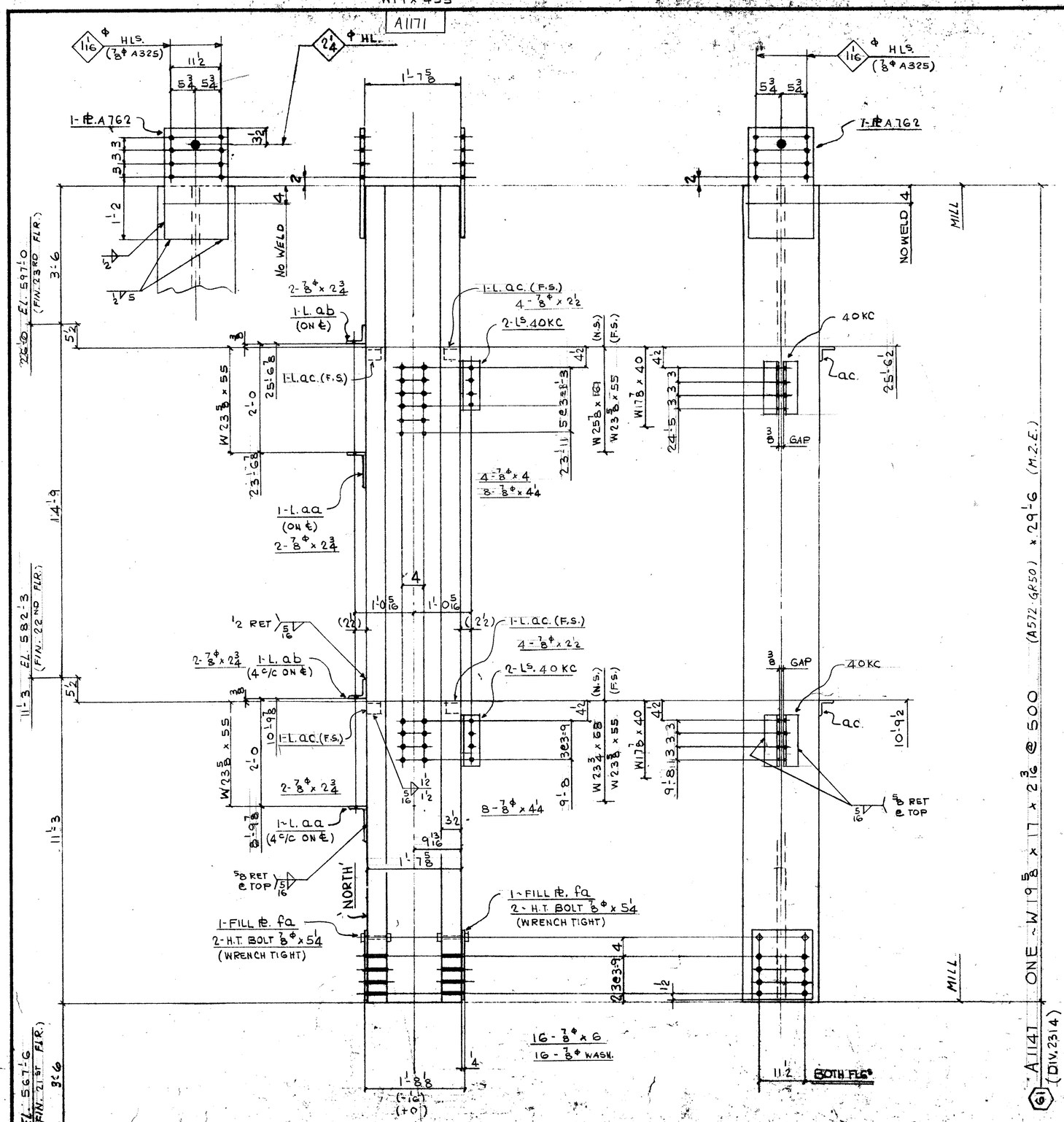
W19 x 455

A1171



FIELD BOLTS:

8 - 7/8φ (A325F) x 2 1/2
8 - x 2 3/4
4 - x 4
16 - x 4 1/4
16 - x 6
16 - 7/8φ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E22/23, E117, E117A
901, 9157

BILL OF MATERIAL

LINE	CC CODE	COMMN SHIP DIVN.	PIECE MARKS MAIN MAT'L	PIECE MARKS DETAIL MAT'L	NO OF PIECES	MATERIAL DESCRIPTION PL	WIDTH (nom. 16th)	THK (in 16th)	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In. 100th	PAGE	LINE	REMARKS
01			F001												
02				AC	4	L	3 x 3 x 3/8		44W		0	3 0			PLAIN
03				40KC	4	L	4 x 3 x 3/8		44W		0	11 8			
04				AA	2	L	8 x 4 x 3/4				0	8 0			
05				AB	2	L	4 x 4 x 3/8				0	6 8			
06				A762	2	PL	14 8X	010			2	1 0			
07				FA	2	L	14 8X	0 4				1 4 0			
08															
09															
10					4	HT BOLT 7/8 x 5 1/4			325						
11															
12															
13					1	I.F 5/16						6 0 0			
14					1	I.F 1/2						4 0 0			
15															
16															
17															
18	2314	A1147			1	W 14 x 500			A572GR50		29	6 0	1921	M2E	
19															
20															
21															
22															
23															
24															
25															
26			TOTAL		24				TOTAL			42			1-OF-1
01															
02															
03															
04															
05															
06															
07															
08															
09															
10															
11															
12															
13															
14															
15															
16															
17															
18															
19															
20															
21															
22															
23															
24															
25															
26			TOTAL						TOTAL						July 5/85

REV.	DATE	BY
1		
2		
3		

SPEC. AS NOTED
HOLES 15/16φ U/N
FINISH NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE		DATE	SQUAD
27	EC	MAY 85	FR
CHK'D		DATE	
28	ES	10-6-85	

PROJECT: 7 WORLD TRADE CENTER (12TH TIER)
DETAIL: COLUMN (61)

CONTRACT: 84-152
DWG. NO.: 1147