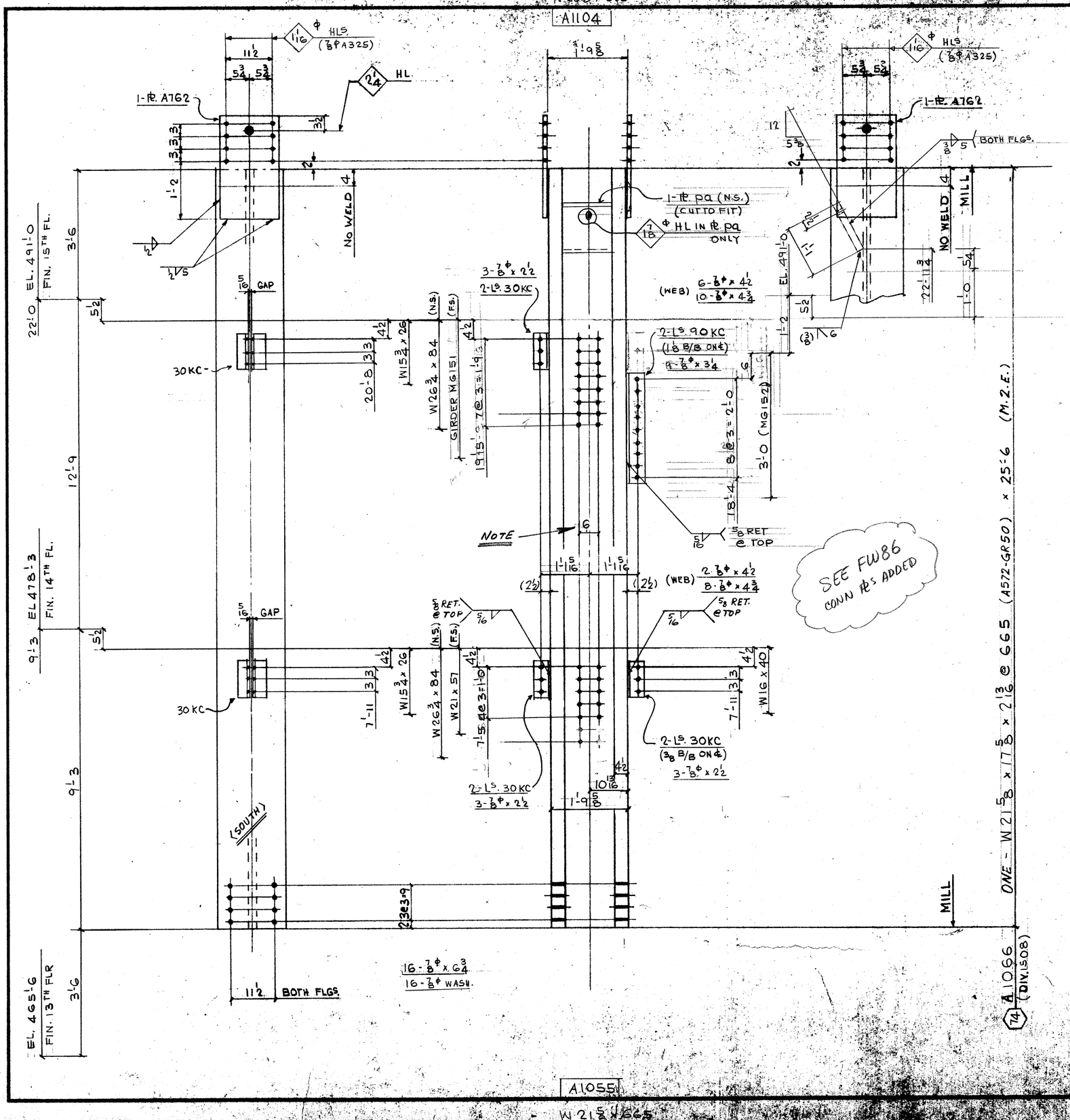
W20 7/8 x 605

A1104



A1055

W21 5/8 x 665

FIELD BOLTS:

9 - 7/8Φ (A325F) x 2 1/2
8 - x 4 1/2
18 - x 4 3/4
16 - x 6 3/4
9 - x 3 1/4
16 - 7/8Φ (A325) WASH

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG.S E14/15
E117, E117A, 901

BILL OF MATERIAL

LINE	COST CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO OF PIECES	MATERIAL DESCRIPTION	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK In	THK 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02																			
03				30KC	6	L4 x 3 x 3/8						44W			9	8	8		
04				90KC	2	L4 x 4 x 3/8						⊥			2	2	8		
05				A762	2	PL 14 8 x				0	10	44W			2	1	0		
06				P4	1	L 12 8 x				1	12	⊥			1	1	0		CUT TO FIT
07																			
08																			
09																			
10					1	I.F. 5/16									10	0	0		
11					1	I.F. 1/2									4	0	0		
12					1	I.F. 3/8									3	9	0		
13																			
14																			
15	1508	A1066			1	W14 x 665						A572GR50		25	6	0	16	4	M.2.E.
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		16				TOTAL					48					1-OF-1

01																			
02																			
03																			
08																			
09																			
10																			
11																			
12																			
13																			
14																			
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL						TOTAL										

May 24/85

REV					
1	DATE	BY	SPEC. AS NOTED	FRANKEL STEEL LIMITED	
2	DATE	BY	HOLES 15/16 Φ U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
3	DATE	BY	FINISH NONE		
MADE 27	EC	DATE MARCH/85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-152
CHK'D 28	ES	DATE 15-5-85		DETAIL: COLUMN 14 - (8TH TIER)	DWG. No. 1066