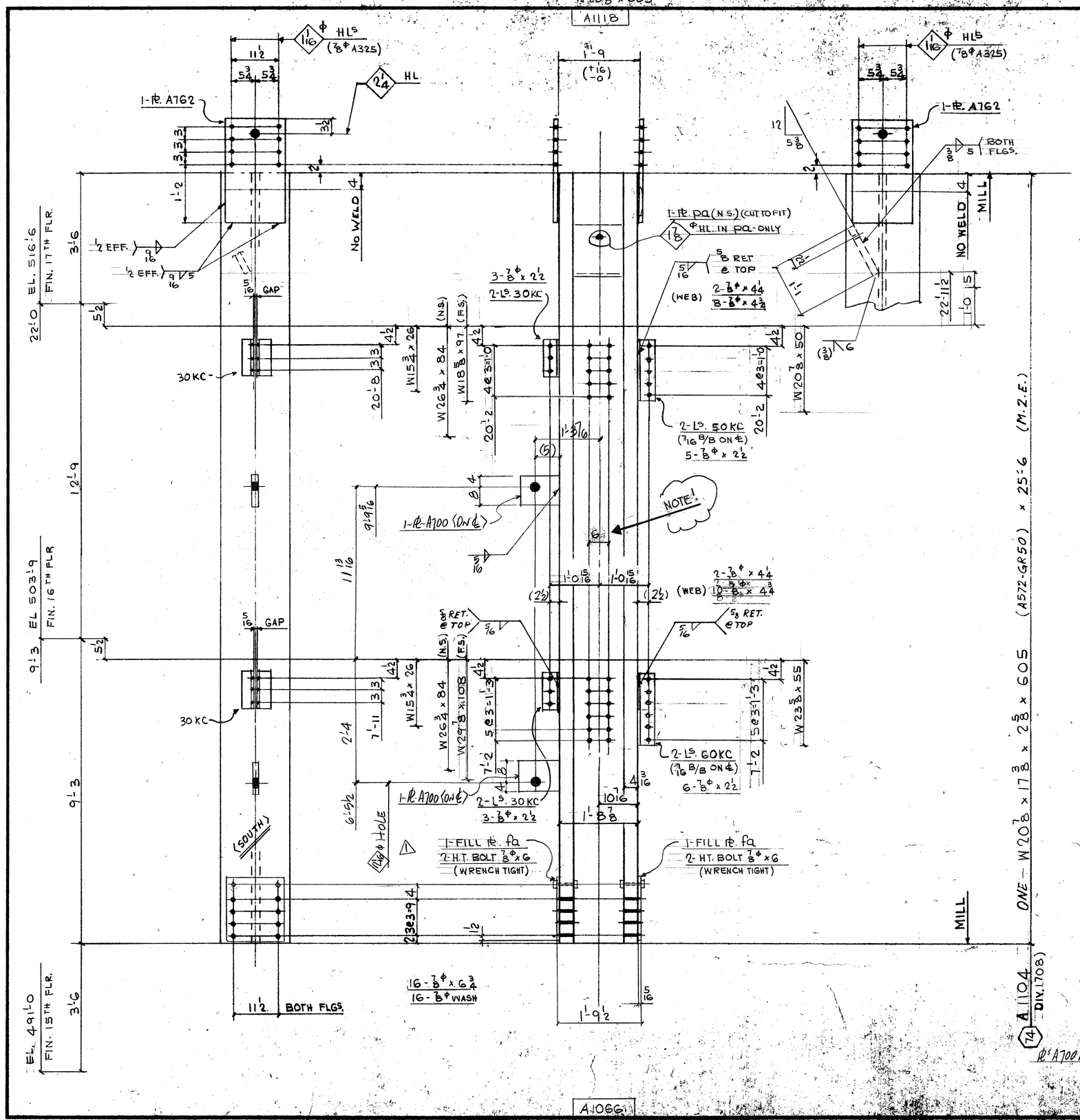


FIELD BOLTS:

17 - 7/8φ (A325F) x 2 1/2
4 - x 4 1/4
18 - x 4 3/4
16 - x 6 3/4
16 - 7/8φ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21 - 44W U/N
E70 SERIES ELECTRODES
REF. DWG.S - E16/17
E117, E117A, 901

BILL OF MATERIAL

LINE	CC ODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK In	THK 16th	GRADE CODE	DSGR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001															
02				60KC	2				L 4 x 3 x 3/8			44W		1	5	8			
03				30KC	4				L 4 x 3 x 3/8			44W		0	8	8			
04				50KC	2				L					1	2	8			
05				A762	2	PL	14	8	x	0	10	44W		2	1	0			
06				PA	2	PL	14	8	x	0	5			1	4	0			
07				PA	1	⊥	12	8	x	1	12	⊥		1	1	0			CUT TO FIT
08					4	HT BOLT 7/8 x 6						325							
09		X		A700	2	PL	9	0	x	1	0	44W		1	1	0			
10					1	I.F.	5	16						1	0	0			
11					1	I.F.	9	16						4	0	0			
12					1	I.F.	3	8						3	0	0			
13																			
14																			
15			1708	A1104	1				W14 x 605			A572GR50		25	6		16	9	M.2.E.
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26				TOTAL	24				TOTAL			40							1-OF-1

LINE	CC ODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO OF PIECES	MATERIAL DESCRIPTION	GRADE CODE	DSGR	FINISHED LENGTH	PAGE	LINE	REMARKS
01												
02												
03												
04												
05												
06												
07												
08												
09												
10												
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21												
22												
23												
24												
25												
26				TOTAL					TOTAL			

R E V	1 DATE July 19/85 BY GG	SPEC. AS NOTED	FRANKEL STEEL LIMITED		
	2 DATE BY	HOLES 15/16φ U/N	220 ANTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5Z2		
	3 DATE BY	FINISH			
MADE 22 FC	DATE MARCH 85	SQUAD	PROJECT: 7 WORLD TRADE CENTER	CONTRACT	DWG No.
CHK'D 28 ES	DATE 28-5-85	FR	DETAIL: COLUMN 14 (9TH TIER)	84-152	1104