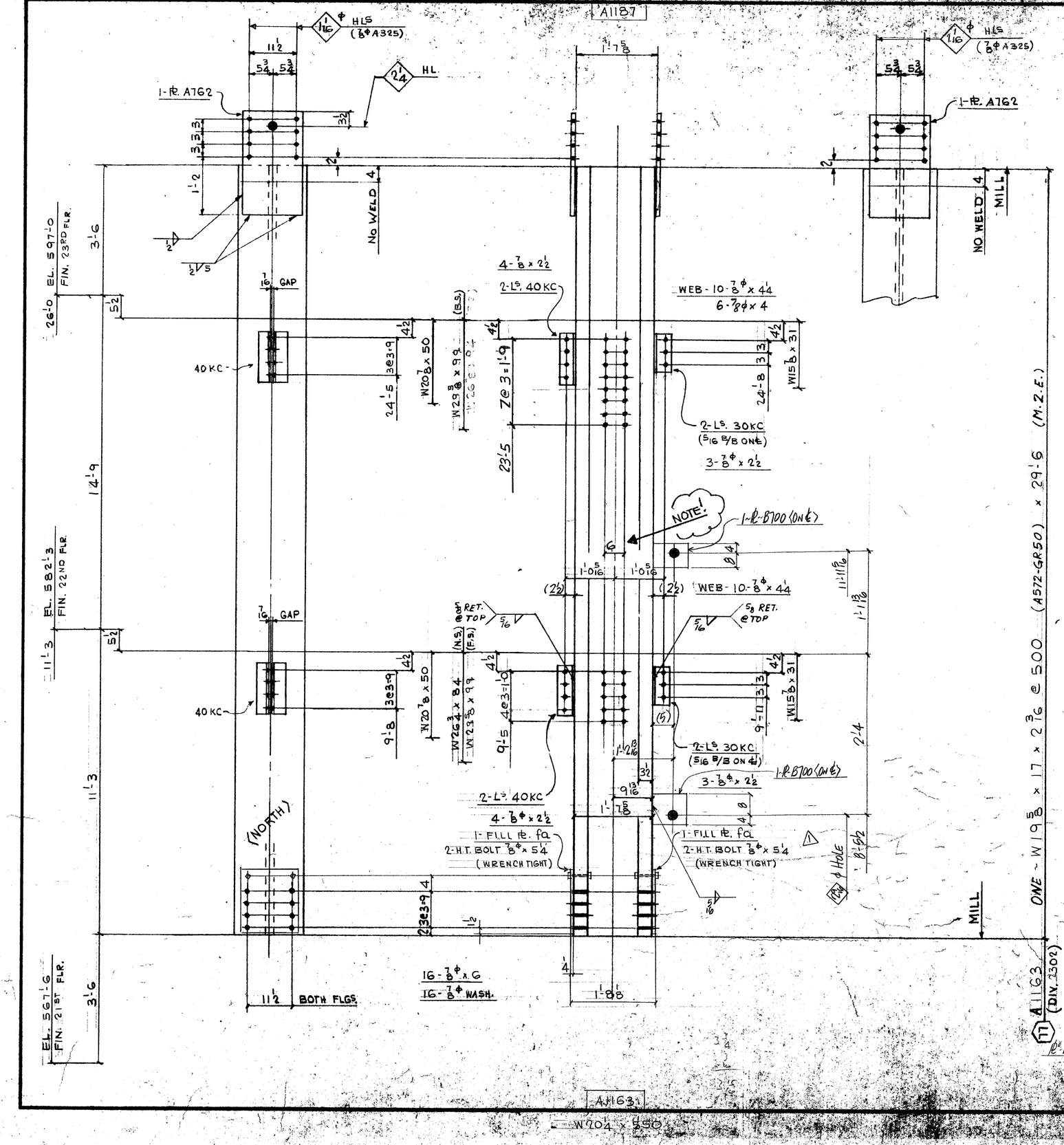


FIELD BOLTS:

14 - 7/8φ (A325F) x 2 1/2
20 - ⌊ x 4 4
16 - ⊥ x 6
16 - 7/8φ (A325) WASH.
6 - 7/8φ (A325F) x 4

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.
SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40·21 - 44W U/N
E70 SERIES ELECTRODES
REF. DWG.S E22/23
E117, E117A, 901

BILL OF MATERIAL

LINE	CC CODE	COMMX SHIP DIVN	PIECE MARKS MAIN MAT'L	PIECE MARKS DETAIL MAT'L	NO OF PIECES	MATERIAL DESCRIPTION WIDTH Inch	16th	X PLATE ONLY THK In.	16th	GRADE CODE	OSOR	FINISHED LENGTH Feet	In.	16th	PAGE	LINE	REMARKS
01				F001													
02																	
03				30KC	4	L4 x 3 x 3/8				44W		0	8	8			
04				40KC	4	⊥				⊥		0	11	8			
05																	
06				A762	2	PL	14	8 x		010	44W	2	1	00			
07				FA	2	⊥	14	8 x		04	⊥	1	4	00			
08	X			B700	2	PL	9	0 x		10	44W	1	9	0			
09																	
10					1	I.F. 5/16						7	00				
11					1	I.F. 1/2						4	00				
12																	
13																	
14																	
15			2302 A1163		1	W14 x 500				A572GR50		29	6	0	19	21	M.2.E.
16																	
17																	
18																	
19																	
20																	
21																	
22																	
23																	
24																	
25																	
26			TOTAL	10		TOTAL		44									1-OF-1

LINE	CC CODE	COMMX SHIP DIVN	PIECE MARKS MAIN MAT'L	PIECE MARKS DETAIL MAT'L	NO OF PIECES	MATERIAL DESCRIPTION WIDTH Inch	16th	X PLATE ONLY THK In.	16th	GRADE CODE	OSOR	FINISHED LENGTH Feet	In.	16th	PAGE	LINE	REMARKS
01																	
02																	
03																	
26			TOTAL			TOTAL											

A	1 DATE July 20/85	BY GG	SPEC. AS NOTED	FRANKEL STEEL LIMITED	July 26/85
E	2 DATE	BY	HOLES 15/16φ U/N	220 ATTWELL DRIVE, UNIT 1, RE[illegible]KDALE, ONTARIO M9W 5B2	
V.	3 DATE	BY	FINISH		
MADE 27 EC	DATE 1 MAY 85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-152	DRG. NO. 1163
CHK'D. 28 ES	DATE 3-7-85		DETAIL: COLUMN (77) (12T TIER)		

A1163
W704 x 550