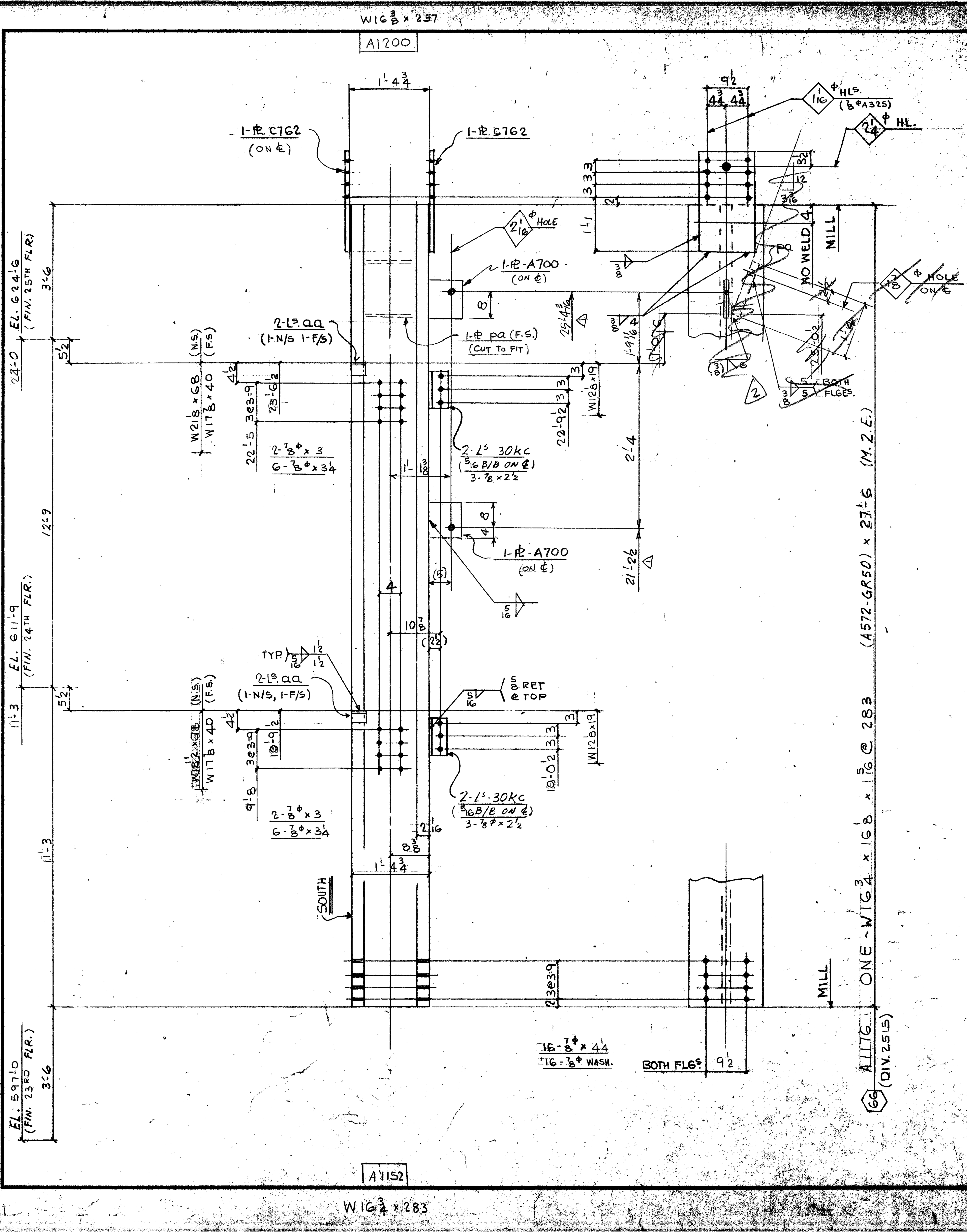


FIELD BOLTS:

6 - 7/8 φ (A325F) × 2 1/2
4 - 〃 × 3
12 - 〃 × 3 1/4
16 - 〃 × 4 1/4

16 - 7/8 φ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44 W U/N
E70 SERIES ELECTRODES
REF. DWG. E24/25
E118, 901

BILL OF MATERIAL

LINE	COST CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	In.	16th	PAGE	LINE	REMARKS
01					F001														
02																			
03				30KC	4		L4 × 3 × 3/8					44W		0	8	8			
04				AA	4		L3 × 3 × 3/8					〃		0	3	0			PLAIN
05																			
06				C762	2	PL	12	8	X	0	8	44W		2	0	0			
07 (△2)				~~PA~~	~~1~~		~~12~~	~~8~~	~~X~~	~~1~~	~~12~~	~~〃~~		~~1~~	~~4~~	~~0~~			~~CUT TO FIT~~
08 (△1)		X		A700	2	PL	9	0	X	1	0	〃		1	0	0			
09																			
10					1		1F	5/16						4	0	0			
11					1		1F	3/8						4	0	0			
12																			
13																			
14																			
15		2515	A1176		1		W14 × 283					A572GR50		27	6	0	85	11	M.2.E.
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26 (△1)				TOTAL	17							TOTAL		39					1-OF-1
01																			
02																			
03																			
04																			
05																			
06																			
07																			
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25																			
26				TOTAL								TOTAL							

Sept 2/86 R
July ...

REV.	DATE	BY		
1 (PLS. A700 ADDED)	JULY 19/85	WG	SPEC.	AS NOTED
2 (OMIT PL pa)	AUG 31/85	FR	HOLES	15/16 φ U/N
3			FINISH	NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO

MADE 27	EC	DATE MAY 85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-152
CHK'D 28	ES	DATE 18-7-85		DETAIL: COLUMN 66 13TH TIER	DRAWING 1176