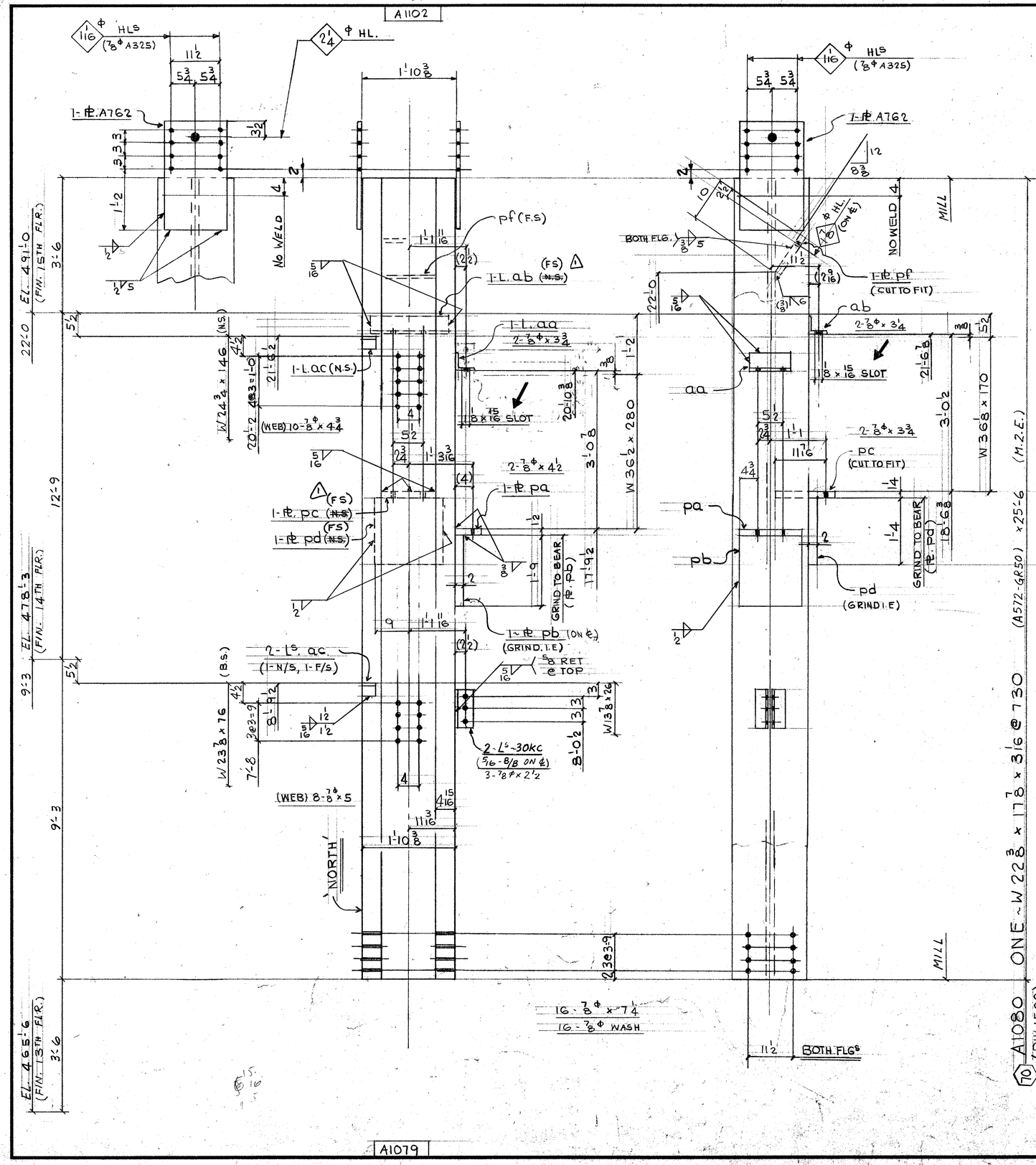
W 21 5/8 x 665

A1102




FIELD BOLTS:

3 - 7/8Φ (A325F) x 2 1/2
2 - x 3 1/4
4 - x 3 3/4
2 - x 4 1/2
10 - x 4 3/4
8 - x 5
16 - x 7 1/4
16 - 7/8Φ (A325) WASH

