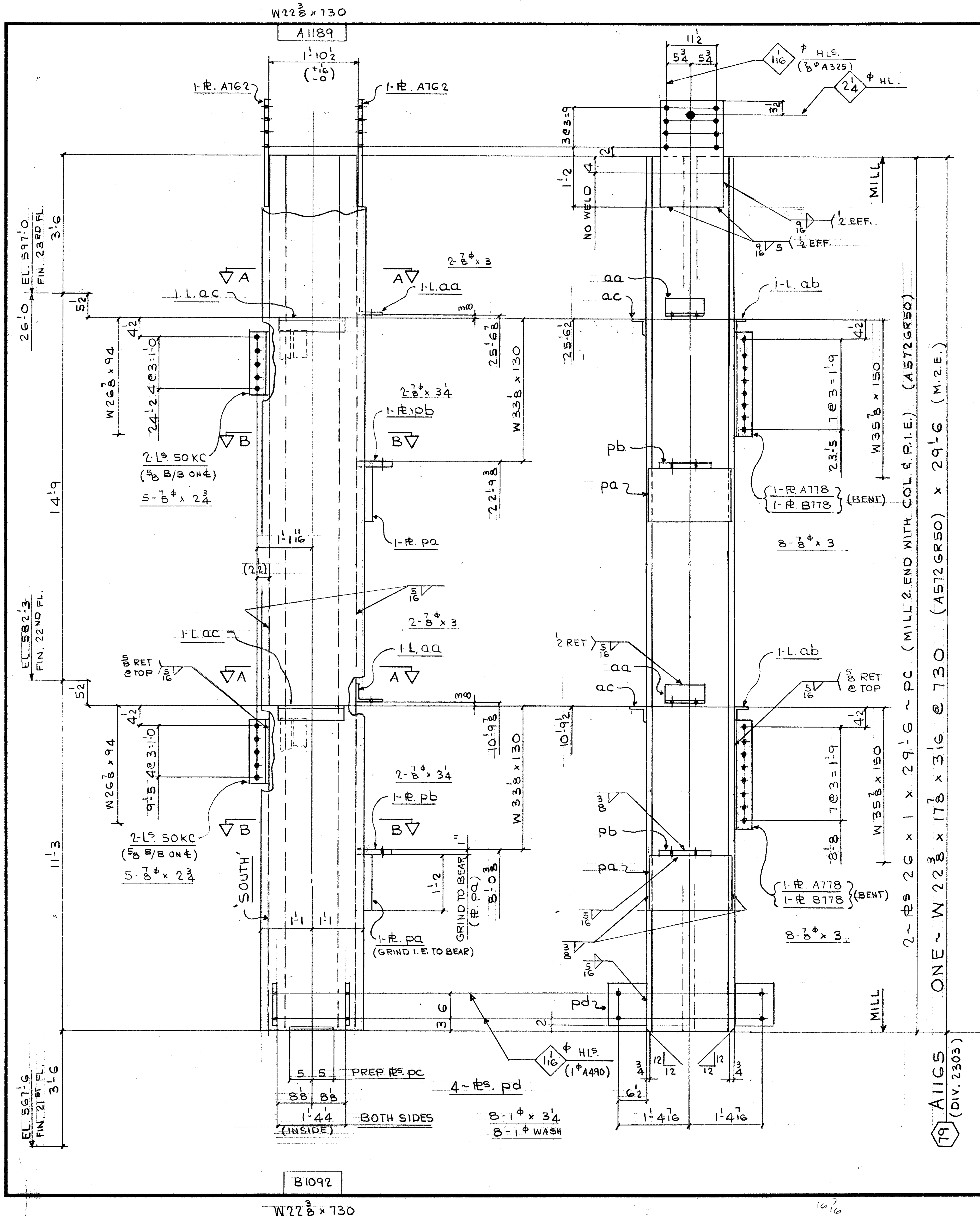
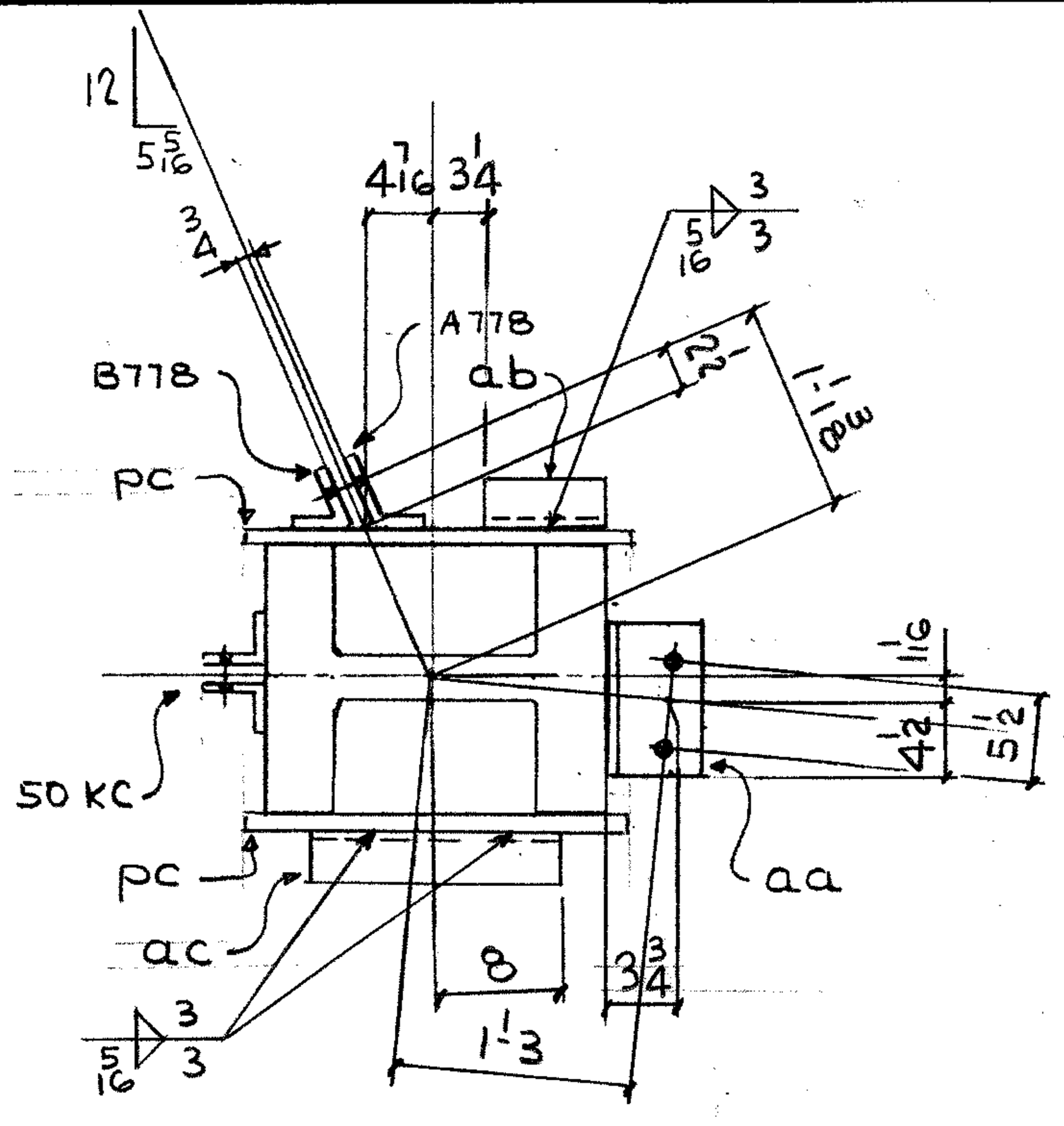
