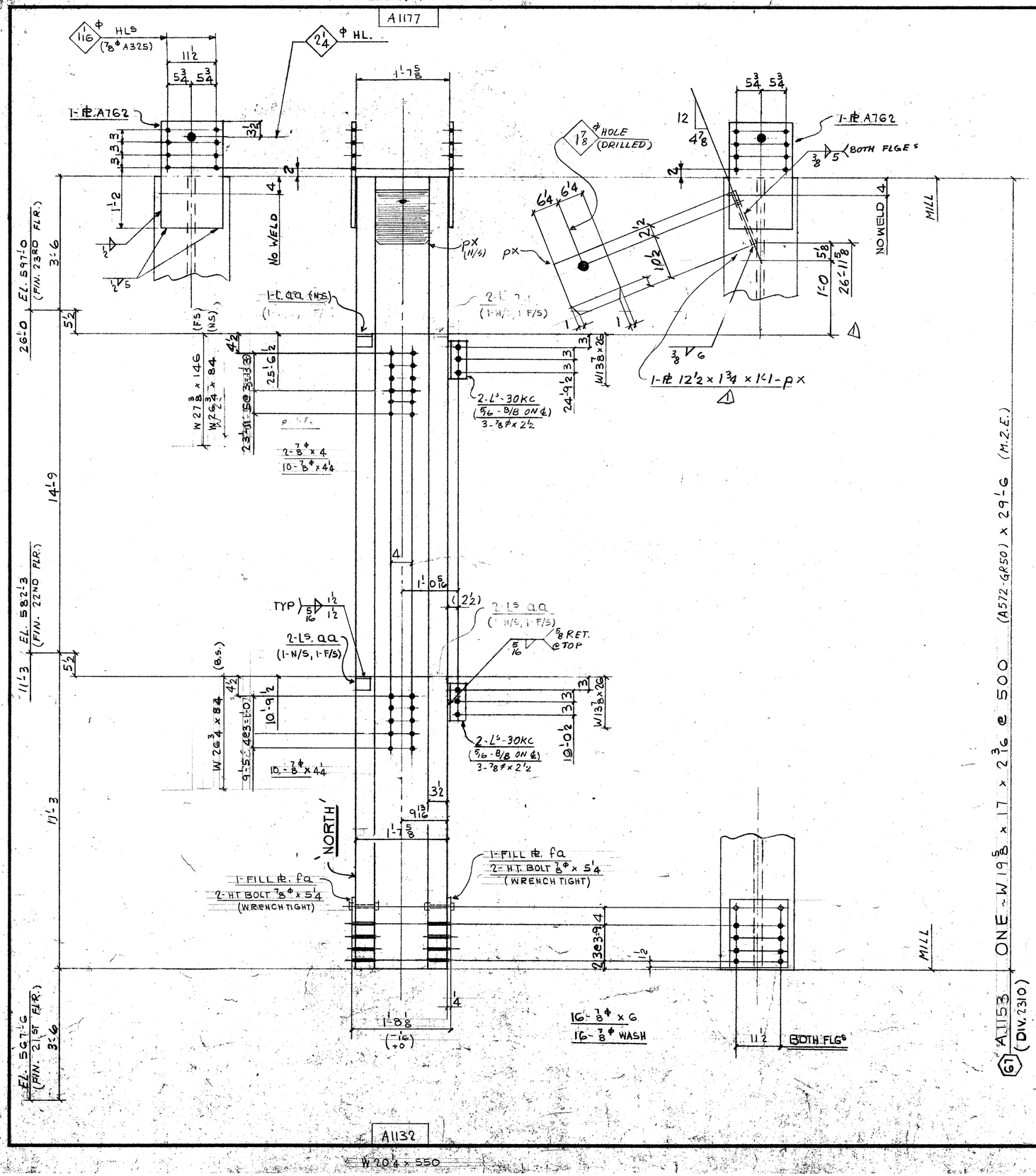
W19 x 455

A1177



FIELD BOLTS:

6 - 7/8Φ (A325F) x 2 1/2
2 - ⊥ x 4
20 - ⊥ x 44
16 - ⊥ x 6
16 - 7/8Φ (A325) WASH

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E22/23, E117, E117A
901

BILL OF MATERIAL

LINE	CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY: THK Inch	THK 16th	GRADE CODE	DSR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				FPD1														
02																		
03				30KC	4	L	4		3	8	44W			2	8	8		
04				AA	3	L	3		3	8	⊥			0	3	0		PLAIN
05																		
06				A762	2	PL	14	8	X		44W			2	1	0		
07				FA	2	⊥	14	8	X		⊥			1	4	0		
08																		
09					4	HT BOLT 7/8 x 5 1/4					325							
10																		
11					1	IF 5/16								4	0	0		
12					1	IF 1/2								4	0	0		
13																		
14																		
15																		
16																		
17	2310	A1153			1	W 14 x 500					A572GR50		29	6	0	19	21	M.2.E.
18																		
19																		
20																		
21																		
22																		
23																		
24																		
25																		
26		TOTAL			19						TOTAL		40					1-OF-1

01																		
02																		
03																		
04																		
05																		
06																		
07																		
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23																		
24																		
25																		
26		TOTAL									TOTAL							

R	A	DATE AUG. 12/85	BY SF	SPEC. AS NOTED	FRANKEL STEEL LIMITED
E	2	DATE	BY	HOLES 15/16Φ U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2
V.	3	DATE	BY	FINISH NONE	

MADE	DATE	SQUAD	PROJECT	CONTRACT	DWG. No.
27 EC	MAY '85	FR	7 WORLD TRADE CENTER	84-152	1153
CHK'D 28 ES	DATE 12-6-85		DETAIL: COLUMN (61) (12TH TIER)		

Aug 13/85 SF
Aug 27/85