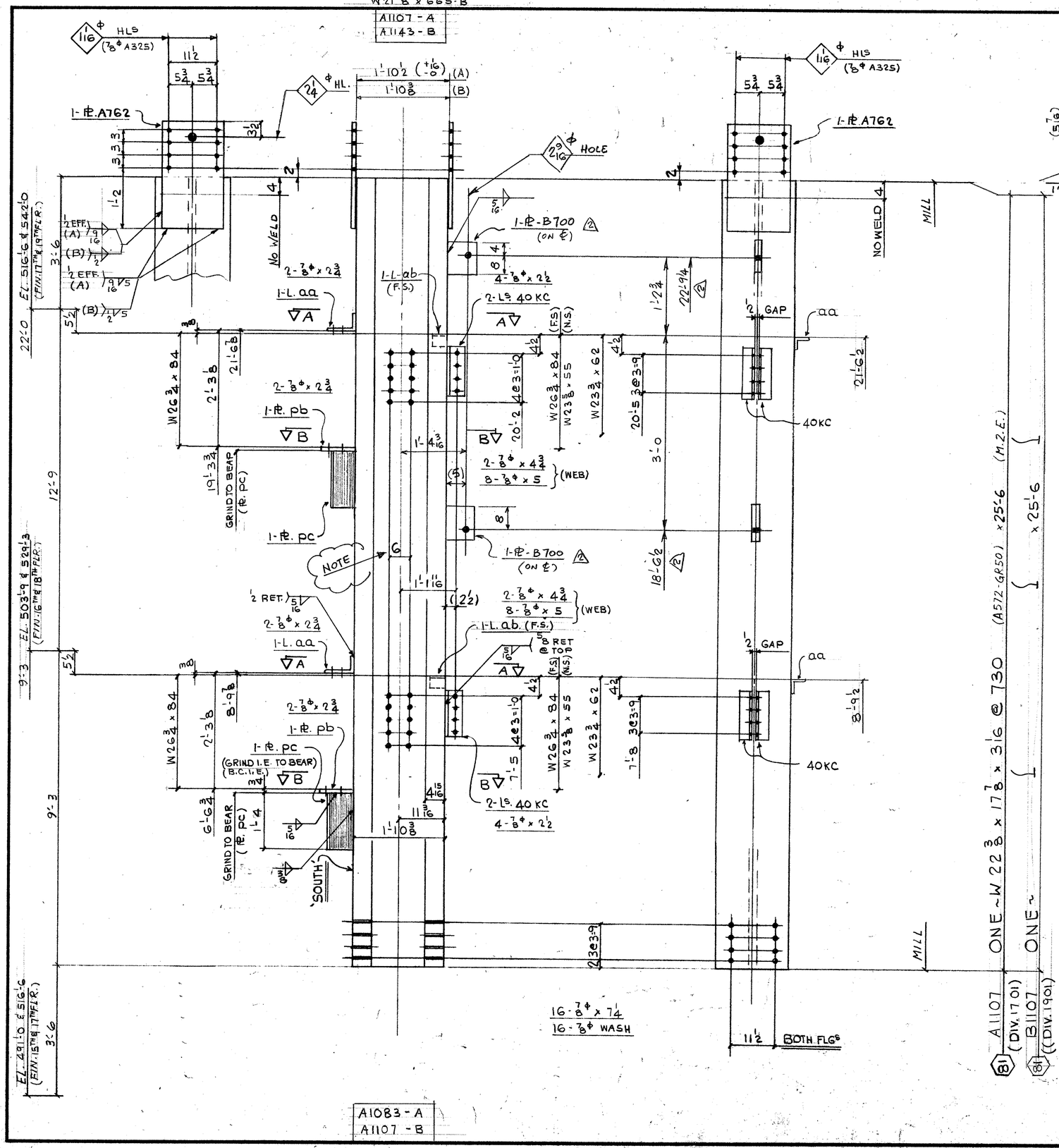
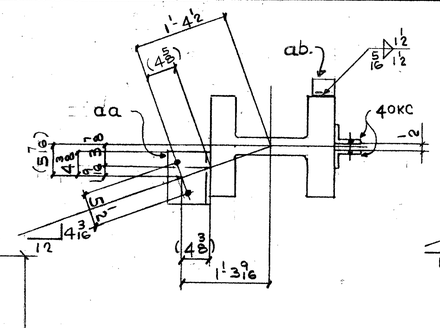
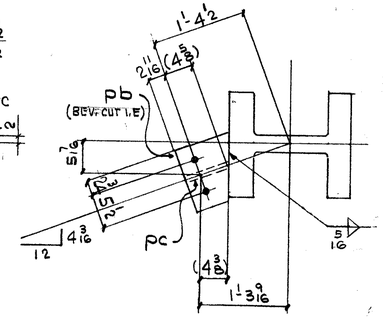
W22 3/8 x 730-A
W21 3/8 x 665-B
A1107-A
A1143-B





SECT. A-A



SECT. B-B

FIELD BOLTS:

18 - 7/8ϕ (A325F) x 2 1/2
16 - x 2 3/4
8 - x 4 3/4
32 - x 5
32 - x 7 1/4
32 - 7/8ϕ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E16 TO E19, E117, E117A
901 9114

BILL OF MATERIAL

LINE	COOSD/TE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY THK. In.	X PLATE ONLY THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F002														
02																		
03				40KC	8	L	4	x 3 x	3	/8	44W		1	2	8			
04				AA	4	L	7	x 4 x	3	/8			0	8	12			
05				AB	4	L	3	x 3 x	3	/8			0	3	0			
06				A762	4	PL	14	8x			44W		2	1	0			PLAIN
07																		
08				PB	4	PL	9	4 x			44W		0	11	0			BEV. CUT I.E.
09				PC	4	L	7	0x			L		1	4	0			GRIND I.E. TO BEAR
10																		
11	X			B700	4	PL	9	0 x			44W		1	0	0			
12																		
13																		
14					1	I.F.	5/16						22	0	0			
15					1	I.F.	3/8						5	0	0			
16					1	I.F.	1/2						4	0	0			
17					1	I.F.	9/16						4	0	0			
18																		
19																		
20		1701	A1107		1	W 14 x 730					A572GR50		25	6	0	16	3	M.E.E.
21		1901	B1107		1	L					L		25	6	0	16	3	L
22																		
23																		
24																		
25																		
26		TOTAL			40								TOTAL 90					1-OF-1

R E V.	1 DATE JUN 10/85	BY ES	SPEC. AS NOTED	FRANKEL STEEL LIMITED	
	2 DATE JULY 18/85	BY WG	HOLES 15/16ϕ U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
	3 DATE	BY	FINISH NONE		
MADE 27 EC	DATE APR 85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT	DWG.No.
CHK'D 28 ES	DATE 29-5-85		DETAIL: COLUMNS (81) (9TH & 10TH TIER)	84-152	1107

Rpd. PL's B700 ADDED

July 24/85 K
July 10/85

A1083-A
A1107-B
W22 3/8 x 730