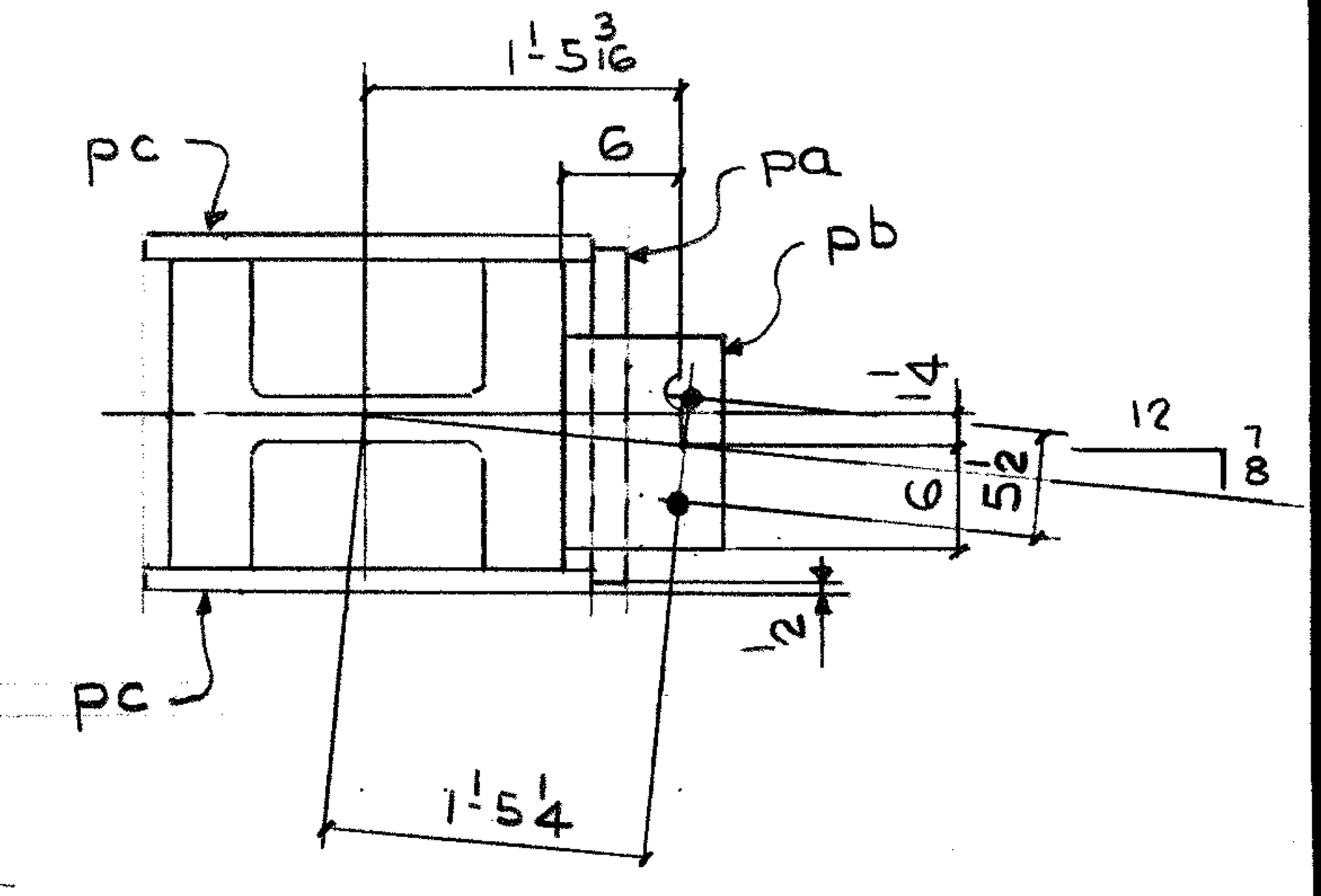




