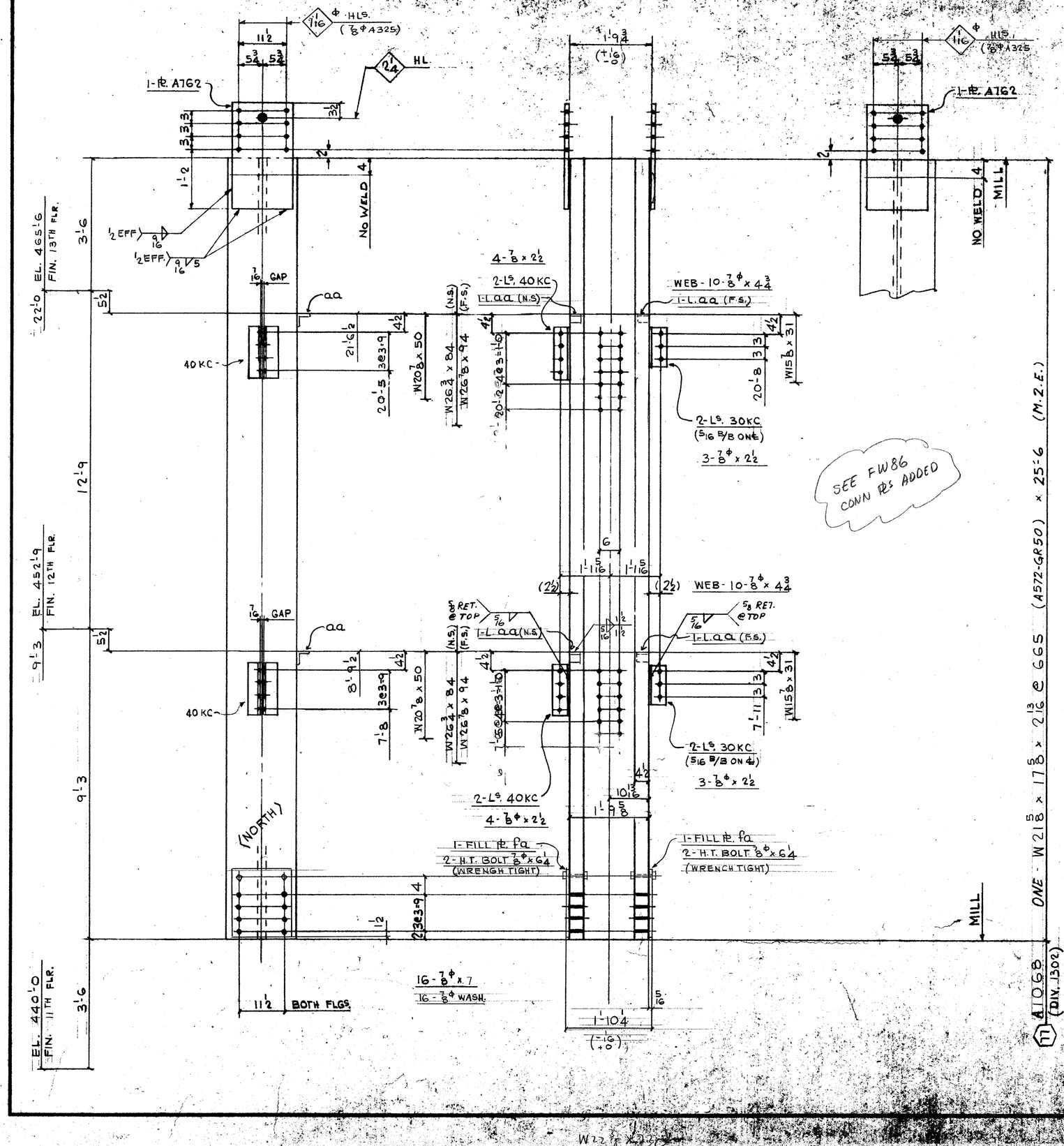


FIELD BOLTS:

14 - 7/8Φ (A325F) x 2 1/2
20 - ⊥ x 4 3/4
16 - ⊥ x 7
16 - 7/8Φ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21 - 44W U/N
E70 SERIES ELECTRODES
REF. DWG.S E12/13
E117, E117A, 901

BILL OF MATERIAL

LINE	CCOSTC	COMMX SHIP DIVN	PIECE MARKS MAIN MAT'L	PIECE MARKS DETAIL MAT'L	NO OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	16th	X PLATE ONLY THK In.	16th	GRADE CODE	DSDR	FINISHED LENGTH Feet	In.	16th	PAGE	LINE	REMARKS
01				F001														
02																		
03				30KC	4	L	4		3	8	44W		0	8	8			
04				40KC	4	⊥					⊥		0	11	8			
05				AA	4	L	3		3	8	⊥		0	3	0			PLAIN
06				A762	2	PL	14	8	x	010	44W		2	1	0			
07				FA	2	L	14	8	x	05	⊥		1	4	0			
08					4	H.T. BOLT 7/8 x 6 4					325							
09																		
10					1	I.F. 5/16							7	0	0			
11					1	I.F. 9/16							4	0	0			
12																		
13																		
14																		
15	302	A1068			1	W14 x (665) 426					A572GR50		25	6		16	4	M.2.E.
16																		
17																		
18																		
19																		
20																		
21																		
22																		
23																		
24																		
25																		
26	TOTAL				24	TOTAL							39					1-OF-1

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26	TOTAL			TOTAL			

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25							
26	TOTAL			TOTAL			

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26	TOTAL			TOTAL			May 21/85

REVISIONS	1 DATE	BY	SPEC. AS NOTED	FRANKEL STEEL LIMITED			
	2 DATE	BY	HOLES 15/16 Φ U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2			
	3 DATE	BY	FINISH				
MADE 27 EC.	DATE MARKED	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-152	DWG. NO. 1068		
CHK'D 28 ES	DATE 6-5-85		DETAIL: COLUMN (11) (7TH TIER)				

W22 x 230