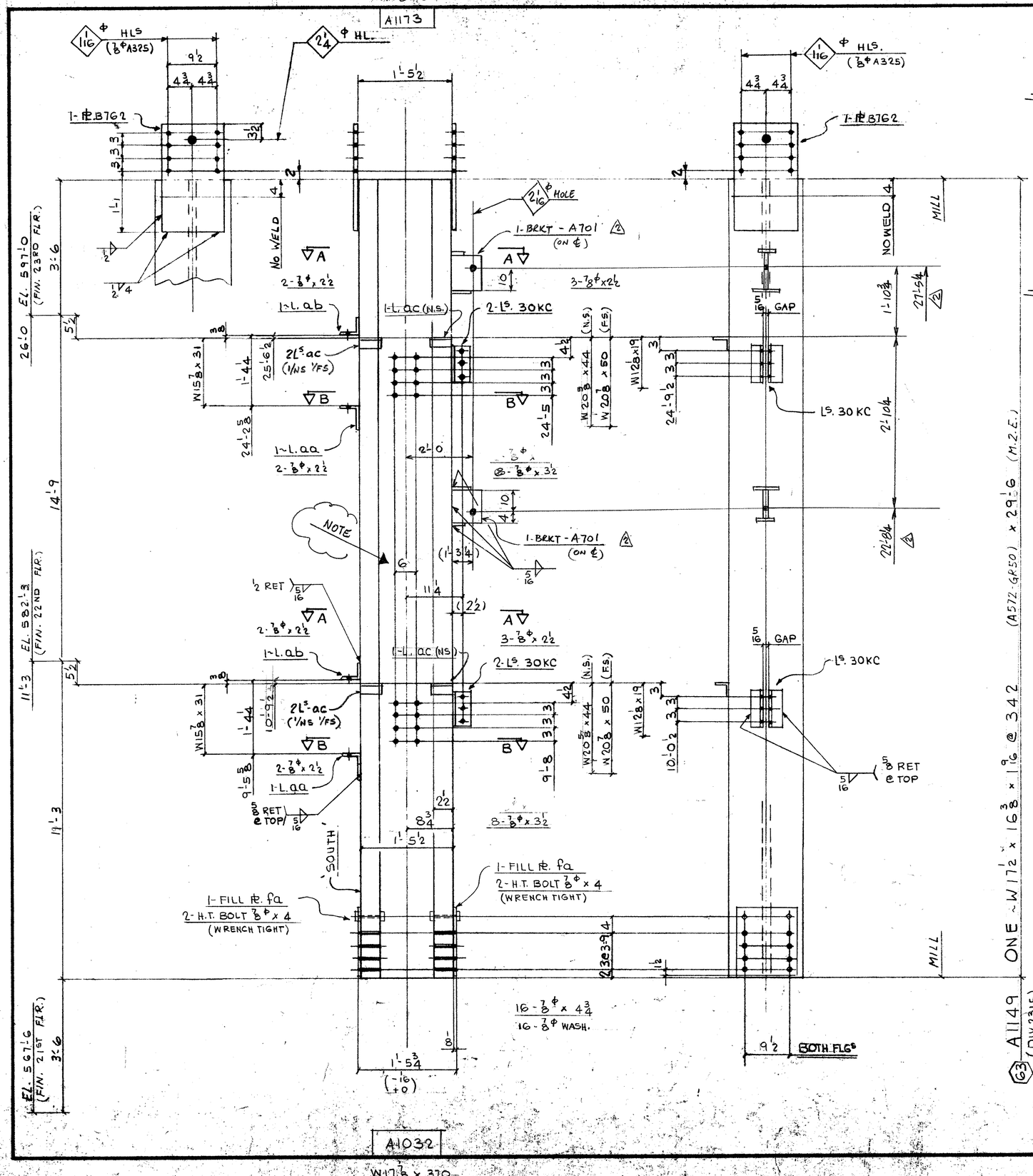
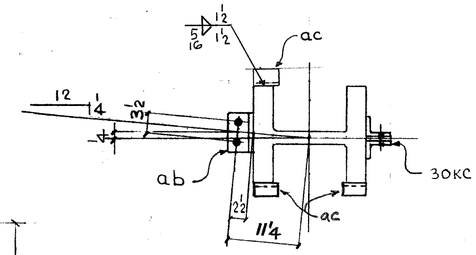
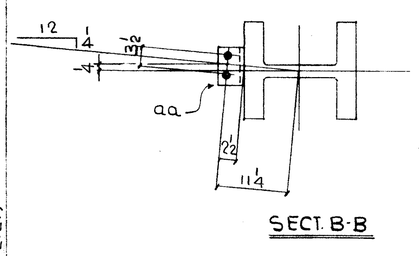
W178 x 311

A1173







FIELD BOLTS:

14-⅞ϕ (A325F) x 2½
16- ⌊ x 3½
16- ⌊ x 4¾

16-⅞ϕ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE MILL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT

MAT'L G40·21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E22/23, E117, E117A
901.9157

BILL OF MATERIAL

LINE	CC OO SO TE.	COMMX SHIP DWN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch 16th	X PLATE ONLY THK In. 16th	GRADE CODE	DSR	FINISHED LENGTH Feet	In. 16th	PAGE	LINE	REMARKS
01				F001											
02															
03			30KC		4	L	4 x 3 x 3/8		44W		2	8	8		
04			A1		2	L	8 x 4 x 3/4				0	8	8		
05			AB		2	L	4 x 4 x 3/8				0	6	8		
06			AC		6	L	3 x 3 x 3/8				0	3	0		PLAIN
07	X		A700		2	PI	90 x	10			1	0	0		
08			B762		2	PI	12 BX	010	44W		2	0	0		
09			FA		2	⊥	12 BX	02	⊥		1	4	0		
10					4	HT BOLT ⅞ x 4			325						
11	X		A701		2	PIECE									
12					1	I.F. 5/16						6	0		
13					1	I.F. 9/16						4	0		
14															
15															
16															
17	2315	A1149			1	W14 x 342		A572GR50			29	6	19	22	M.E.
18															
19															
20															
21															
22															
23															
24															
25															
26			TOTAL		18				TOTAL		42		2		1-OF-1

01								
02								
03								
04								
05								
06								
07								
08								
09								
10								
11								
12								
13								
14								
15								
16								
17								
18								
19								
20								
21								
22								
23								
24								
25								
26			TOTAL				TOTAL	

A1149 ONE ~W172 x 168 x 16 @ 342 (A572-GR50) (DIV.2315)

63

A1032

W178 x 370

REV.					
1	DATE	BY	SPEC.	AS NOTED	
2	DATE Aug 8/85	BY WG.	HOLES	15/16ϕ U/N	
3	DATE	BY	FINISH	NONE	

1's A700 ADDED
1's A700 DELETED A701 4

Aug 8/85 R
July 25/85 R
July 5/85

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27		DATE	SQUAD
	EC	MAY '85	FR
CHK'D 28	ES	DATE 10-6-85	

PROJECT: 7 WORLD TRADE CENTER
DETAIL: COLUMN 63 (12TH TIER)

CONTRACT 84-152 | DWG. No. 1149