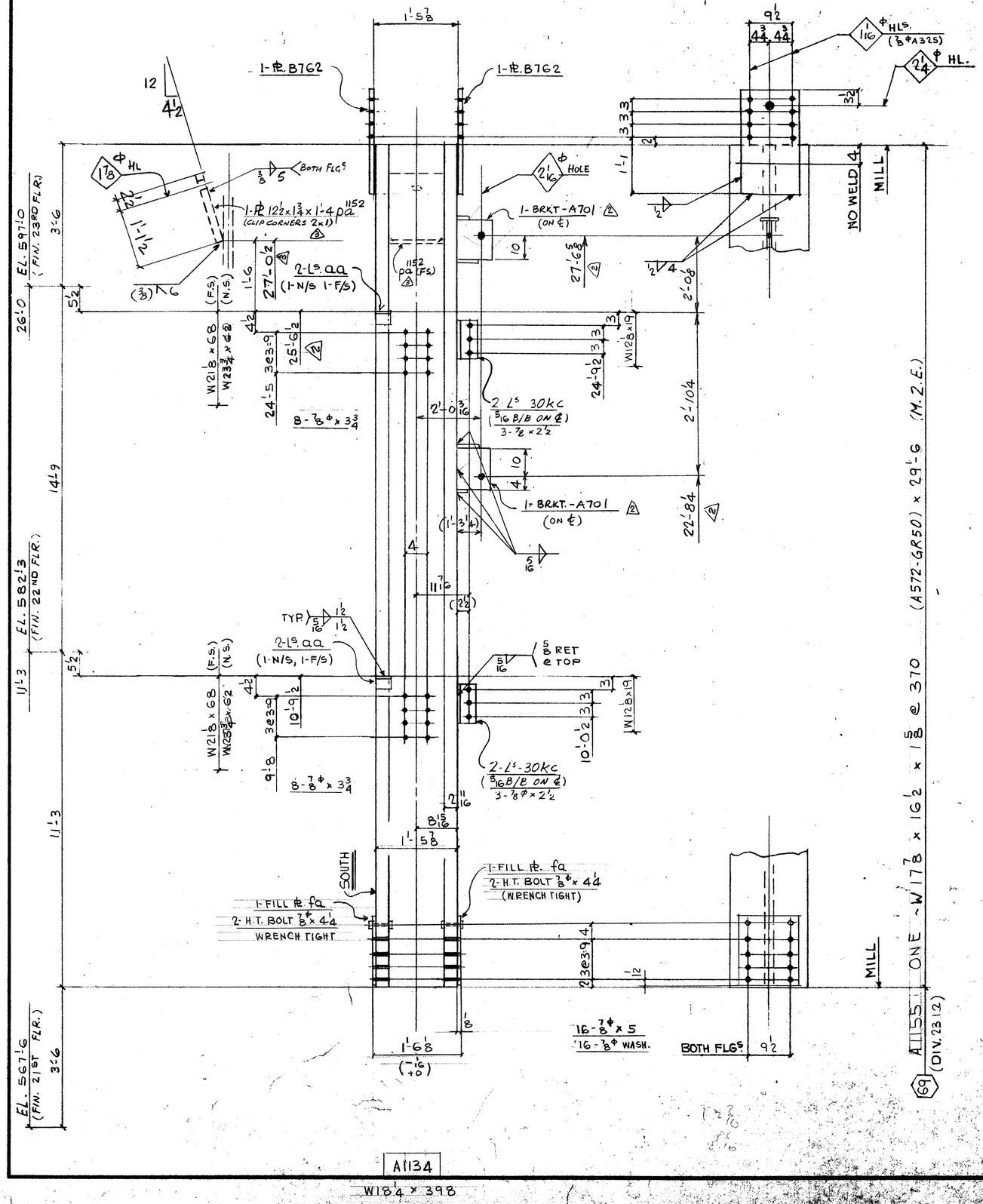
W17½ x 342

A1179



A1134

W18¼ x 398

FIELD BOLTS:

6 - ⅞ϕ (A325F) x 2½
16 - ∠ x 3¾
16 - ∠ x 5
16 - ⅞ϕ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E22/23
E117, E117A, 901

BILL OF MATERIAL

LINE	CODE	COMMX SHIP DIVN	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In	THK. 16th	GRADE CODE	DSGR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					FOD1														
02																			
03				30kc	4	L4 x 3 x 3/8						44W		0	8	8			
04				AA	4	L3 x 3 x 3/8						L		0	3	0			PLAIN
05																			
06				B762	2	PL	12	8	X	010		44W		2	0	0			
07				FA	2	L	12	8	X	007		L		1	4	0			
08					4	HT BOLT 7/8 x 4 1/4						325							
09	X		A700		2	PL	3	0	X	1	0	44W		1	0	0			
10					1	I.F. 5/16									4	0			
11					1	I.F. 1/2									4	0			
12	X		A701		2	PIECE													
13																			
14																			
15		2312	A1155		1	W14 x 370						A572GR50		29	6	0	19	20	M.2.E.
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		22							TOTAL		40			2		1-OF-1
01																			
02																			
03																			
04																			
05																			
06																			
07																			
08																			
09																			
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21																			
22																			
23																			
24																			
25																			
26			TOTAL									TOTAL							

Aug 31/85 FR
Aug 29/85 FR
Aug 29/85 FR
Aug 5/85 FR

P5 A700 ADDED
P1 A700 DELETED BUT A701 & pa1152 ADDED

R E V.	1 DATE July 19/85 BY WG.	SPEC. AS NOTED	FRANKEL STEEL LIMITED
	2 DATE AUG 8/85 BY WG.	HOLES 19/16ϕ U/N	220 ATTWELL DRIVE, UNIT 5, REXDALE, ONTARIO M9W 5Z9
	3 DATE Aug 31/85 BY FR	FINISH NONE	
MADE 27 EC	DATE MAY '85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER
CHK'D 28 ES	DATE V2-6-85		DETAIL: COLUMN (69) (12TH TIER)

CONTRACT: 84-150 DRAWING: 1155