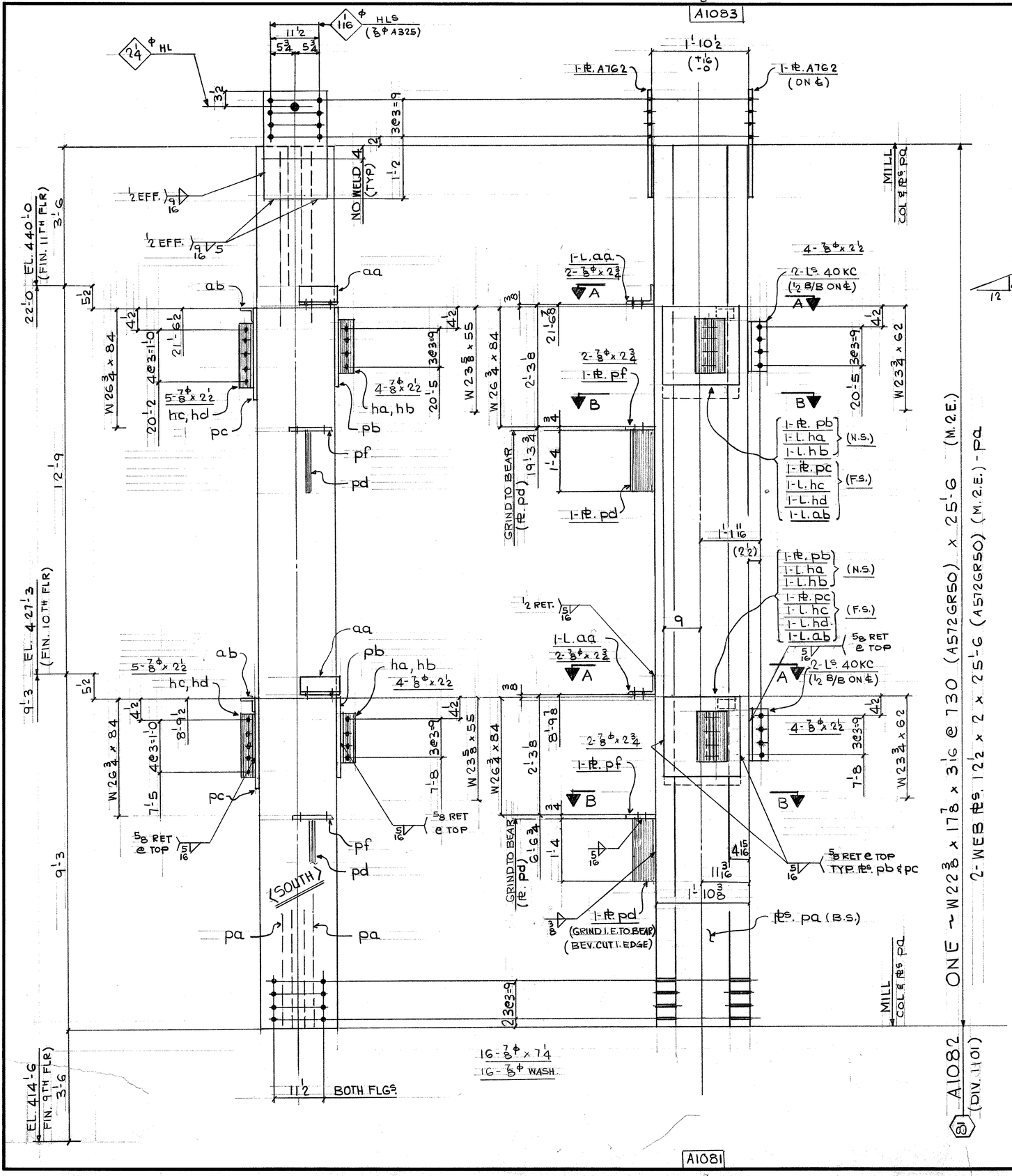
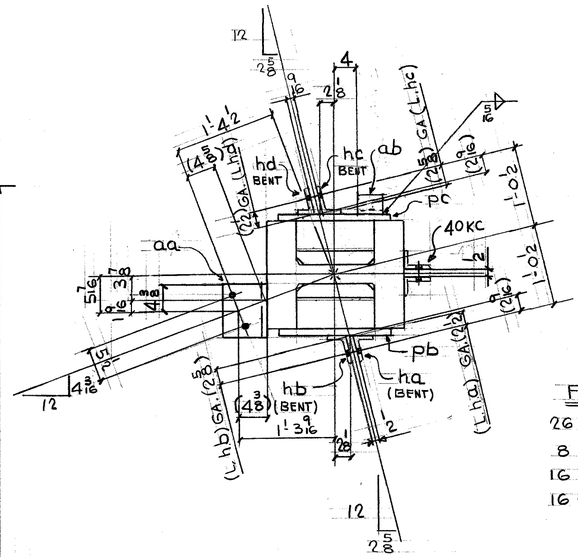
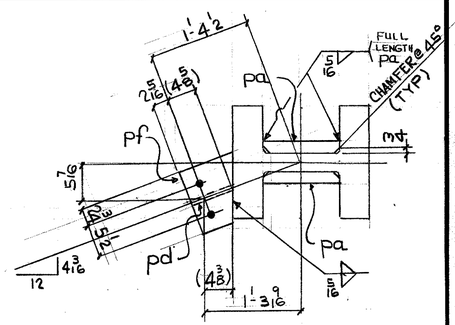
W 22 3/8 x 730

