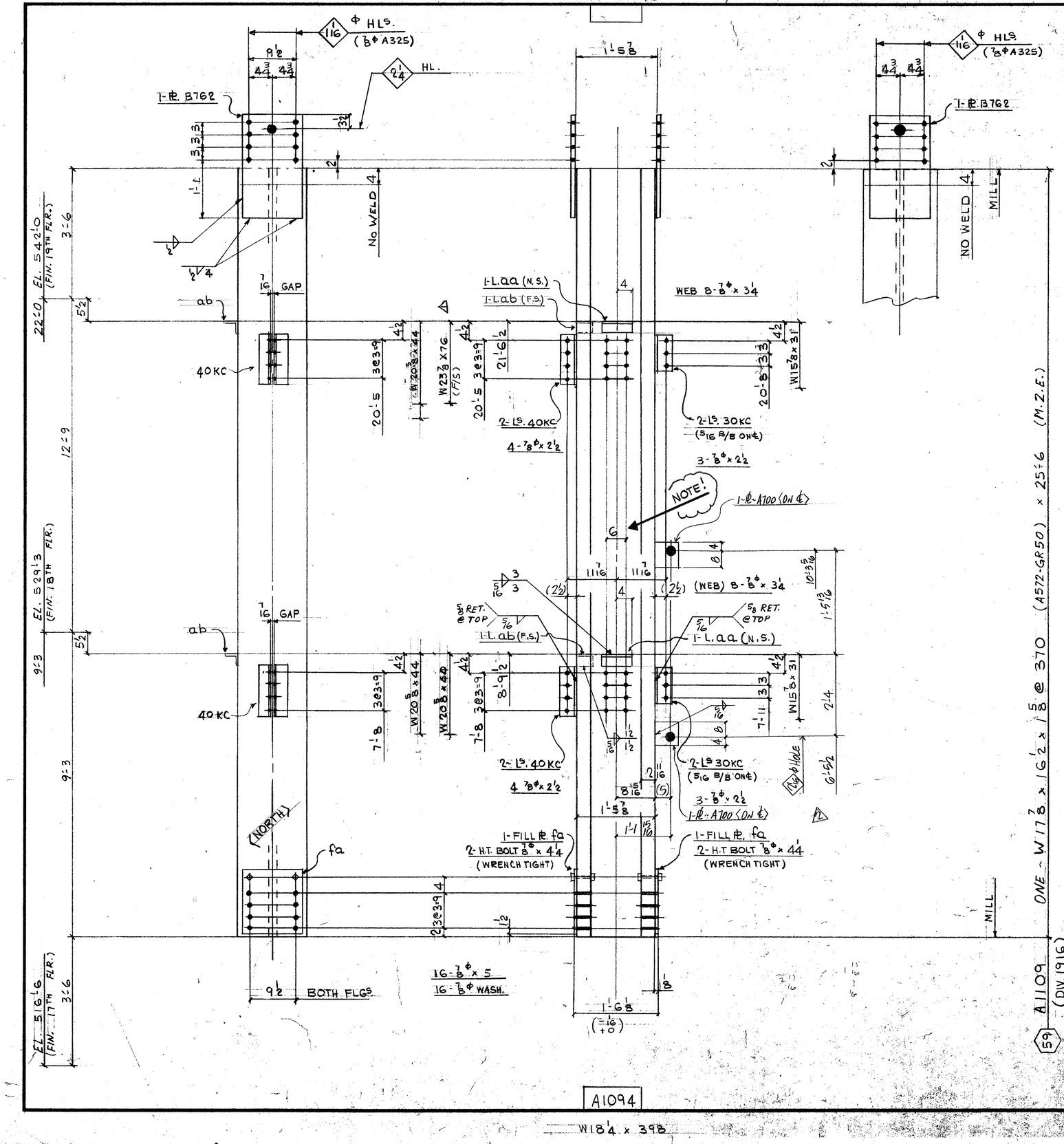
W17½ x 342



FIELD BOLTS:

14 - ⅞Φ (A325F) x 2½
16 - ∠ x 3¼
16 - ∠ x 5
16 - ⅞Φ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40·21-44W U/N
E70 SERIES ELECTRODES
REF. DWG.S E18/19
E117, " 901

BILL OF MATERIAL

LINE	C O D E	COMM'X SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH inch	WIDTH 16th	X PLATE ONLY	THK. in.	THK. 16th	GRADE CODE	D E S I G N	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	P A C E	LINE	REMARKS
01				F001															
02																			
03				30KC	4	L	4		x 3 x 3/8			44W		0	8	8			
04				40KC	4									0	11	8			
05				AA	2	L	3		x 3 x 3/8					0	8	0			PLAIN
06				AB	2									0	3	0			
07				B762	2	PI	12		x	0	10	44W		2	0	0			
08				FA	2	PL	12		x	0	2			1	4	0			
09		X		A100	2	PI	9	0	x	1	0	44W		1	0	0			
10					4	HT BOLT ⅞ x 4¼ .325														
11																			
12																			
13					1	LF	5/16							9	0	0			
14					1	LF	½							4	0	0			
15																			
16																			
17																			
18	1916	A1109			1	W14 x 370				1.57	2GR50			25	6	0	159	M.2.E.	
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		26							TOTAL		42					1-OF-1

01																			
02																			
03																			
04																			
05																			
06																			
07																			
08																			
09																			
10																			
11																			
12																			
13																			
14																			
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL									TOTAL							

DERRICK BEAM SIZE REV. W14 A700 ADDED

B	A	DATE Nov 20/85	BY HSS
E	B	DATE July 17/85	BY GG
V	3	DATE	BY

MADE 27	EC	DATE APR'85	SQUAD FR
CHK'D. 28	J.B	DATE APR 29/85	

SPEC. AS NOTED
HOLES 15/16Φ U/N
FINISH NONE

July 25/85 K
Nov 13/85

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

PROJECT: 7 WORLD TRADE CENTER
DETAIL: COLUMN 59 (10TH TIER)

CONTRACT 84-152
DWG. No. 1109

MASTER 59 50