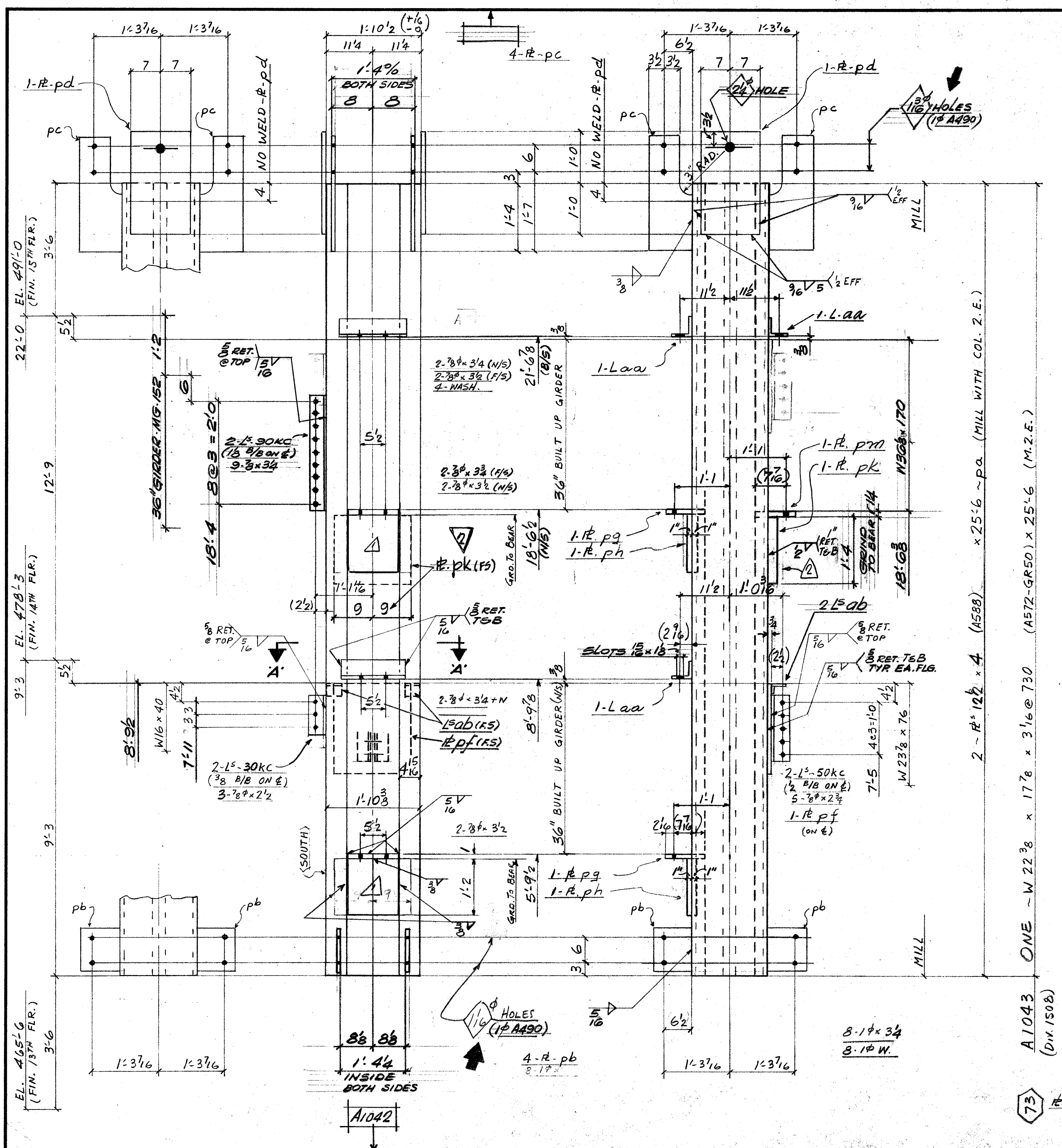
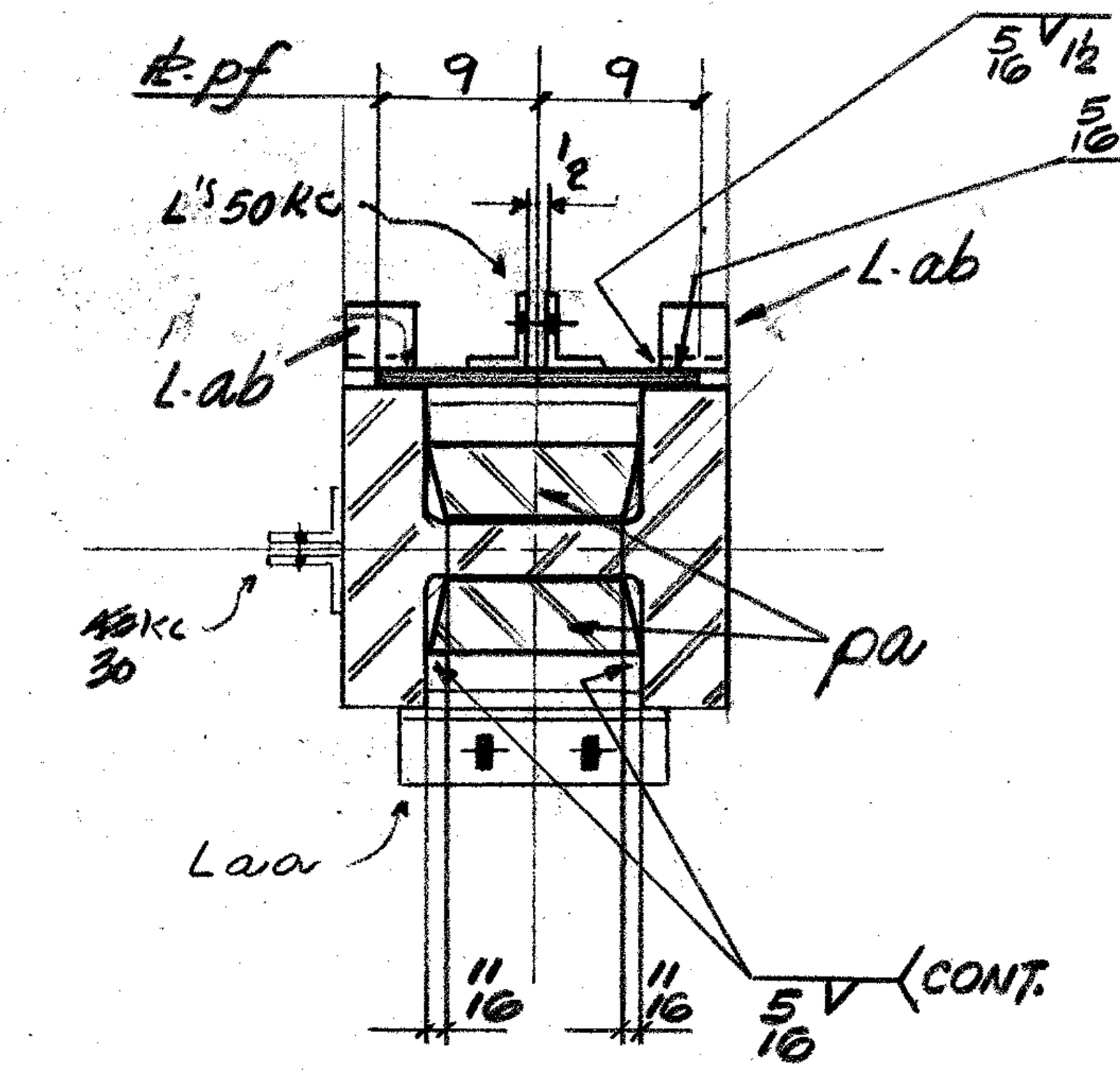