A1083







SECT. B-B

SECT. A-A

FIELD BOLTS:

26 - 7/8ϕ (A325-F x 2 1/2
8 - ⊥ x 2 3/4
16 - ⊥ x 7 1/4
16 - 7/8ϕ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L. G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG'S. E10/11
E117, E117A, 901, 9114, 9134

BILL OF MATERIAL

LINE	CC OR SO TE	COMM'X SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. in.	THK. 16th	GRADE CODE	D SO R	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02																			
03				40KC	4		L4	x	3	x	3/8		44W		0	11	8		
04				AA	2		L7	x	4	x	3/8				0	8	12		
05				HA	2		L4	x	3	x	3/8				0	11	8		BENT
06				HB	2										0	11	8		
07				HC	2										1	2	8		
08				HD	2										1	2	8		
09				AB	2		L3	x	3	x	3/8				0	4	0		PLAIN
10																			
11				A762	2	PL	14	8	x				010	44W	2	1	0		
12				PA	2		12	8	x		2	A572GR50			25	6	0	17	26
13				PB	2		18	0	x		012	44W			1	6	0	0	PLAIN
14				PC	2		18	0	x		012				1	9	0	0	⊥
15				PD	2		7	0	x		1	0			1	4	0		GRIND I.E. TO BEAR
16				PF	2		8	14	x		012	⊥			0	11	0		B.C.I.E.
17																			
18					1	IF	5/16								130	0	0		
19					1	IF	3/8								6	0	0		
20					1	IF	9/16								4	0	0		
21																			
22																			
23	1101	A1082			1		W14 x 730					A572GR50			25	6	0	17	12 M.2.E.
24																			
25																			
26			TOTAL		33									TOTAL	197				1 OF 1

01																			
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26			TOTAL											TOTAL					

R E V.	1	DATE MAY 9	BY FR	SPEC. AS NOTED	**FRANKEL STEEL LIMITED**
	2	DATE	BY	HOLES 15/16ϕ U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2
	3	DATE	BY	FINISH NONE	

MADE 27	DATE	SQUAD	PROJECT: 7 WORLD TRADE CENTER	CONTRACT	DWG.NO.
EC	APR '85	FR	DETAIL: COLUMN (81) (6TH TIER)	84-152	1082
CHK'D. 28 BF	DATE APR 22/85				

May 10/85

W 22 3/8 x 730