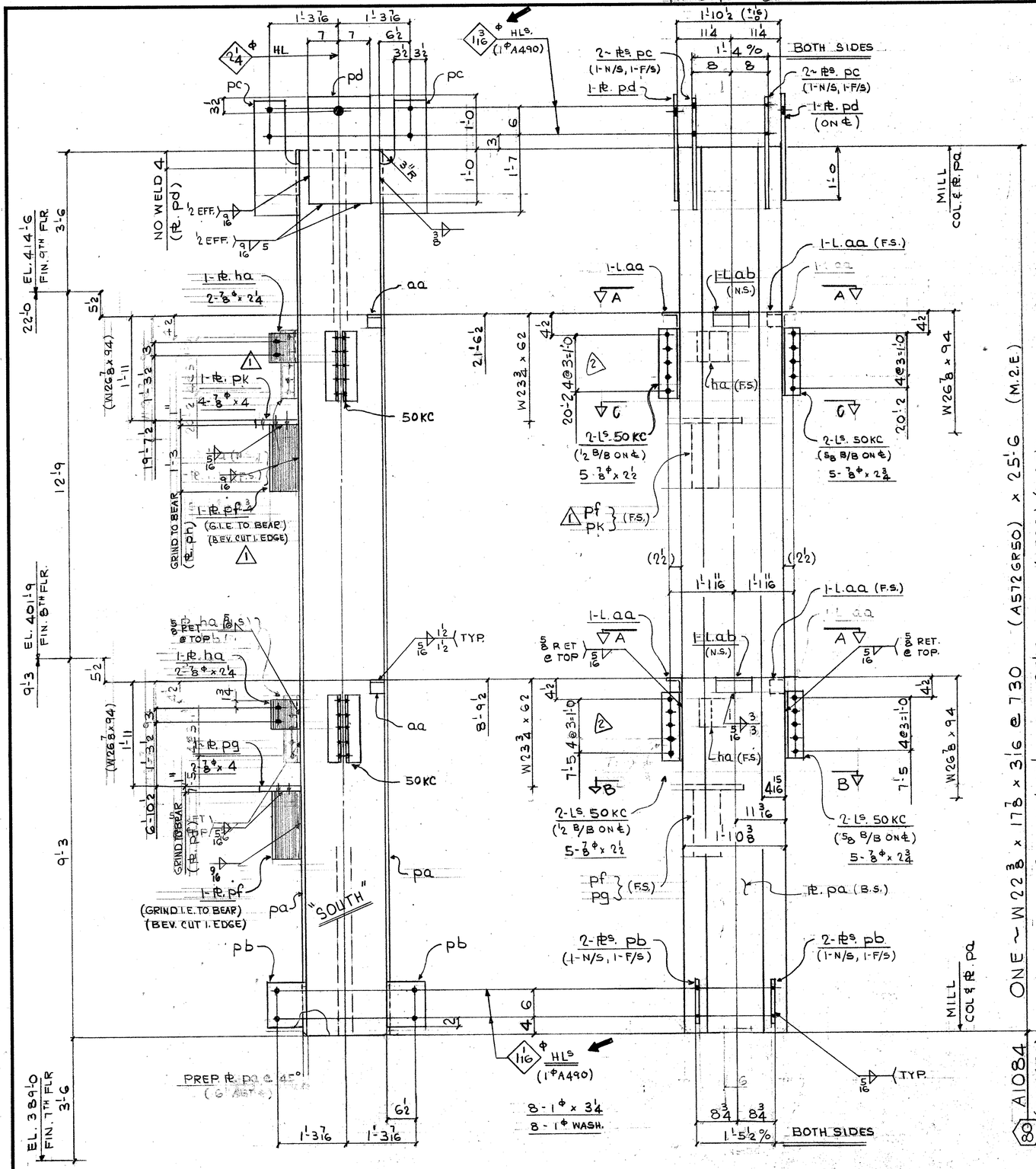
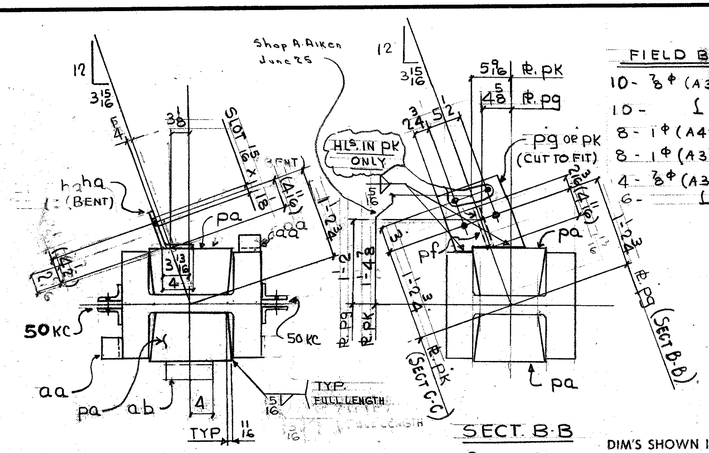
A1085 W22 3/8 x 730





SECT. B-B
SECT C-C

SECT. A-A

FIELD BOLTS:
10 - ⅞ϕ (A325-F) x 2½
10 - L x 2¾
8 - 1ϕ (A490-F) x 3¼
8 - 1ϕ (A325) WASH.
4 - ⅞ϕ (A325F) x 2¼
6 - L x 4

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L. 640.21-44W H/N
E70 SERIES ELECTRODES
REF. DWGS E8/9
E117, E117A, 901, 9134

SEE FW86 CONN ft's ADDED

BILL OF MATERIAL

LINE	CCOOSDE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02																			
03				PA	2	PL	12	8	X		8	0	A588	25	6	0	18	3	M.2.E.
04				PB	4		9	0	X		0	8	44W	0	10	0			
05				PC	4		10	0	X		1	0		2	3	0			
06				PD	2		14	0	X		0	10		2	10	0			
07				PF	2		7	0	X		1	2		1	3	0			GRIND TO BEAR
08				PG	1		8	12	X		1	0		0	11	0			CUT TO FIT
09				HA	2		6	0	X		0	6	L	0	11	0			BENT
10																			
11				40KC	4		L 4 x 3 x 5/8						44W	0	11	8			
12				50KC	8		L							1	2	8			
13				AA	4		L 3 x 3 x 3/8							0	3	0			PLAIN L
14				AB	2		L							0	8	0			
15																			
16					1		IF 5/16							120	0	0			
17					1		IF 3/8							13	0	0			
18					1		IF 9/16							4	0	0			
19																			
20																			
21				PK	1	PL	11	0	X		1	0	44W	0	11	12			CUT TO FIT
22																			
23		0902	A1084		1		W14 x 730						A572GR50	25	6	0	17	12	M.2.E.
24																			
25																			
26			TOTAL		37					TOTAL				193					(1 OF 1)

01																			
02																			
03																			
04																			
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25																			
26			TOTAL							TOTAL									

R pf REV'D WELD, ft. pk ADDED CONN.

R	1	DATE MAY 8 '85	BY EC	SPEC. AS NOTED	FRANKEL STEEL LIMITED
E	2	DATE MAY 30/85	BY ES	HOLES 15/16 ϕ U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2
V.	3	DATE	BY	FINISH NONE	

May 30/85 R. Maylor E.S.

MADE	DATE	SQUAD	PROJECT	CONTRACT	DWG.No.
27 EC	APR '85	FR	7 WORLD TRADE CENTER	84-152	1084
CHK'D 28 BF	DATE APR 22/85		DETAIL: COLUMN (80) (5TH TIER)		

A180
W22 3/8 x 730