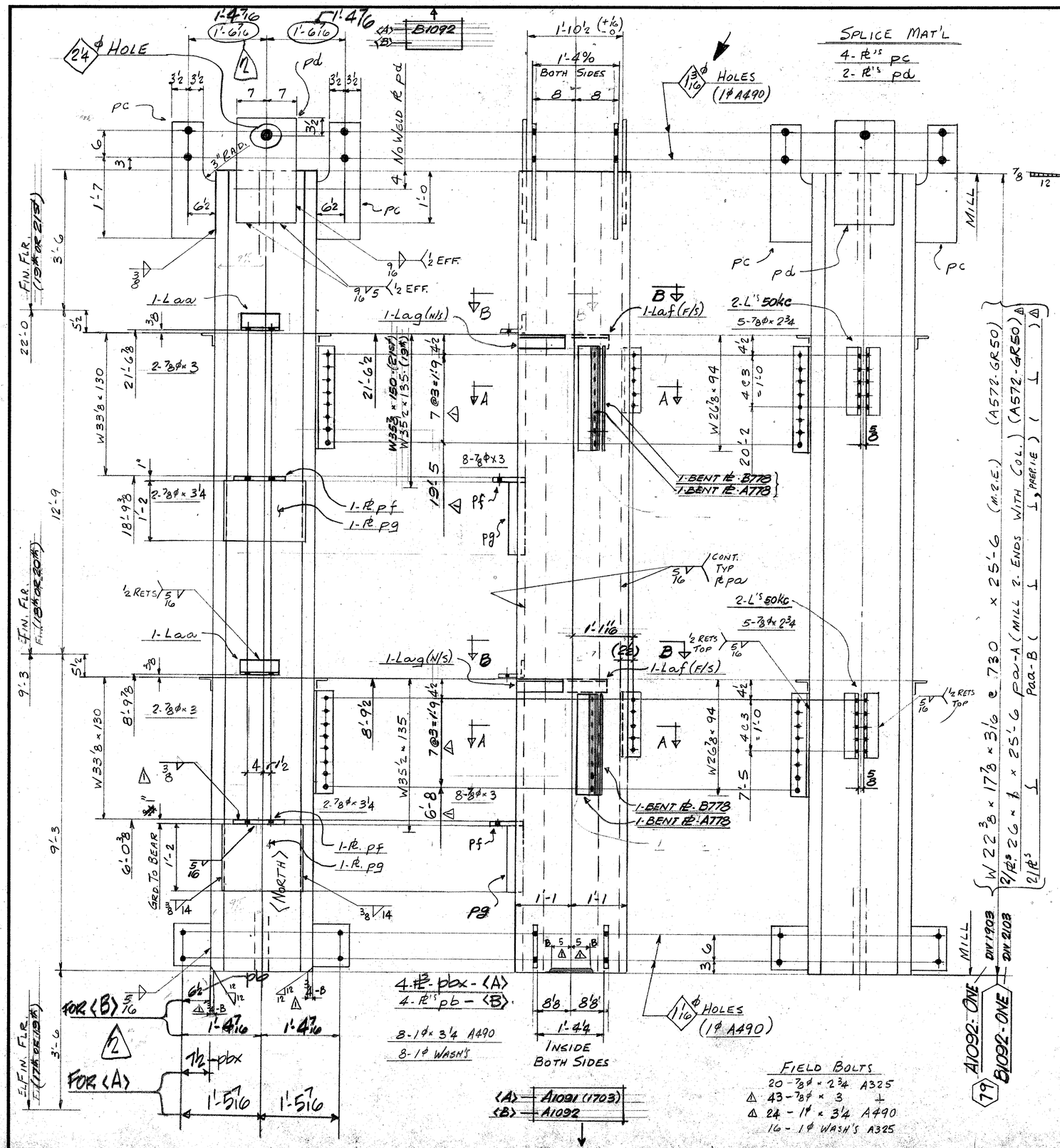
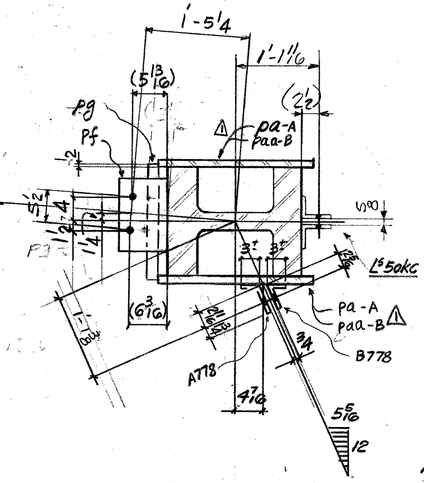
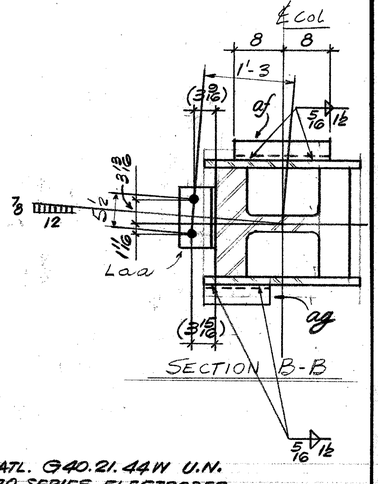




