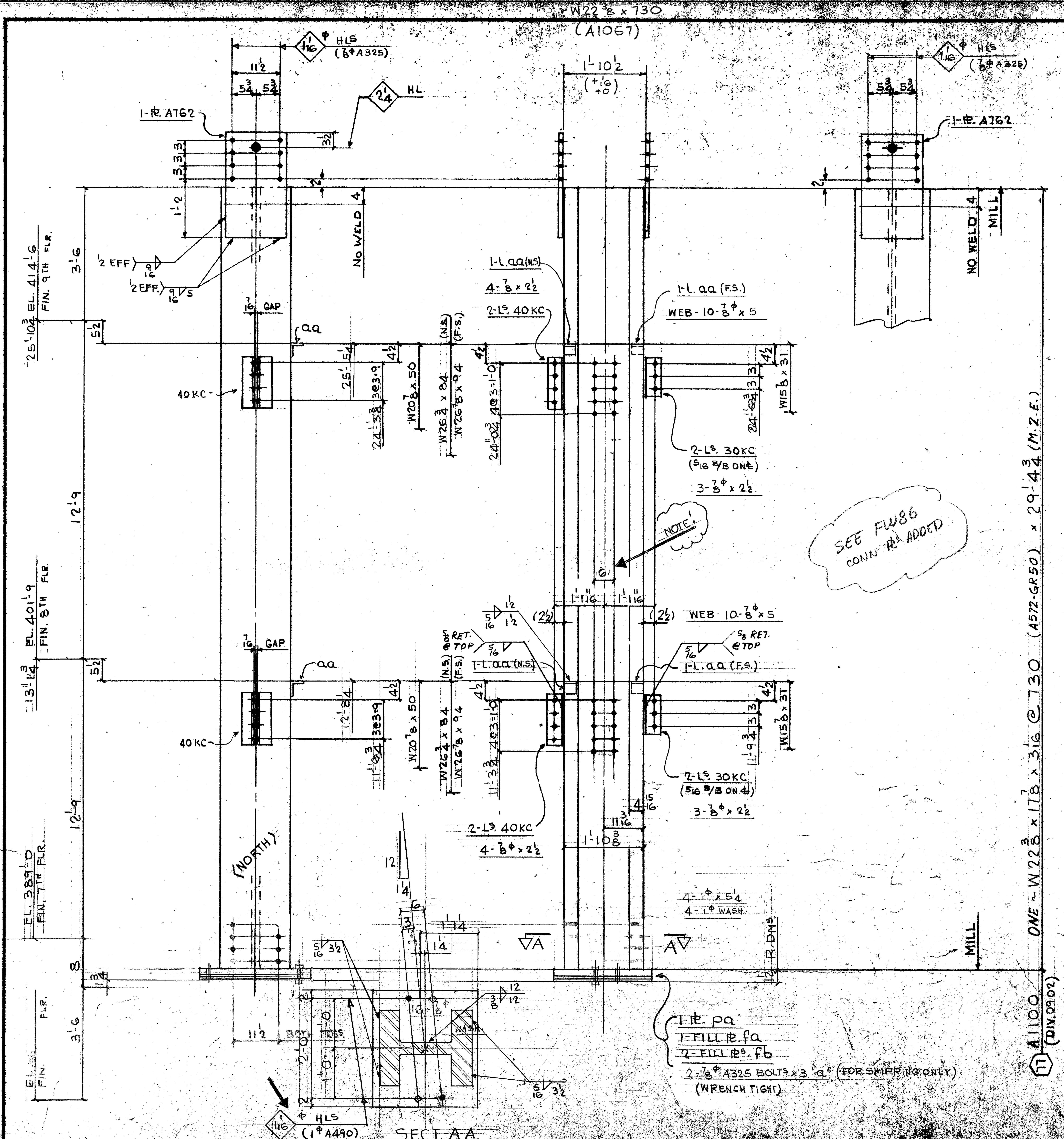


FIELD BOLTS:

14 - 7/8 Φ (A325F) x 2 1/2
20 - " x 5
4 - 1 Φ (A490F) x 5 1/4
4 - 1 Φ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG.^S E8/9
E117, E117A, 901

BILL OF MATERIAL

LINE	COST CODE	COMMX SHIP DIVN.	MAIN MAT'L	DETAIL MAT'L	NO. OF PIECES	PL	MATERIAL DESCRIPTION (WIDTH × PLATE ONLY)	THK	GRADE CODE	DSOR	FEET	IN.	16TH	PAGE	LINE	REMARKS
01					F001											
02																
03				30KC	4		L4 × 3 × 3/8		44W		0	8	8			
04				40KC	4		″		″		0	11	8			
05				AA	4		L3 × 3 × 3/8		″		0	3	6			PLAIN
06				A762	2	PL	14 8 ×	0 10	44W		2	1	0			
07				PA	1	″	24 0 ×	1 0	″		2	4	0			
08				FA	1	″	24 0 ×	0 4	″		2	4	0			
09				FB	2	″	24 0 ×	0 2	″		2	4	0			
10							1F 5/16									
11				A	2		HTBOLT 7/8 × 3		325							
12																
13																
14					1		1F 5/16				8	0	0			
15					1		1F 3/8				2	0	0			
16					1		1F 9/16				4	0	0			
17																
18																
19		0902	A1100		1		W 14 × 730		A572GR50		29	4	12	56	5	M.2.E.
20–25																
26				TOTAL	25			TOTAL	51							1-OF-1

R.E.V.	DATE	BY
1		
2		
3		

SPEC. AS NOTED
HOLES 15/16 Φ U/N
FINISH NONE

May 10/85

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO

MADE: EC — DATE: APR 85 — SQUAD: FR
CHK'D.: BF — DATE: APR 22/85

PROJECT: 7 WORLD TRADE CENTER
DETAIL: COLUMN (77) (5TH TIER)

CONTRACT: 84-152 — DWG. No.: 1100