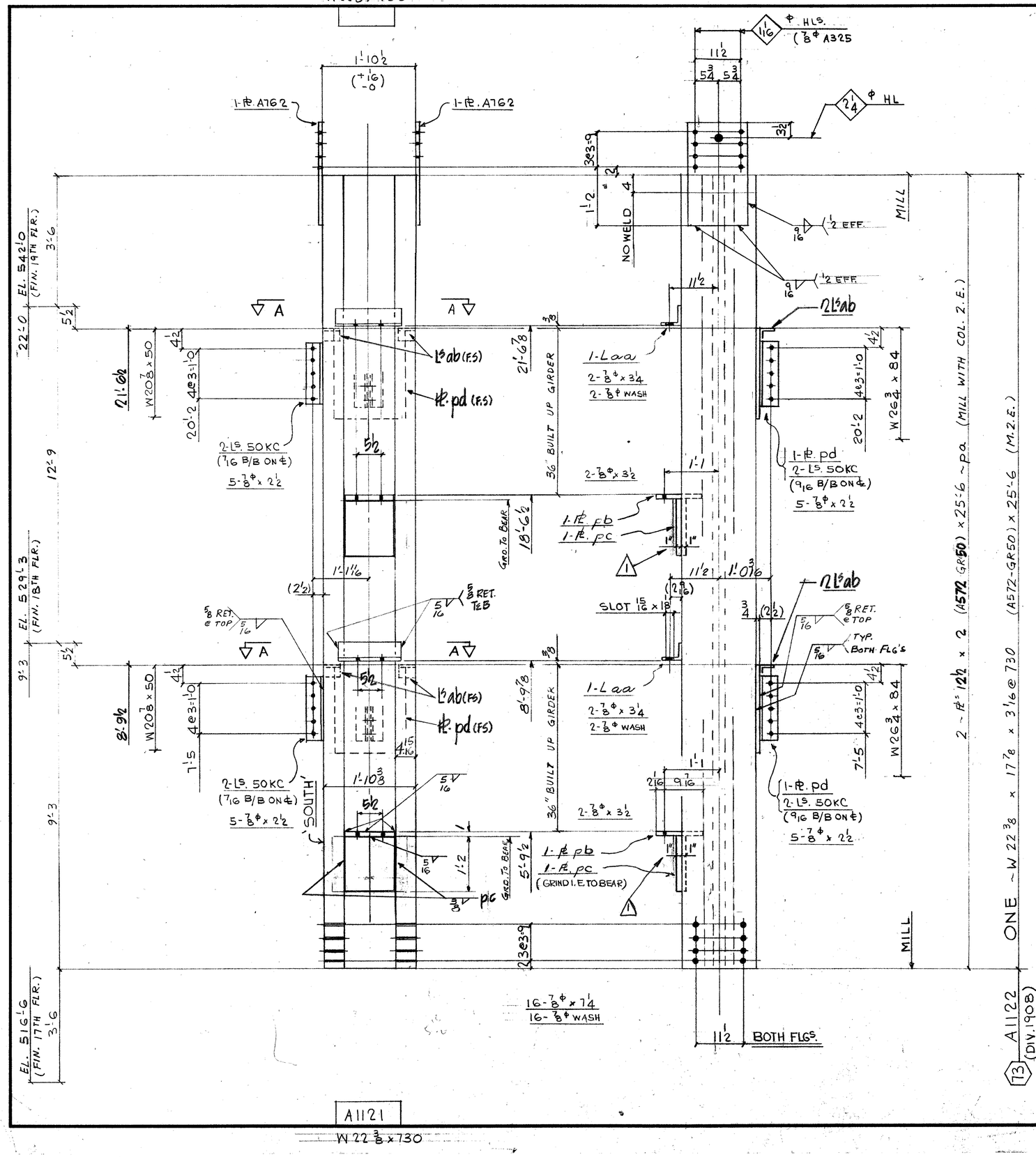
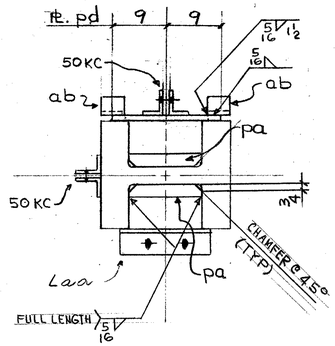
W22 3/8 x 730





SECTION A-A

FIELD BOLTS:

20 - 7/8Φ (A325F) x 2 1/2
4 - x 3/4
4 - x 3 1/2
16 - x 7 1/4
24 - 7/8Φ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E18/19
E117, E117A, 901 9115

BILL OF MATERIAL

LINE	CCOSDTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02																			
03				50KC	8	L	4		x 3/8			44W		12	8				
04				AA	2	L	4		x 4 x 3/8			L		1	3	0			
05				AB	4	L	3		x 3 x 3/8			L		0	4	0			PLAIN
06																			
07				PA	2	PL	12	8	x			A572GR50		25	6	0	17	26	M.2.E
08				PB	2	L	11	8	x			44W		1	0	8			
09		1		PC	2	L	12	8	x			2		1	2	0			GRIND TO BEAR
10				PD	2	L	18	0	x			2		1	9	0			
11				A762	2	L	14	8	x			2		2	1	0			
12																			
13																			
14																			
15																			
16					1	L	F. 5/16							1	2	5			
17					1	L	F. 3/8							5	0	0			
18					1	L	F. 9/16							4	0	0			
19																			
20																			
21																			
22			1908 A1122		1	W14 x 730						A572GR50		25	6	0	17	12	M.2.E.
23																			
24																			
25																			
26				TOTAL	29				TOTAL					191					1-OF-1

LINE	CCOSDTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01																			
02																			
03																			
04																			
05																			
06																			
07																			
08																			
09																			
10																			
11																			
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19																			
20																			
21																			
22																			
23																			
24																			
25																			
26				TOTAL					TOTAL										

Approved E&R May 10/85

R/E/V.		DATE	BY
R	1	June 6/85	GP
E	2	DATE	BY
V.	3	DATE	BY

SPEC. AS NOTED
HOLES 15/16Φ 4/N
FINISH NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	DATE	SQUAD
EC.	APR'85	FR
CHK'D. 28	DATE	
GP	APR'85	

PROJECT: 7 WORLD TRADE CENTER
DETAIL: COLUMN (73) (10TH TIER)

CONTRACT	DWG.No.
84-152	1122

A1121
W22 3/8 x 730