SECTION A-A



SECTION B-B

MATL. G40.21.44W U.N.
E70 SERIES ELECTRODES
REF. DWGS E18/19; E20; E21; E117A; 9114

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

BILL OF MATERIAL

LINE	CC OSD TE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					FOOT														
02				PAA	2 PT		26	0	×		1	0	A572 GR50	25	6	0	18	6	M2E PREP I E
03				PA	2 PL		26	0	×		1	0	A572 GR50	25	6	0	18	6	M2E
04	2			PB	4-(8)		9	0	×		0	8	44W		0	10	0		
05				PC	8		10	0	×		1	0			2	3	0		
06				PD	4		14	0	×		0	10			2	0	0		
07				PF	4		8	4	×		1	0			1	0	0		
08				PG	4	+	14	0	×		2	0	⊥		1	6	14		GRD. TO BEAR
09	12			PBX	4	+	9	0	×		0	8	⊥		0	10	0		
10				AA	4		L 4	×	4	×	3/8				0	9	0		
11				AF	4		L 3	×	3	×	3/8				1	4	0		
12				AG	4		L 3	×	3	×	3/8				0	11	0		
13				50KC	8		L 4	×	3	×	3/8				1	2	8		
14				A778	4	PL	8	8	×		0	6	44W		2	0	8		BENT
15				B778	4		8	0	×		0	6	⊥		2	0	8		
16				~~C778~~	~~1~~		~~7~~	~~8~~	×		~~0~~	~~6~~	~~⊥~~		~~1~~	~~9~~	~~8~~		
17				~~D778~~	~~1~~		~~7~~	~~0~~	×		~~0~~	~~6~~	~~⊥~~		~~1~~	~~7~~	~~8~~		
18					1	IF	5/16								274	0	0		
19					1	IF	3/8								160	0	0		
20					1	IF	9/16								8	0	0		
21	1903	A1092			1	W 14	×	730					A572 GR50		25	6	0	17	12 M2E.
22	2103	B1092			1								⊥		25	6	0	17	12 M2E
23																			
24																			
25																			
26			TOTAL		67								TOTAL		410				
01																			
02																			
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24																			
25																			
26			TOTAL										TOTAL						

TO APPL & SPLICE

R E V	DATE	BY	
1	DATE MAY 10/85	BY HSS	SPEC. AS NOTED
2	DATE MAY 23/85	BY GP	HOLES 13/16 ϕ H/N
3	DATE	BY	FINISH NONE

MADE 27 HWM DATE APR. 11/85 SQUAD F.R.
CHK'D. 28 GP DATE APR 11/85

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

PROJECT: 7 WORLD TRADE CENTER
DETAIL: COL. 79. GR 10TH & 11TH TIER

CONTRACT 84-152 DWG.No. 1092

May 24/85 FR
May 14/85