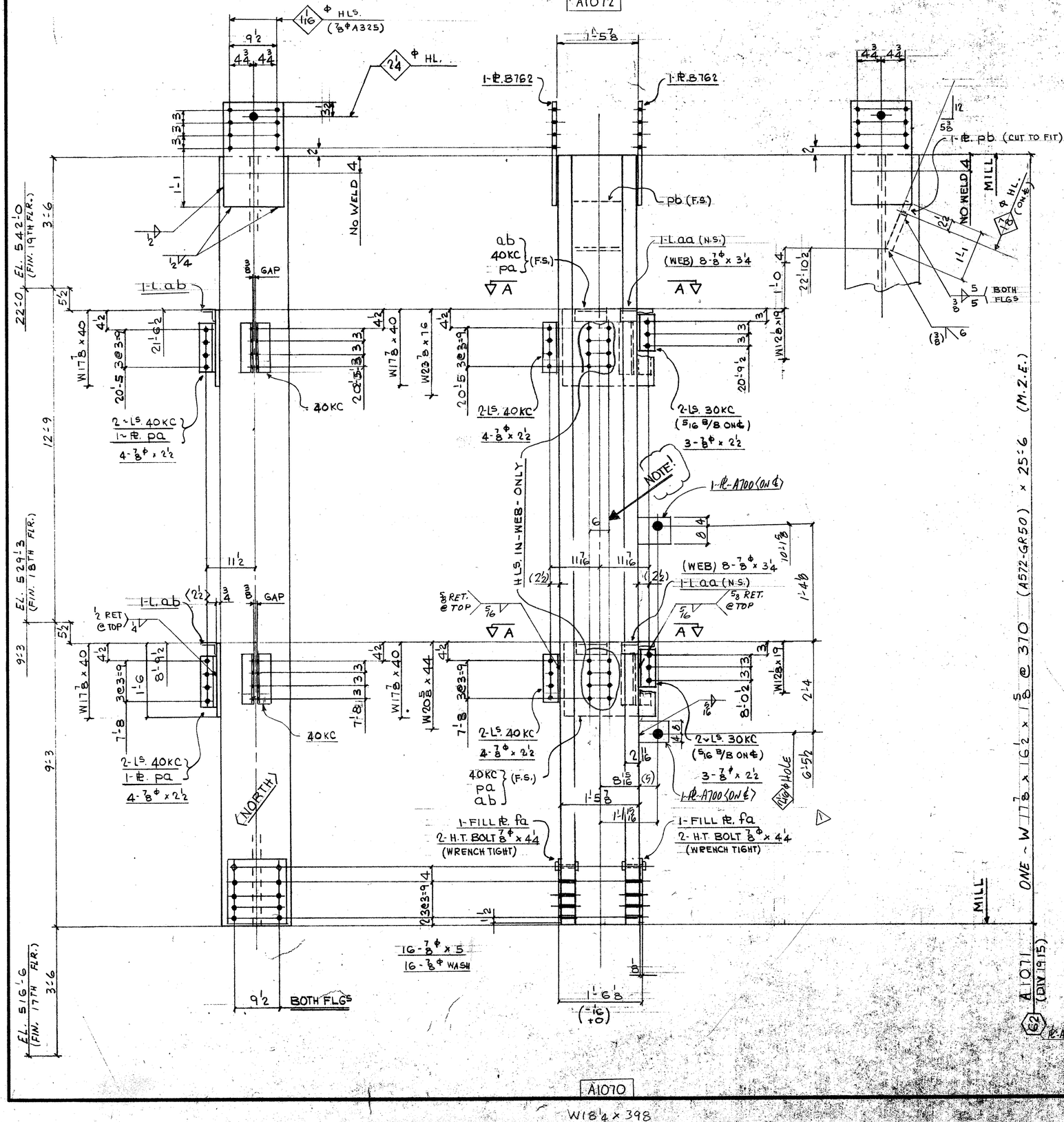
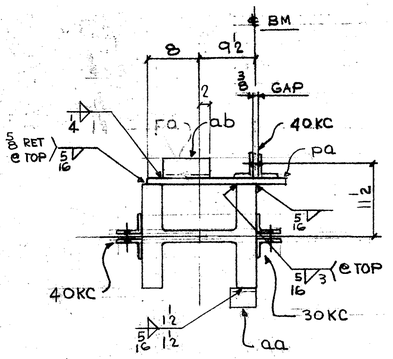
W17½ x 342

A1072





SECT. A-A

FIELD BOLTS:

12-⅞Φ (A325F) x 2½
16- ⊥ x 3¼
16- ⊥ x 5
16-⅞Φ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG.S E18/19
901, 9134, E117, E117A

BILL OF MATERIAL

LINE	CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSGR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001															
02																			
03				30KC	4	L	4		x 3 x 3/8			44W		0	8	8			
04				40KC	8	⊥						⊥		0	11	8			
05				AA	2	L	3		x 3 x 3/8			⊥		0	3	0			PLAIN
06				AB	2	⊥								0	8	0			⊥
07				B762	2	PL	12		x		010	44W		2	0	0			
08				PA	2		10		x		012	⊥		1	9	8			
09				FA	2		12		x		02			1	4	0			
10				PB	1	⊥	12		x		112			1	11	0			CUT TO FIT
11					4	HT BOLT ⅞Φ x 4¼ A325														
12	X		A700		2	PL	9		x		10	44W		1	0	0			
13																			
14																			
15					1	L.F.	5/16							12	0	0			
16					1	L.F.	½							4	0	0			
17					1	L.F.	⅜							3	0	0			
18																			
19																			
20	1915	A1071			1		W14 x 370					A572GR50		25	6	0	17	3	M.2.E
21																			
22																			
23																			
24																			
25																			
26			TOTAL		34									TOTAL		50			1-OF-1

B	1	DATE JULY 20/85	BY GG	SPEC. AS NOTED	FRANKEL STEEL LIMITED
E	2	DATE	BY	HOLES 15/16Φ U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2
V	3	DATE	BY	FINISH NONE	
MADE 27	EC	DATE MARCH/85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-152 DWG.No. 1071
CHK'D 28	ES	DATE 29-5-85		DETAIL: COLUMN GRID NO. 62 (107TH TIER)	

July 25/85

A1070

W18¼ x 398