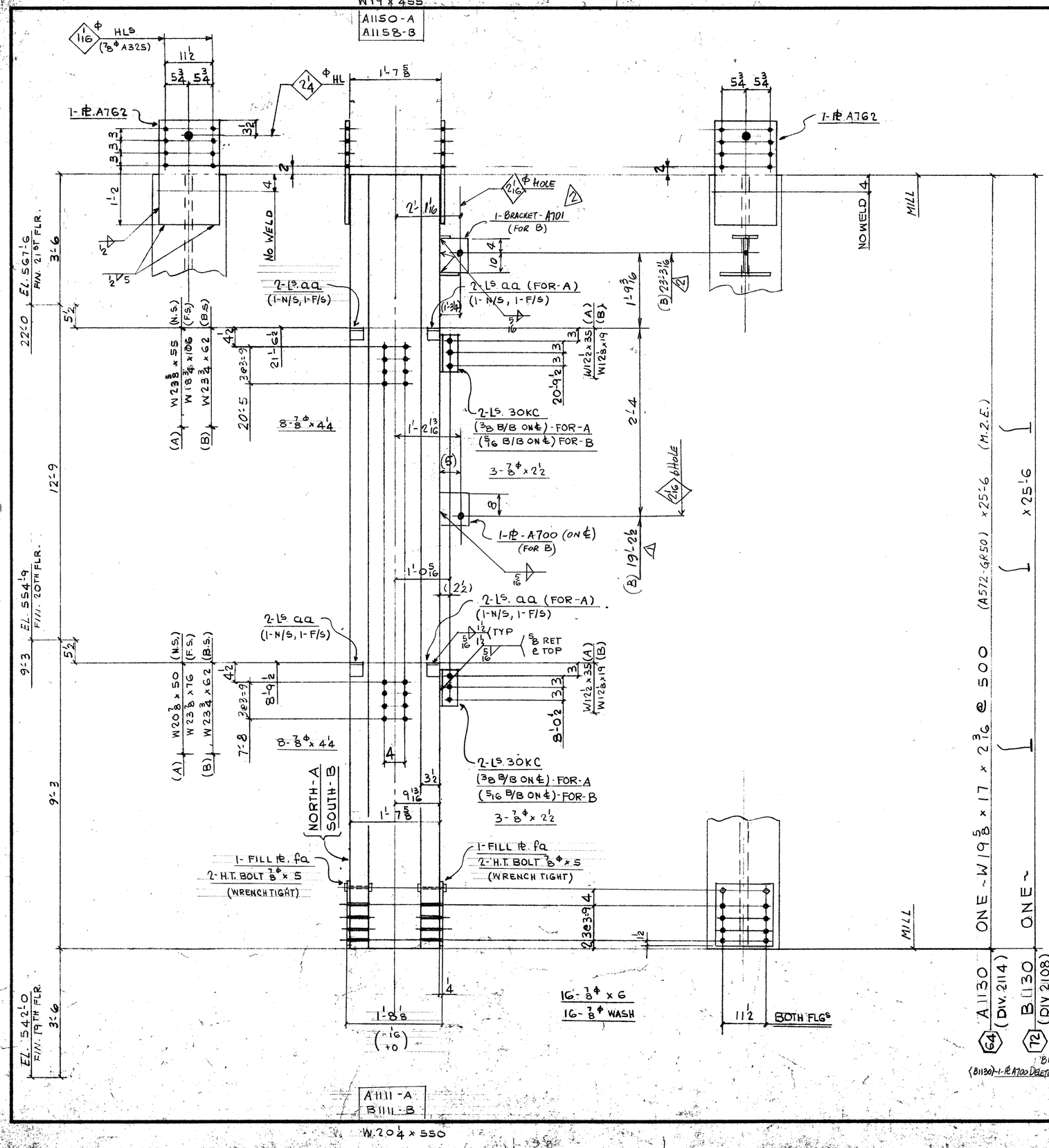


FIELD BOLTS:

12 - 7/8Φ (A325F) x 2 1/2
32 - x 4 1/4
32 - x 6
32 - 7/8Φ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40·21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E20, E21, E117, E117A
901

BILL OF MATERIAL

LINE	COST	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY: THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F002													
02																		
03				30KC	8	L	4		x 3	x 3/8	44W		0	8	8			
04				AA	12	L	3		x 3	x 3/8	1		0	3	0			(PLAIN)
05																		
06				A762	4	PI	14		8	X		10	44W	2	1	0		
07				FA	4	L	14		8	X		04	L	1	4	0		
08																		
09					8	H.T. BOLT 7/8 x 5					325							
10	X		A700		1	PI	9		0	X		10	44W	1	0	0		(FOR B)
11	X		A701		1	PIECE												
12					1	LF	5/16							9	0	0		
13					1	LF	1/2							8	0	0		
14																		
15																		
16	2114	A1130			1		W14		x 500		A572GR50		25	6	0	16	18	M.2.E.
17	2108	B1130			1		L				L		25	6	0	L	L	L
18																		
19																		
20																		
21																		
22																		
23																		
24																		
25																		
26			TOTAL		44						TOTAL		71					1-OF-1

01																		
02																		
03																		
04																		
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25																		
26			TOTAL								TOTAL							

Suggested July 25/85
June 12/85

B1130 (64) (DIV. 2114) ONE ~ W19 x 17 x 2 3/16 @ 500 (A572-GR50) x 25'-6 (M.2.E.) ONE ~ A1130 (72) (DIV. 2108)

(B1130)-1-PL A700 DELETED, HOLES A701 ADDED

B1130 E1 DATE July 19/85 BY WG — SPEC. AS NOTED
E2 DATE Aug 8/85 BY GG — HOLES 15/16Φ U/N
3 DATE BY — FINISH NONE

MADE 27 EC — DATE APR '85 — SQUAD FR
CHK'D 28 OW — DATE JUN 6

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

PROJECT: 7 WORLD TRADE CENTER
DETAIL: COLUMNS (64) & (72) (11TH TIER)
CONTRACT 84-152 — DWG.No. 1130