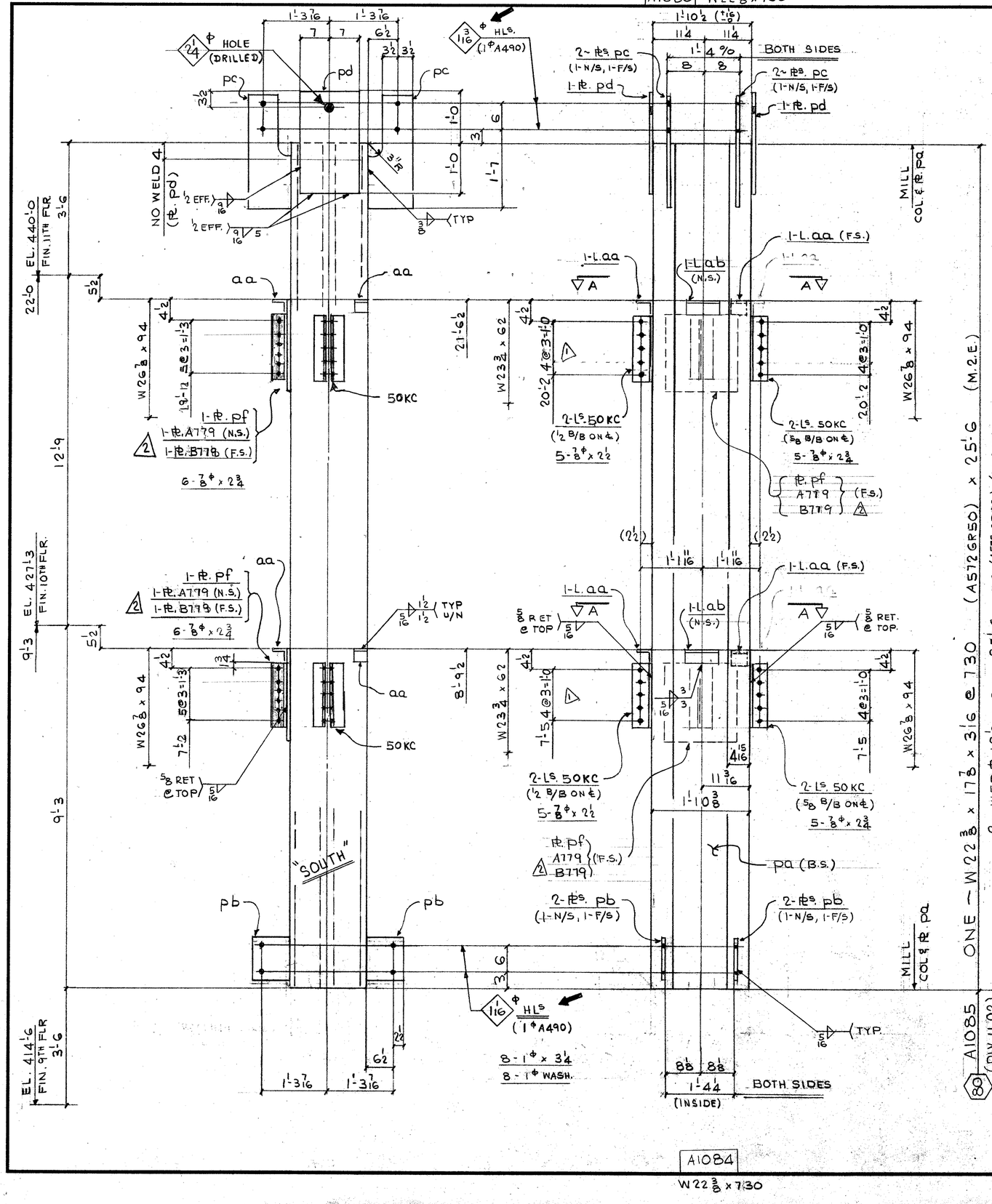
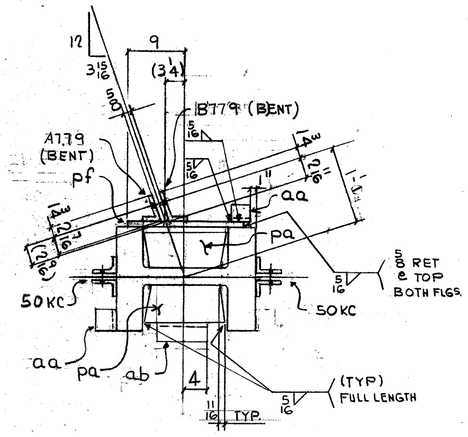
A1086 W22 3/8 x 730





SECT. A-A

FIELD BOLTS:

10 - 7/8ϕ (A325F) x 2 1/2
22 - ∠ x 2 3/4
8 - 1ϕ (A490F) x 3 1/4
8 - 1ϕ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L. 640.21-44 W
E70 SERIES ELECTRODES
REF. DWGS E10/11
E117, E117A, 901, 9134

SEE FW86 CONN ℄s ADDED

BILL OF MATERIAL

LINE	COOSD	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02																			
03				PA	2	PL	12	8	X			A572GR42		25	6	0	17	22	M.2.E
04				PB	4		9	0	X			44W.		0	10	0			
05				PC	4		10	0	X					2	3	0			
06				PD	?		14	0	X					2	0	0			
07				PF	?		18	0	X					2	0	0			
08				A779	?		7	4	X					1	6	8			BENT
09				B779	?		7	8	X					1	6	8			L
10																			
11																			
12				40KC	4	L	4	x	3	x	3/8	44W.		0	11	8			
13				50KC	8									1	2	8			
14				AA	4	L	3	x	3	x	3/8			0	3	0			PLAIN
15				AB	2									0	8	0			L
16																			
17					1	PL	5	16						128	0	0			
18					1	PL	3	8						5	0	0			
19					1	PL	9	16						4	0	0			
20																			
21																			
22																			
23	1102	A1085			1	W	14	x	730			A572GR50		25	6	0	17	12	M.2.E
24																			
25																			
26		TOTAL			37					TOTAL				196					(1 OF 1)

01																			
02																			
03																			
04																			
05																			
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23																			
24																			
25																			
26		TOTAL								TOTAL									

June 10/85 R
May 30/85 R
May 24/85

To APP
MARK CORRECTED

R	1 DATE MAY 30 85 BY ES.	SPEC.	AS NOTED
E	2 DATE JUNE 7/85 BY EC	HOLES	15/16 ϕ U/N
V.	3 DATE BY	FINISH	NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD	PROJECT	CONTRACT	DWG.No.
27 EC	APR '85	FR	7 WORLD TRADE CENTER	84-152	1085
CHK'D. 28 ES	DATE 16-5-85		DETAIL: COLUMN (80) 6TH TIER		