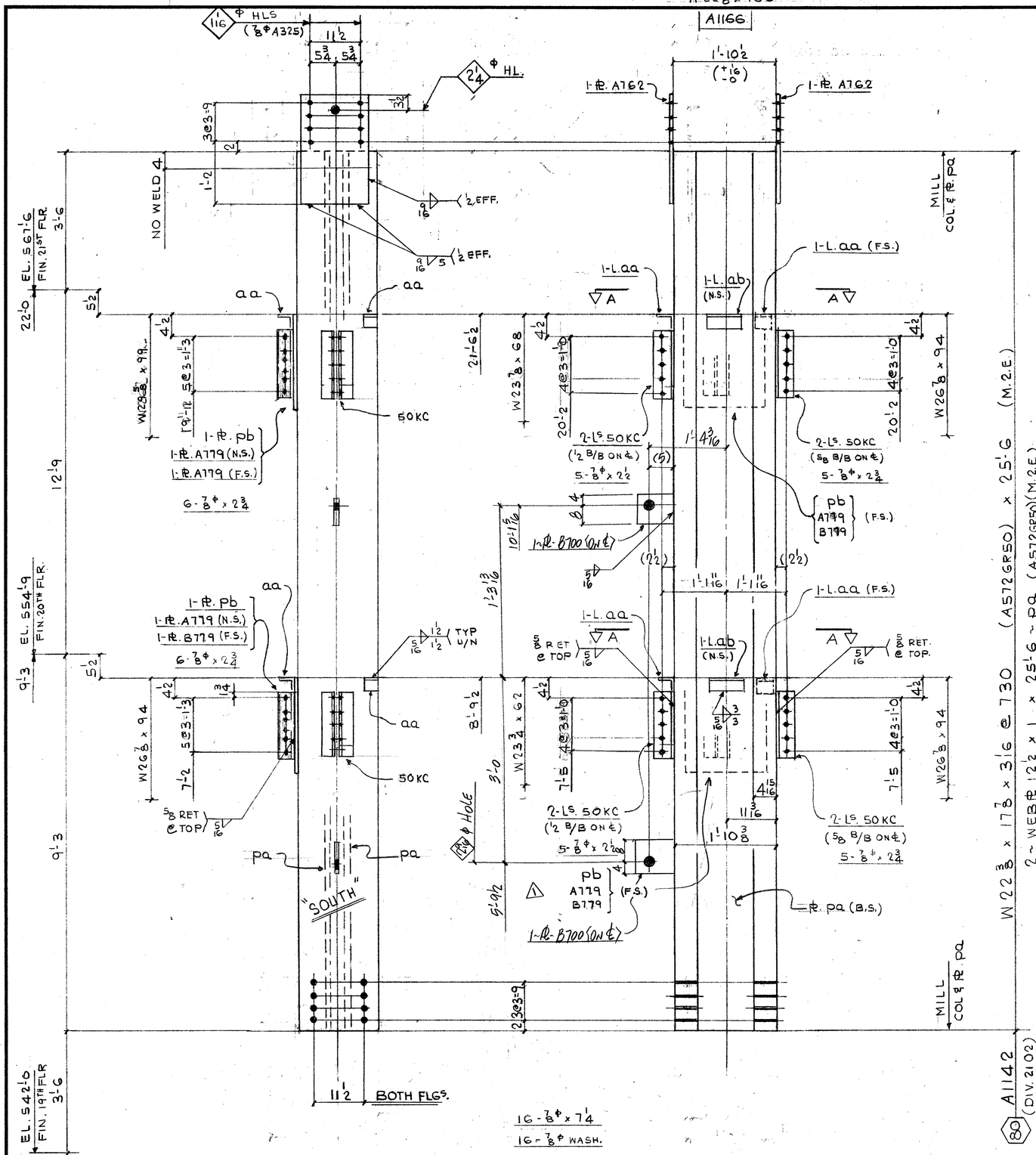
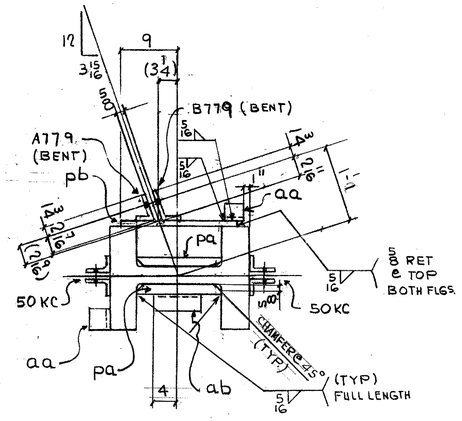
W22 3/8 x 730

A1166





SECT. A-A

FIELD BOLTS:

10-7/8Φ (A325F) x 2 1/2

22- L x 2 3/4

16- L x 7 1/4

16-7/8Φ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L. G40.21-44W

E70 SERIES ELECTRODES

REF DWGS E20, E21

E117, E117A, 901, 9134

BILL OF MATERIAL

LINE	CC CODE	COMM'X SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY THK. In.	THK. 16th	GRADE CODE	DSGR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F00													
02																		
03							L 4 x 4 x											
04				50KC	8		L 4 x 3 x		3/8		44W			1	2 8			
05				AA	4		L 3 x 3 x		3/8					0	3 0			PLAIN
06				AB	2		L							0	8 0			L
07																		
08																		
09				PA	2	PL	12	8 x		1 0	A572GR50		2 5	6 0	1 7	18	M2E	
10				PB	2		18	0 x		1 0	44W		2 0	0			PLAIN	
11				A762	2		14	8 x		0 1 0			2 1	0				
12				A779	2		7	4 x		0 6			1 6	8			BENT	
13				B779	2		7	8 x		0 6			1 9	8			L	
14	X			B700	2	PL	9	0 x		1 0	44W		1 0	0				
15																		
16																		
17																		
18																		
19					1	IF	5/16						1 2 5	0				
20					1	IF	9/16						4	0 0				
21																		
22																		
23																		
24	2102	A1142			1		W14 x 730				A572GR50		2 5	6	9 1 1/2	M2E		
25																		
26			TOTAL		30			TOTAL					187					(1 OF 1)

LINE	CC CODE	COMM'X SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION	GRADE CODE	DSGR	FINISHED LENGTH	PAGE	LINE	REMARKS
01												
02												
03												
04												
05												
06												
07												
08												
09												
10												
11												
12												
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15												
16												
17												
18												
19												
20												
21												
22												
23												
24												
25												
26			TOTAL			TOTAL						

A1120

W22 3/8 x 730

#1: B700 ADDED

R.	Δ DATE July 20/85	BY GG	SPEC.	AS NOTED	FRANKEL STEEL LIMITED
E	2 DATE	BY	HOLES	15/16Φ U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2
V.	3 DATE	BY	FINISH	NONE	

MADE	DATE	SQUAD	PROJECT	CONTRACT	DWG. No.
27 EC	MAY '85	FR	7 WORLD TRADE CENTER	84-152	1142
CHK'D 28 OW	DATE JUNE 7		DETAIL: COLUMN (80) (11TH TIER)		