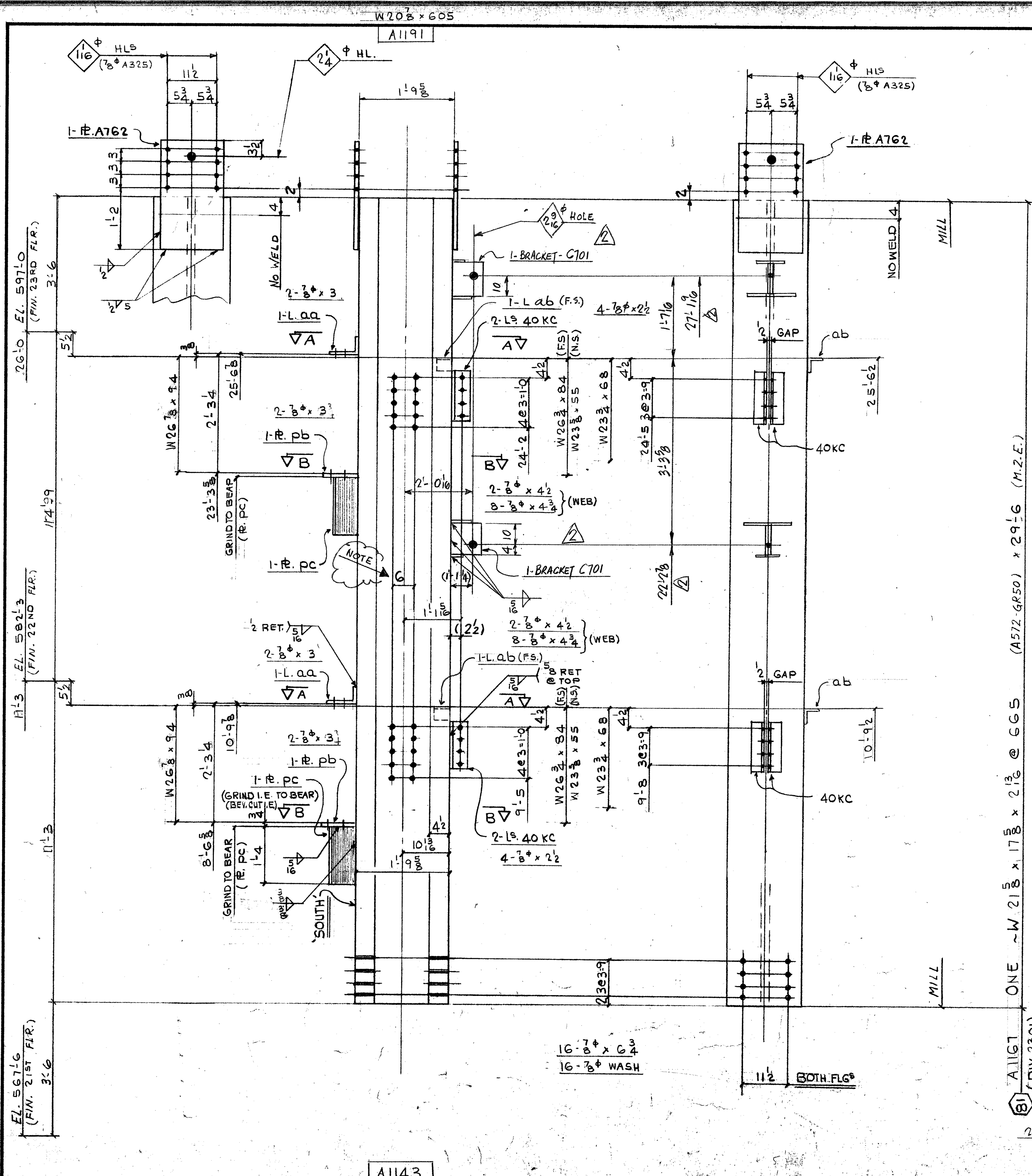
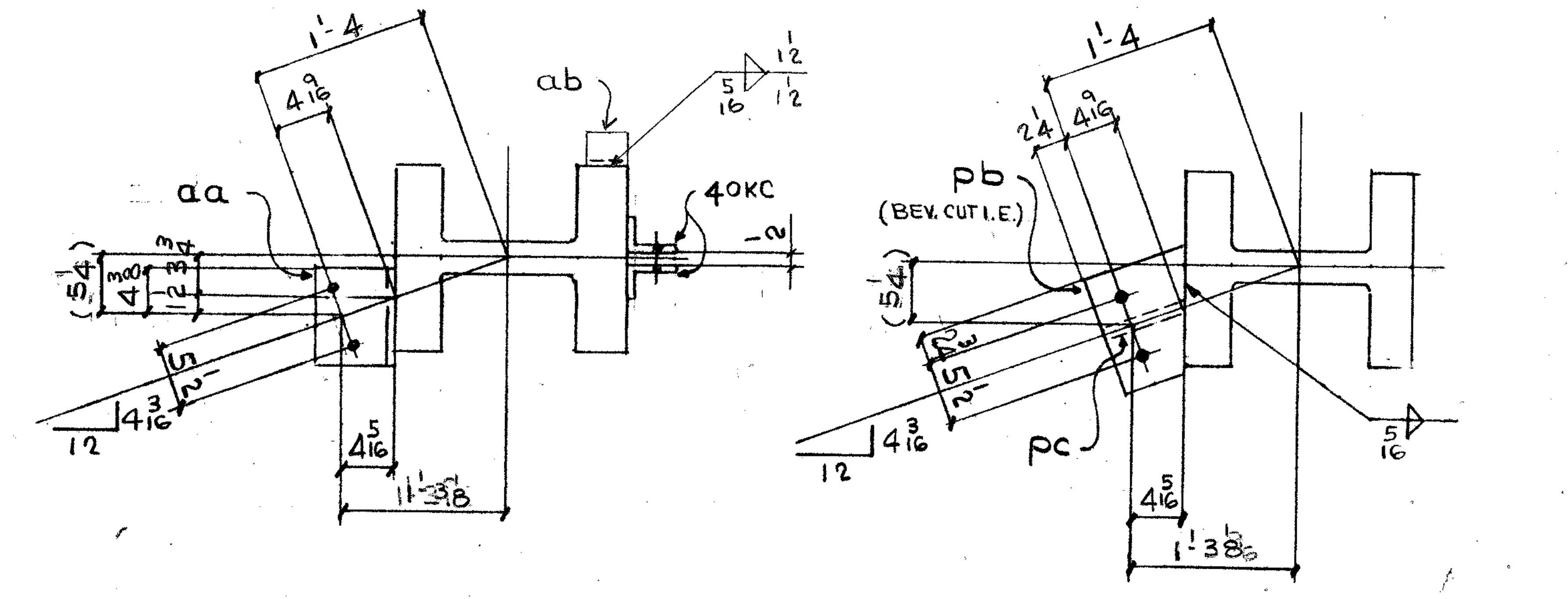