SECTION A-A

73 PL pk WELD TO TOES OF COL FLG.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FIELD BOLTS

4 - 7/8φ × 2 1/2 A325
5 - × 2 3/4
13 - × 3 1/4
6 - × 3 1/2
2 - × 3 3/4
6 - 7/8φ WASHER
8 - 1φ
8 - 1φ × 3 1/4 - A490

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E117A, E14/15; 9115

BILL OF MATERIAL

LINE	COST CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	In.	16th	PAGE	LINE	REMARKS
01					F001														
02				30KC	2		L4×	3× 3/8				44W		0	8	8			
03				50KC	2		L4 ×	3 × 3/8				44W		1	2	8			
04				AA	3		L4 ×	4 × 3/8						1	3	0			
05				90KC	2									2	2	8			
06				AB	2		L3 ×	3 × 3/8						0	4	0			
07				PA	2	PL	12	8	×	4	0	A588		25	6	0	17	24	M.2.E.
08				PB	4		9	0	×	0	8	44W		0	10	0			
09				PC	4		10	0	×	1	0			2	3	0			
10				PD	2		14	0	×	0	10			2	0	0			
11				PF	2		18	0	×	0	12			1	9	0			
12				PG	2		9	8	×	1	0			1	0	8			
13				PH	2		12	8	×	2	0			1	2	0			GRD. TO BEAR
14			2	PK	1		16	0	×	2	0			1	6	0			
15				PM	1		9	8	×	1	4			1	0	8			
16					1		IF		5/16					130	0	0			
17					1		IF		3/8					16	0	0			
18					1		IF		9/16					7	0	0			
19		1508	A1043		1		W14	× 730				A572GR50		25	6	0	17	12	M.2.E.
20																			
21																			
22																			
23																			
24																			
25																			
26				TOTAL	36							TOTAL		216					1-OF-1
01																			
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23																			
24																			
25																			June 6/85 R
26				TOTAL								TOTAL							Apr 27/85

REV. 1 DATE APR 25/85 BY GP	SPEC. AS NOTED	**FRANKEL STEEL LIMITED**
REV. 2 DATE June 6/85 BY GP	HOLES 15/16φ	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2
3 DATE BY	FINISH	
MADE 27 HWFM; DATE MARCH/85; SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-152
CHK'D. 28 GP; DATE APR/85	DETAIL: COL. GRID NO. 73 8TH TIER	DWG.No. 1043