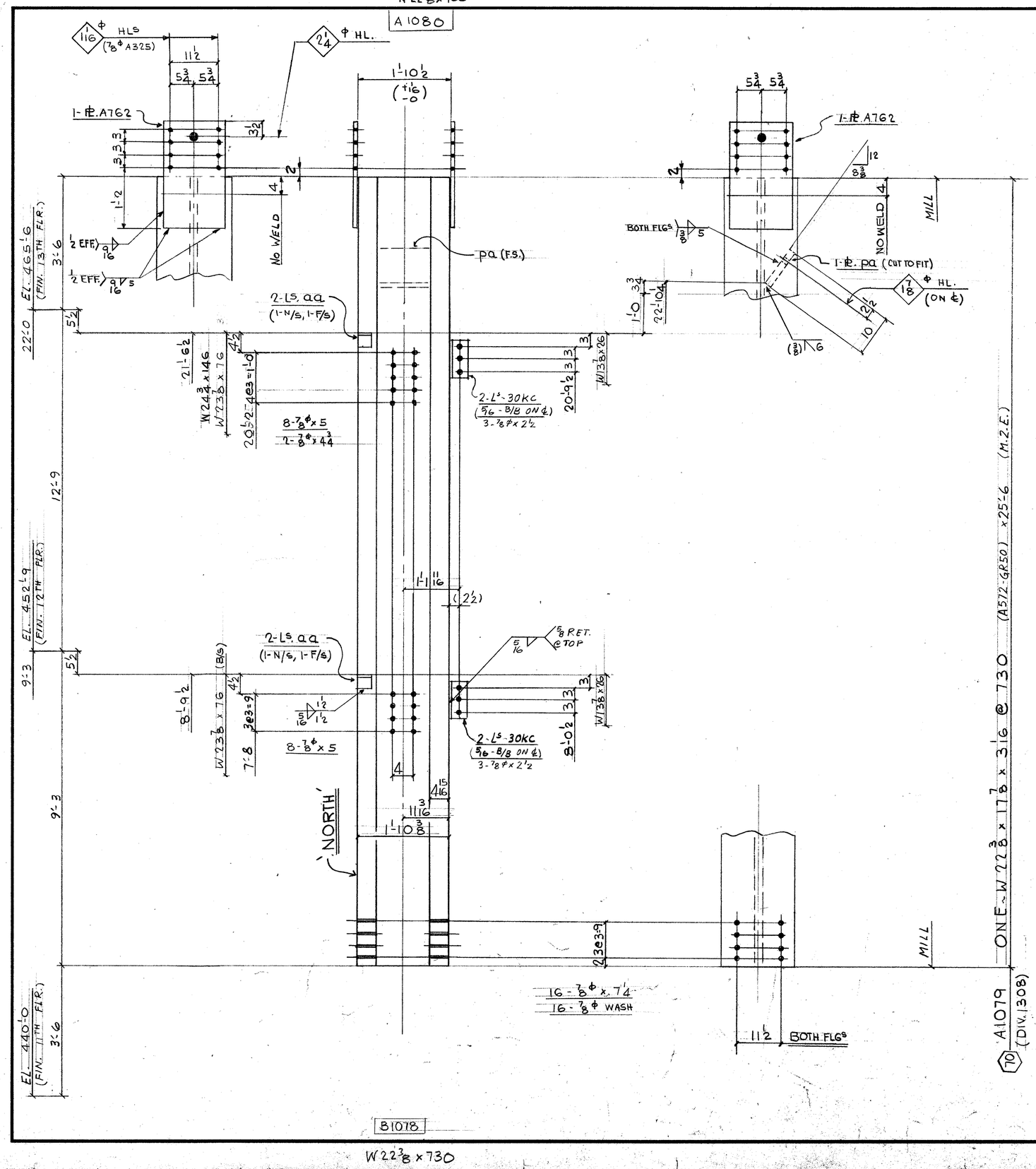
W22 3/8 x 730

A1080




B1078

W22 3/8 x 730

FIELD BOLTS:

6 - 7/8ϕ (A325F) x 2 1/2
16- ⊥ x 5
16- ⊥ x 7 1/4
16 - 7/8ϕ WASHER (A325)
2 - 7/8ϕ (A325F) x 4 3/4

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E.12/13, E117, E117A
901

## BILL OF MATERIAL

| LINE | CCOSOTE | COMMX SHIP DIVN. | PIECE MARKS MAIN MAT'L. | PIECE MARKS DETAIL MAT'L. | NO. OF PIECES | MATERIAL DESCRIPTION PL | WIDTH Inch | WIDTH 16th | X PLATE ONLY | THK. In. | THK. 16th | GRADE CODE | DSOR | FINISHED LENGTH Feet | FINISHED LENGTH In. | FINISHED LENGTH 16th | PAGE | LINE | REMARKS |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 01 | | | | | F001 | | | | | | | | | | | | | | |
| 02 | | | | | | | | | | | | | | | | | | | |
| 03 | | | | 30KC | 4 | L | 4 | | x 3 x 3/8 | | | 44W | | 0 | 8 | 8 | | | |
| 04 | | | | AA | 4 | L | 3 | | x 3 x 3/8 | | | ⊥ | | 0 | 3 | 0 | | | PLAIN |
| 05 | | | | | | | | | | | | | | | | | | | |
| 06 | | | | A762 | 2 | PL | 14 | 8 | X | | 0 | 10 | 44W | | 2 | 10 | | | |
| 07 | | | | PA | 1 | ⊥ | 10 | 0 | x | | 1 | 12 | ⊥ | | 1 | 0 | 8 | | CUT TO FIT |
| 08 | | | | | | | | | | | | | | | | | | | |
| 09 | | | | | | | | | | | | | | | | | | | |
| 10 | | | | | 1 | IF | 5/16 | | | | | | | | 1 | 0 | 0 | | |
| 11 | | | | | 1 | IF | 9/16 | | | | | | | | 4 | 0 | 0 | | |
| 12 | | | | | 1 | IF | 3/8 | | | | | | | | 3 | 0 | 0 | | |
| 13 | | | | | | | | | | | | | | | | | | | |
| 14 | | | | | | | | | | | | | | | | | | | |
| 15 | 1308 | | A1079 | | 1 | W14 x 730 | | | | | | A572GR50 | | 25 | 6 | | 16 | 3 | M2E |
| 16 | | | | | | | | | | | | | | | | | | | |
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| 26 | | | TOTAL | | 16 | | | | TOTAL | | | 42 | | | | | | | 1-OF-1 |

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| 26 | | | TOTAL | | | | | | TOTAL | | | | | | | | | | |

| REV. | | | | | |
|---|---|---|---|---|---|
| 1 | DATE | BY | SPEC. AS NOTED | May 21/85 | |
| 2 | DATE | BY | HOLES 15/16ϕ | | |
| 3 | DATE | BY | FINISH NONE | | |

**FRANKEL STEEL LIMITED**
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

| MADE 27 | EC | DATE APR/85 | SQUAD FR | PROJECT: 7 WORLD TRADE CENTER | CONTRACT | DWG.No. |
|---|---|---|---|---|---|---|
| CHK'D 28 | ES | DATE 9-5-85 | | DETAIL: COLUMN (70) (7TH TIER) | 84-152 | 1079 |