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E14/15, E117, E117A
901, 9115, 9134

## BILL OF MATERIAL

| LINE | CCOSDT | COMMX SHIP DIVN. | PIECE MARKS MAIN MAT'L. | PIECE MARKS DETAIL MAT'L. | NO. OF PIECES | MATERIAL DESCRIPTION WIDTH PL | WIDTH Inch | WIDTH 16th | X PLATE ONLY | THK. In. | THK. 16th | GRADE CODE | DSOOR | FINISHED LENGTH Feet | FINISHED LENGTH In. | FINISHED LENGTH 16th | PAGE | LINE | REMARKS |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 01 | | | | | F001 | | | | | | | | | | | | | | |
| 02 | | | | | | | | | | | | | | | | | | | |
| 03 | | | | 30KC | 2 | | L 4 | × 3 | × 3/8 | | | 44W | | 0 | 8 | 8 | | | |
| 04 | | | | AC | 3 | | L 3 | × 3 | × 3/8 | | | | | 0 | 3 | 0 | | | PLAIN |
| 05 | | | | AA | 1 | | L 4 | × 4 | × 1/2 | | | | | 0 | 9 | 0 | | | |
| 06 | | | | AB | 1 | | | L | | 3/8 | | | | 1 | 6 | 0 | | | |
| 07 | | | | | | | | | | | | | | | | | | | |
| 08 | | | | | | | | | | | | | | | | | | | |
| 09 | | | | A762 | 2 | PL | 14 | 5/8 | × | | | 44W | | 2 | 1 | 0 | | | |
| 10 | | | | PA | 1 | | 6 | 0 | × | | 1 8 | | | 1 | 3 | 0 | | | |
| 11 | | | | PB | 1 | | 15 | 0 | × | | 2 0 | | | 1 | 9 | 0 | | | GRIND TO BEAR |
| 12 | | | | PC | 1 | | 12 | 8 | × | | 1 4 | | | 1 | 1 | 8 | | | CUT TO FIT |
| 13 | | | | PD | 1 | | 16 | 0 | × | | 2 0 | | | 1 | 6 | 0 | | | GRIND TO BEAR |
| 14 | | | | PF | 1 | | 10 | 0 | × | | 1 1/2 | | | 1 | 0 | 8 | | | CUT TO FIT |
| 15 | | | | | | | | | | | | | | | | | | | |
| 16 | | | | | 1 | | F 5/16 | | | | | | | 18 | | | | | |
| 17 | | | | | 1 | | F 3/8 | | | | | | | 3 | 0 | 0 | | | |
| 18 | | | | | 1 | | F 1/2 | | | | | | | 11 | 0 | 0 | | | |
| 19 | | | | | | | | | | | | | | | | | | | |
| 20 | | | | | | | | | | | | | | | | | | | |
| 21 | | | | | | | | | | | | | | | | | | | |
| 22 | 1508 | A1080 | | | 1 | | W 14 × 730 | | | | | A572GR50 | | 25 | 6 | 0 | 16 | 3 | M.2.E. |
| 23 | | | | | | | | | | | | | | | | | | | |
| 24 | | | | | | | | | | | | | | | | | | | |
| 25 | | | | | | | | | | | | | | | | | | | |
| 26 | | | TOTAL | | 19 | | | | TOTAL | | | | | 65 | | | | | 1-OF-1 |

| | | | | | | |
|---|---|---|---|---|---|---|
| REV. | 1 DATE 10-7-85 | BY E.S. | SPEC. AS NOTED | FRANKEL STEEL LIMITED | | |
| | 2 DATE | BY | HOLES 15/16Φ 4/N | 220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2 | | |
| | 3 DATE | BY | FINISH NONE | | | |
| MADE 27 EC | DATE MARCH 1/85 | SQUAD FR | PROJECT: 7 WORLD TRADE CENTER | CONTRACT 84-152 | DWG.No. 1080 | |
| CHK'D 28 ES | DATE 14-5-85 | | DETAIL: COLUMN (10) (8TH TIER) | | | |

May 11/85 (2)
May 21/85