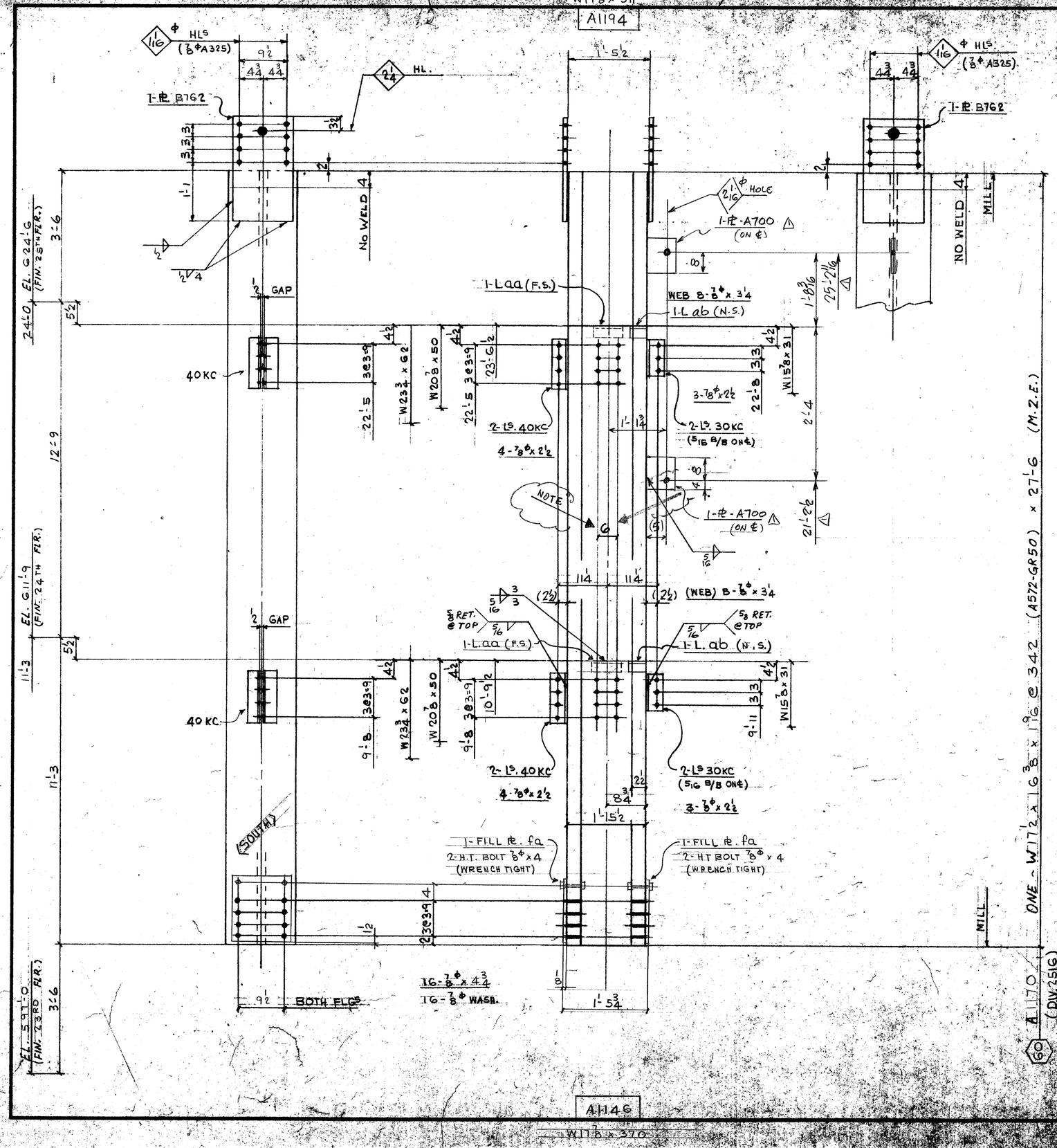
W178 x 311

A1194



A1146

W178 x 370

FIELD BOLTS:

14 - ⅞ϕ (A325F) x 2½
16 - ⅞ϕ (A325F) x 3¼
16 - ⅞ϕ (A325F) x 4¾
16 - ⅞ϕ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG.S E24, E25
E118,901

BILL OF MATERIAL

LINE	COST CODE	COMM'X SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSGR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001															
02	X		A700		2	PL	9	0	X		10	44W		1	0	0			
03			30KC		4	L	4 x	3	x 3/8			44W		0	8	8			
04			40KC		4									0	11	8			
05			1A		2	L	3 x	3	x 3/8					0	8	0			PLAIN
06			AB		2									0	3	0			L
07			B76Z		2	PL	12	8	X		010	44W		2	0	0			
08			FA		2	L	12	8	X		02	L		1	4	0			
09					4	HT BOLT 7/8 x 4						325							
10					1	FF 5/16								9	0	0			
11					1	FF 1/2								4	0	0			
12																			
13																			
14																			
15	2516	A1170			1		W14 x 342					A572GR50		27	6	0	85	1	M.Z.E.
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26	TOTAL		26									TOTAL		44					1-OF-1

01																			
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25																			
26	TOTAL											TOTAL							

REVISIONS			
0	1 DATE JULY 20/85	BY JJG	A5 A700 ADDED
E	2 DATE	BY	
V	3 DATE	BY	

MADE 27	EC	DATE MAY '85	SQUAD FR	SPEC. A5 NOTED	
CHK'D 28	ES	DATE 4-7-85		HOLES 15/16ϕ U/N	
				FINISH NONE	

July 9 85

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

PROJECT: 7 WORLD TRADE CENTER — CONTRACT 84-152 — DWG No. 1170
DETAIL: COLUMN — 60 — (13TH TIER)