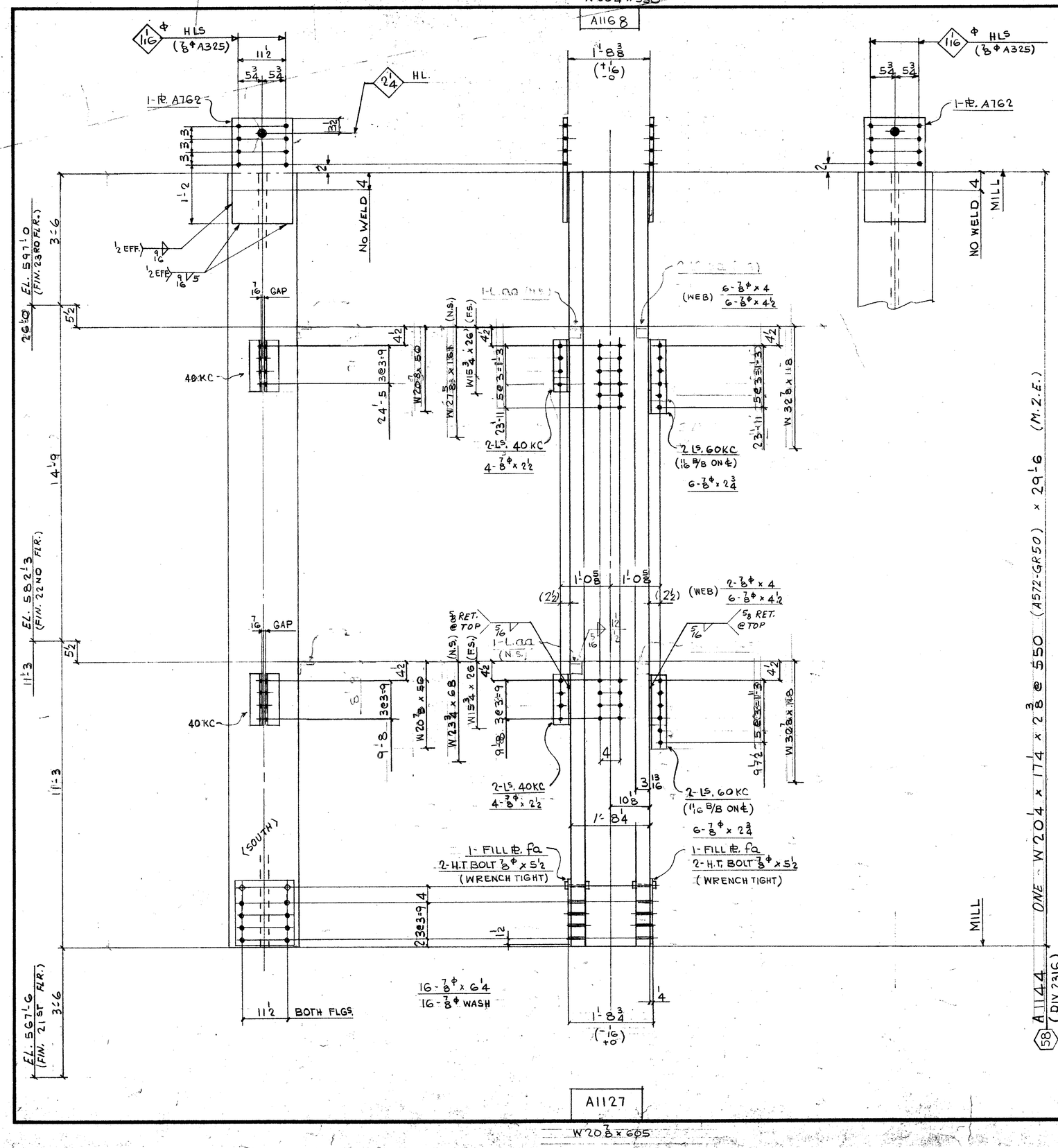


FIELD BOLTS:

8 - 7/8φ (A325F) x 2 1/2
12 - x 2 3/4
8 - x 4
12 - x 4 1/2
16 - x 6 1/4
16 - 7/8φ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40·21-44W U/N
E70 SERIES ELECTRODES
REF. DWG.S E22/23
E117,901

BILL OF MATERIAL

LINE	CCOSDE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION	DSOR	FINISHED LENGTH	PAGE	LINE	REMARKS
01				F001							
02											
03				40KC	4	L4 x 3 x 3/8 44W		9 11 8			
04				60KC	4	" " "		1 5 8			
05				A		L3 x 3 x 5/16		C 3 0			PLATE
06											
07				A762	2 PL	14 8 x .010	44W	2 1 0			
08				FA	2 "	14 8 x .04	"	1 4 9			
09											
10											
11					4	H.T. BOLT 7/8 x 5 1/2 325					
12											
13					1	LF 5/16		9 0 0			
14					1	LF 9/16		4 0 0			
15											
16											
17		23/6	A1144		1	W14 x 550 A572GR50		39 6 0	19	18	M2F
18											
19											
20											
21											
22											
23											
24											
25											
26			TOTAL		20	TOTAL		46			1-OF-1

01											
02											
03											
08											
09											
10											
11											
12											
13											
14											
15											
16											
17											
18											
19											
20											
21											
22											
23											
24											
25											
26			TOTAL			TOTAL					

July 5/85

REV.				
1	DATE	BY	SPEC. AS NOTED	
2	DATE	BY	HOLES 15/16φ U/N	
3	DATE	BY	FINISH NONE	

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	CHK'D. 28	DATE	SQUAD
EC	ES	MAY '85 10-6-85	FR

PROJECT: 7 WORLD TRADE CENTER
DETAIL: COLUMN - 58 (12TH TIER)

CONTRACT: 84-152 | DWG.No. M44