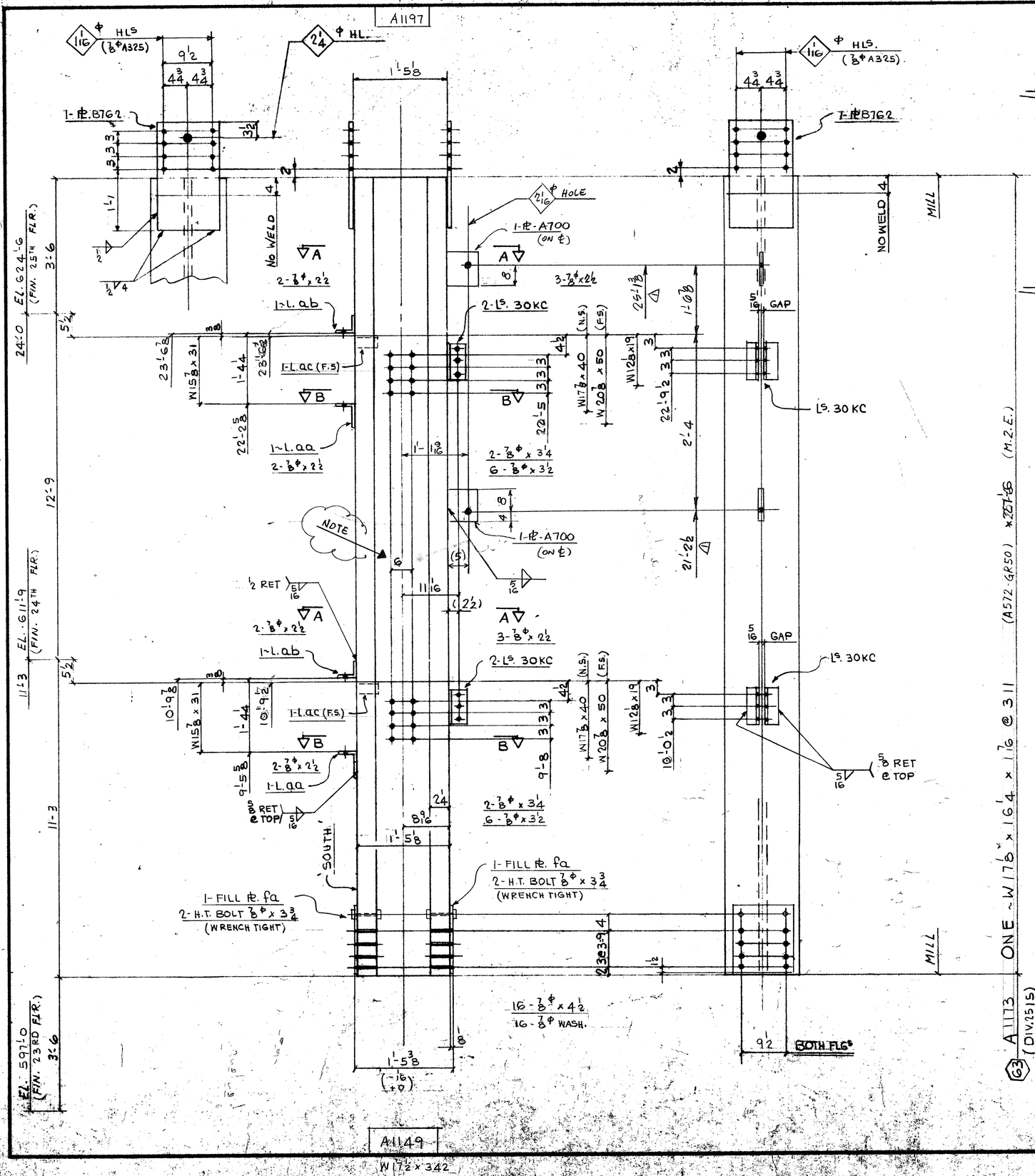
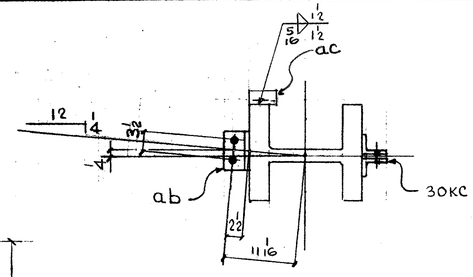
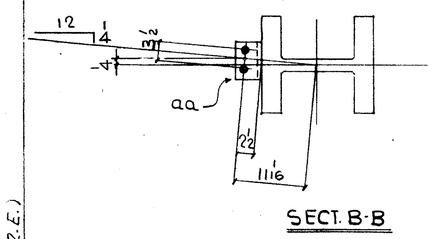
W 16 3/4 x 283

A1197







FIELD BOLTS:

14 - 7/8φ (A325F) x 2 1/2
4 - x 3 1/4
12 - x 3 1/2
16 - x 4 1/2

16 - 7/8φ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E24, E25, E118
901, 9157

BILL OF MATERIAL

LINE	CCOSTE	COMMIX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO OF PIECES	MATERIAL DESCRIPTION	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In. 16th	PAGE	LINE	REMARKS
01				F001									
02		X		A700	2 PI	9 0 X 1 0	44W		1 0	0 0			
03				30KC	4	L 4 x 3 x 3/8	44W		0 8	8			
04				AA	2	PL 8 x 4 x 3/4			0	8 0			
05				AB	2	L 4 x 4 x 3/8		⊥	0	7 8			
06				AC	2	L 3 x 3 x 3/8		⊥	0	3 0			PLAIN
07													
08				BTG2	2 PI	12 8 X 0 10	44W		2	0 0			
09				FA	2 ⊥	12 8 X 0 2	⊥		1	4 0			
10					4	HT BOLT 7/8 x 3 3/4	325						
11													
12					1	LF 5/16				6 0			
13					1	LF 1/2				4 0			
14													
15													
16													
17	25	5	A1173		1	W14 x 311 A572GR50	27	6	0	85	5	M.E.E.	
18													
19													
20													
21													
22													
23													
24													
25													
26			TOTAL	24		TOTAL	41						1-OF-1

01															
02															
03															
04															
05															
06															
07															
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21															
22															
23															
24															
25															
26			TOTAL			TOTAL									

1 PL A700 ADDED

R E V.				
1	DATE JULY 20/85	BY NG	SPEC. AS NOTED.	
2	DATE	BY	HOLES 15/16φ 4/N	
3	DATE	BY	FINISH NONE	

MADE 27 EC — DATE MAY 85 — SQUAD FR
CHK'D 28 ES — DATE 4-7-85

PROJECT: 7 WORLD TRADE CENTER — CONTRACT 84-152
DETAIL: COLUMN (63) (13TH TIER) — DWG. No. 1173

July 25/85

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2