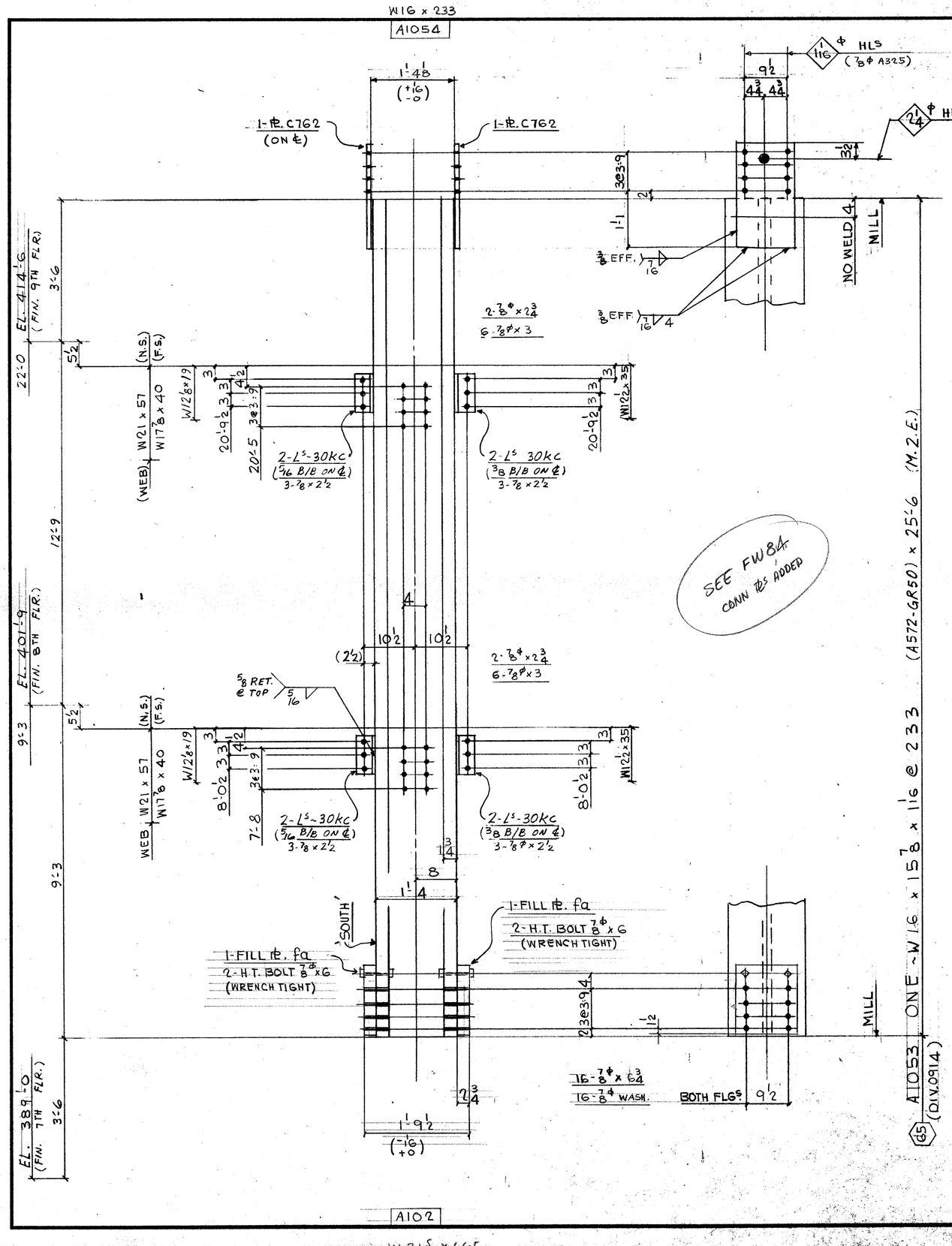


FIELD BOLTS:

12 - ⅞ϕ (A325F) x 2½
4 - x 2¾
12 - x 3
16 - x 6¾
16 - ⅞ϕ (A325) WASHER

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E8/9
E117, E117A, 901

BILL OF MATERIAL

LINE	CCOSDTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSGR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					FOD1														
02																			
03				30KC.	8	-	44	×	3 - 3/8			44W		0	8	8			
04																			
05																			
06				C762.	2	PI	12	8	X			44W		2	0	0			
07				FA.	2	⊥	12	8	X	2	12	⊥		1	4	0			STOCK
08					4		HT BOLT ⅞ x G					325							
09																			
10					1		IF	5	16						6	0	0		
11					1		IF	7	16						4	0	0		
12																			
13																			
14																			
15	0914	A1053			1		W14 x 233					4572GR50		25	G	0	17	5	M.2.E.
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		20				TOTAL					38					1-OF-1

01									
02									
03									
04									
05									
06									
07									
08									
09									
10									
11									
12									
13									
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19									
20									
21									
22									
23									
24									
25									
26			TOTAL				TOTAL		

REV				
R	1	DATE	BY	SPEC. AS NOTED
E	2	DATE	BY	HOLES 13/16ϕ U/N
V	3	DATE	BY	FINISH NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD	PROJECT	CONTRACT	DWG.No.
27 EC	MARCH 1/85	FR	7 WORLD TRADE CENTER	84-152	1053
CHK'D 28 BF	DATE APR 4/85		DETAIL: COL. GRID NO. 65 (5TH TIER)		