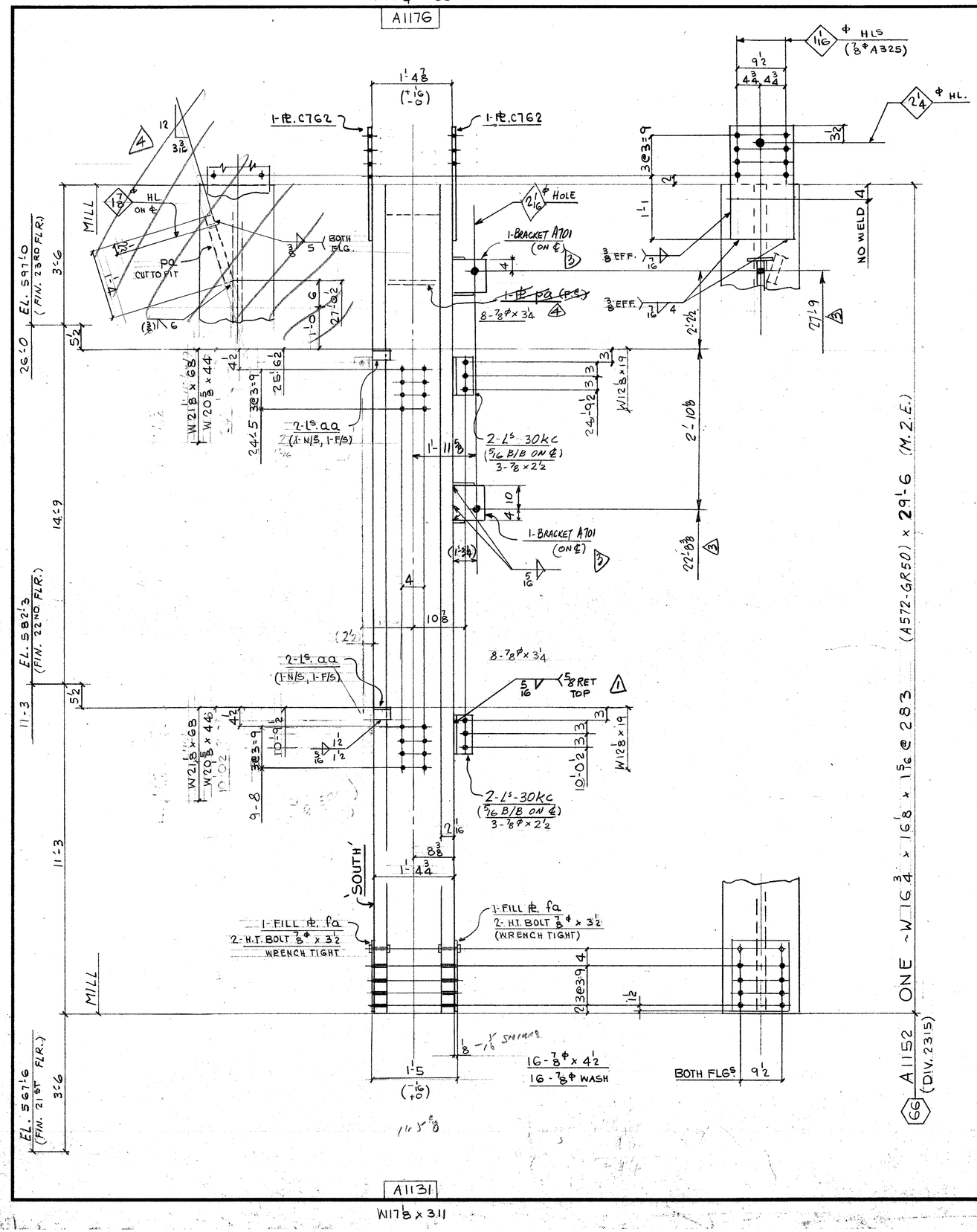
W16 3/4 x 283

A1176



FIELD BOLTS:

6 - 7/8ϕ (A325F) x 2 1/2

16 - ⌐ x 3 1/4

16 - ⌐ x 4 1/2

16 - 7/8ϕ (A325) WASH

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E22/23, E117, E117A
901

BILL OF MATERIAL

LINE	CCOSDTE	COMM'X SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001															
02																			
03				30KC	4	L	4		x 3 x 3/8			44W		0	8	8			
04				AA	4	L	3		x 3 x 3/8			⊥		0	3	0			PLAIN
05																			
06				C762	2	PL	12		8 x			44W		2	0	0			
07				FA	1	⌐	12		8 x			⊥		1	4	8			CUT TO FIT
08				FA	2	⌐	12		8 x			⊥		1	4	0			
09																			
10					4	HT BOLT 7/8 x 3 1/2						325							
11	X			A701	2	PIECES													
12																			
13					1	LF	5/16							4	0	0			
14					1	LF	3/8							3	0	0			
15					1	LF	7/16							4	0	0			
16																			
17																			
18			7315 A1152		1				W14 x 283			A572GR50		29	6	0	19	12	M2E
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		24				TOTAL					44			1	OF 1	

LINE	CCOSDTE	COMM'X SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01																			
02																			
03																			
04																			
05																			
06																			
07																			
08																			
09																			
10																			
11																			
12																			
13																			
14																			
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL						TOTAL										

Sept 2/85 R
Aug 8/85 R
July 25/85 R
July 5/85

TO APP
1-PL A700 ADDED
2-PL A700 DELETED, 2-BRKTS A701 ADDED
OMIT PL pa - AUG 31 FR

R	3-7-85	ES	
E	JULY 19/85	WG	
V	AUG 8/85	GG	

SPEC. AS NOTED
HOLES 15/16ϕ U/N
FINISH NONE

MADE 27 EC DATE MAY 85 SQUAD FR
CHK'D. 28 ES DATE 12-6-85

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

PROJECT: 7 WORLD TRADE CENTER
DETAIL: COLUMN (GG) (12TH TIER)

CONTRACT 84-152 | DWG.No. 1152