SECT. A-A



SECT. B-B

FIELD BOLTS

10 ~ 7/8φ (A325F) × 2 3/4
20 ~ 〃 × 3
4 ~ 〃 × 3 1/4
8 ~ 1φ (A490F) × 3 1/4

8 ~ 1φ (A325) WASH.

MAT^L. G40.21-44W U/N
E70 SERIES ELECTRODES
REF DWGS. E22/23
E117, E117A, 901, 9157, 9162

BILL OF MATERIAL

LINE	COST CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	In.	16th	PAGE	LINE	REMARKS
01					F001														
02																			
03				50KC	4		L 4 × 3 × 3/8					44W		1	2	8			
04				AA	2		L 6 × 4 × 3/8					〃		0	9	0			
05				AB	2		L 3 × 3 × 3/8					〃		0	8	0			PLAIN
06				AC	2		〃					〃		1	4	0			〃
07																			
08				A762	2	PL	14	8	×	0	10	44W		2	1	0			
09				A778	2	〃	8	8	×	0	6	〃		2	0	8			
10				B778	2	〃	8	0	×	0	6	〃		2	0	8			
11				PA	2	〃	14	0	×	2	0	〃		1	6	14			G.I.E. TO BEAR
12				PB	2	〃	8	4	×	1	0	〃		1	0	0			
13				PC	2	〃	26	0	×	1	0	A572GR50		29	6	0	19	25	M.2.E & P.I.E.
14				PD	4	〃	9	0	×	0	8	44W		0	10	0			
15																			
16																			
17					1		1F 5/16							140	0	0			
18					1		1F 3/8							7	0	0			
19					1		1F 9/16							4	0	0			
20																			
21																			
22																			
23																			
24		2303	A1165		1				W14×730			A572GR50		29	6	0	19	24	M2E
25																			
26				TOTAL	31							TOTAL		219					(1 OF 1)
01																			
02																			
03																			
04																			
05																			
06																			
07																			
08																			
09																			
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22																			
23																			
24																			
25																			
26				TOTAL								TOTAL							

July 17/85

REV.	DATE	BY	
1	DATE	BY	SPEC. AS NOTED
2	DATE	BY	HOLES 15/16 φ U/N
3	DATE	BY	FINISH NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	EC	DATE MAY '85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-152	DWG.No. 1165
CHK'D. 28	ES	DATE 3-7-85		DETAIL: COLUMN (79) (12TH TIER)		