SECT. A-A   SECT. B-B

FIELD BOLTS:

8 - 7/8φ (A325F) × 2 1/2
8 - × 3
4 - × 4 1/2
16 - × 4 3/4
16 - × 6 3/4
16 - 7/8φ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40·21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E22/23, E117, E117A
901, 9157

BILL OF MATERIAL

LINE	CC COST	CC CODE	COMMX SHIP DIVN.	MAIN MAT'L.	DETAIL MAT'L.	NO. OF PIECES	PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	In.	16th	PAGE	LINE	REMARKS
01						F001														
02																				
03					40KC	4		L4 × 3 × 3/8					44W		1	2	8			
04					AA	2		L7 × 4 × 3/8					⊥		0	8	12			
05					AB	2		L3 × 3 × 3/8					⊥		0	3	0			PLAIN
06					A762	2	PL	14	8	X	0	10	44W		2	1	0			
07																				
08					PB	2	PL	8	12	X	0	12	44W		0	11	0			BEV. CUT I.E.
09					PC	2	⊥	7	0	X	1	0	⊥		1	4	0			GRIND I.E. TO BEAR
10 (△2)			X		C701	2		PIECES												
11																				
12																				
13																				
14						1		1F 5/16							11	0	0			
15						1		1F 3/8							5	4	0			
16						1		1F 1/2							4	0	0			
17																				
18																				
19																				
20			2301	A1167		1		W14 × 665					A572GR50		29	6	0	19	26	M.2.E.
21																				
22																				
23																				
24																				
25																				
26 (△2)					TOTAL	21					TOTAL				53					1-OF-1
01																				
02																				
03																				
04																				
05																				
06																				
07																				
08																				
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21																				
22																				
23																				
24																				
25																				
26					TOTAL						TOTAL									

Aug 8/85 R
July 25/85

PL's B700 ADDED
2-PL B700 DELETED & 2 BRKTS C701 ADDED

REV.	DATE	BY
1	JULY 19/85	WG
2	AUG 7/85	GG
3		

SPEC. AS NOTED
HOLES 15/16 φ U/N
FINISH NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27 EC — DATE MAY 85 — SQUAD FR
CHK'D 28 ES — DATE 3-7-85

PROJECT: 7 WORLD TRADE CENTER
DETAIL: COLUMN (81) (12TH TIER)
CONTRACT 84-152
DWG No. 1167