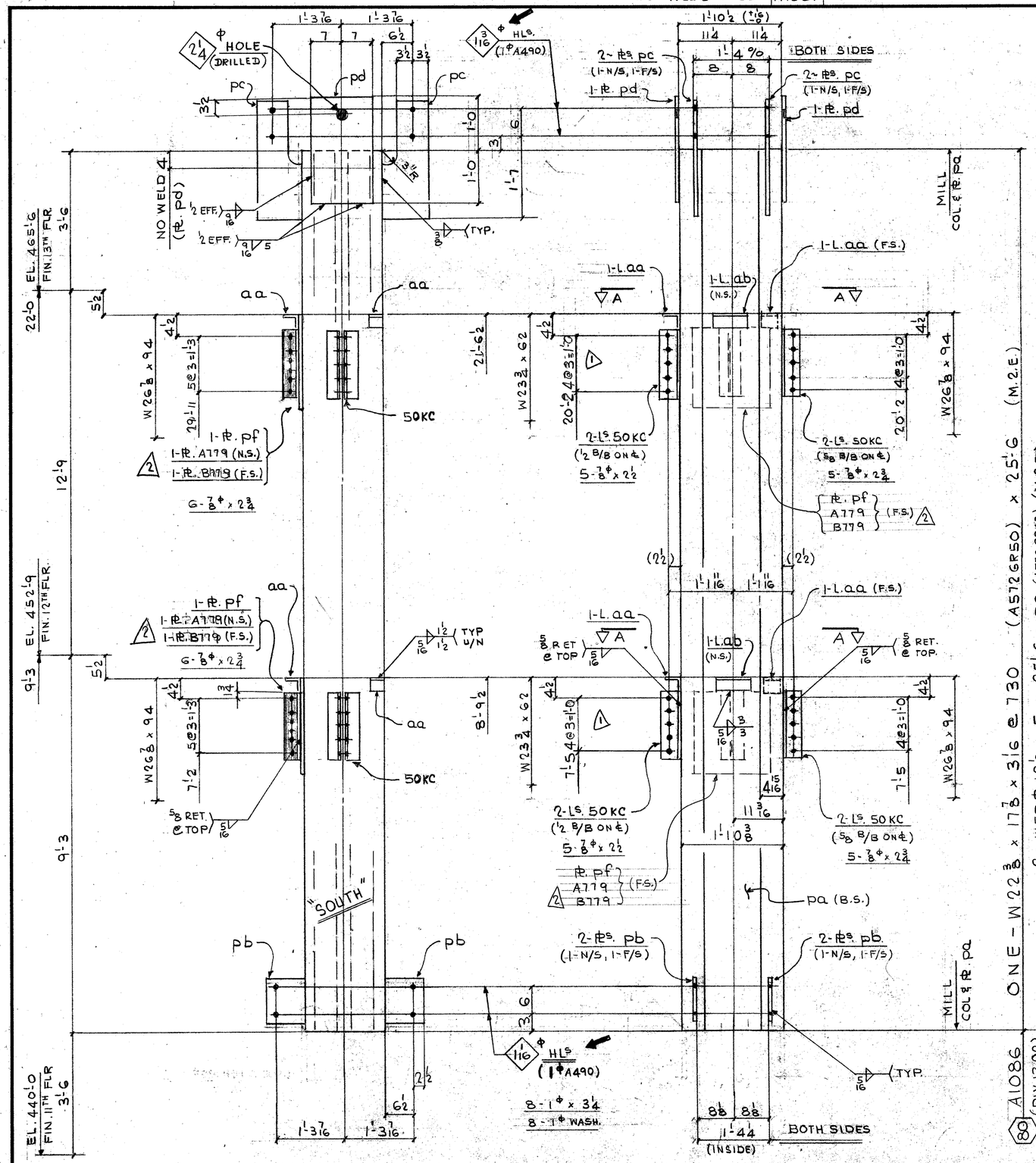
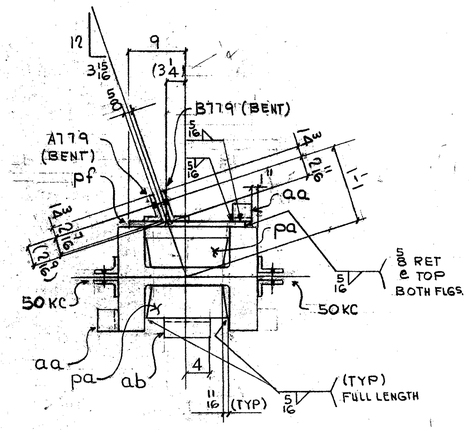
W22 3/8 x 730 A1087





SECT. A-A

FIELD BOLTS:

10 - 7/8ϕ (A325F) x 2½
22 - ⊥ x 2¾
8 - 1ϕ (A490F) x 3¼
8 - 1ϕ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L. 640.21-44 W
E70 SERIES ELECTRODES
REF. DWGS E12/13
E117, E117A, 901, 9134

BILL OF MATERIAL

LINE	CCOSDTE	COMM'X SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION	GRADE CODE	DOOR	FINISHED LENGTH Feet	In.	16th	PAGE	LINE	REMARKS
01				F001										
03			PA		2	PL 12 x 5/8 x 50	A572GR42		25	6	0	17	23	M.2.E
04			PB		4	PL 9 x 5/8 x 50	44W		0	10	0			
05			PC		4	PL 10 x 1/2 x 10			2	3	0			
06			PD		2	PL 14 x 1/2 x 10			2	0	0			
07			PF		2	PL 18 x 1/2 x 10			2	0	0			
08			A779		2	PL 7 x 4 x 1/2			1	6	8			BENT
09			B779		2	PL 7 x 8 x 1/2			1	6	8			⊥
12				40KC	~~4~~	L 4 x 3 x 3/8	44W		0	11	8			
13				50KC	~~8~~ 2	⊥			1	2	8			
14				AA	4	L 3 x 3 x 3/8	⊥		0	3	0			PLAIN
15				AB	2	⊥	⊥		0	8	0			⊥
17						PL 5/16			128	0	0			
18						PL 3/8			5	0	0			
19						PL 9/16			4	0	0			
23	1302	ALQBG			1	W 14 x 730	A572GR50		25	6	0	17	12	M.2.E
26			TOTAL		37		TOTAL		196					(1 OF 1)

June 1/85 ES
May 30/85 ES
May 31/85

REV.	DATE	BY
2	MAY 30/85	ES
3	JUNE 7/85	EC

SPEC. AS NOTED
HOLES 15/16 ϕ U/N
FINISH NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27 EC | DATE APR 85 | SQUAD FR
CHK'D. 28 ES | DATE 16-5-85

PROJECT: 7 WORLD TRADE CENTER
DETAIL: COLUMN (89) (7TH TIER)
CONTRACT 84-152
DWG.No. 1086

A1085

W22 3/8 x 730