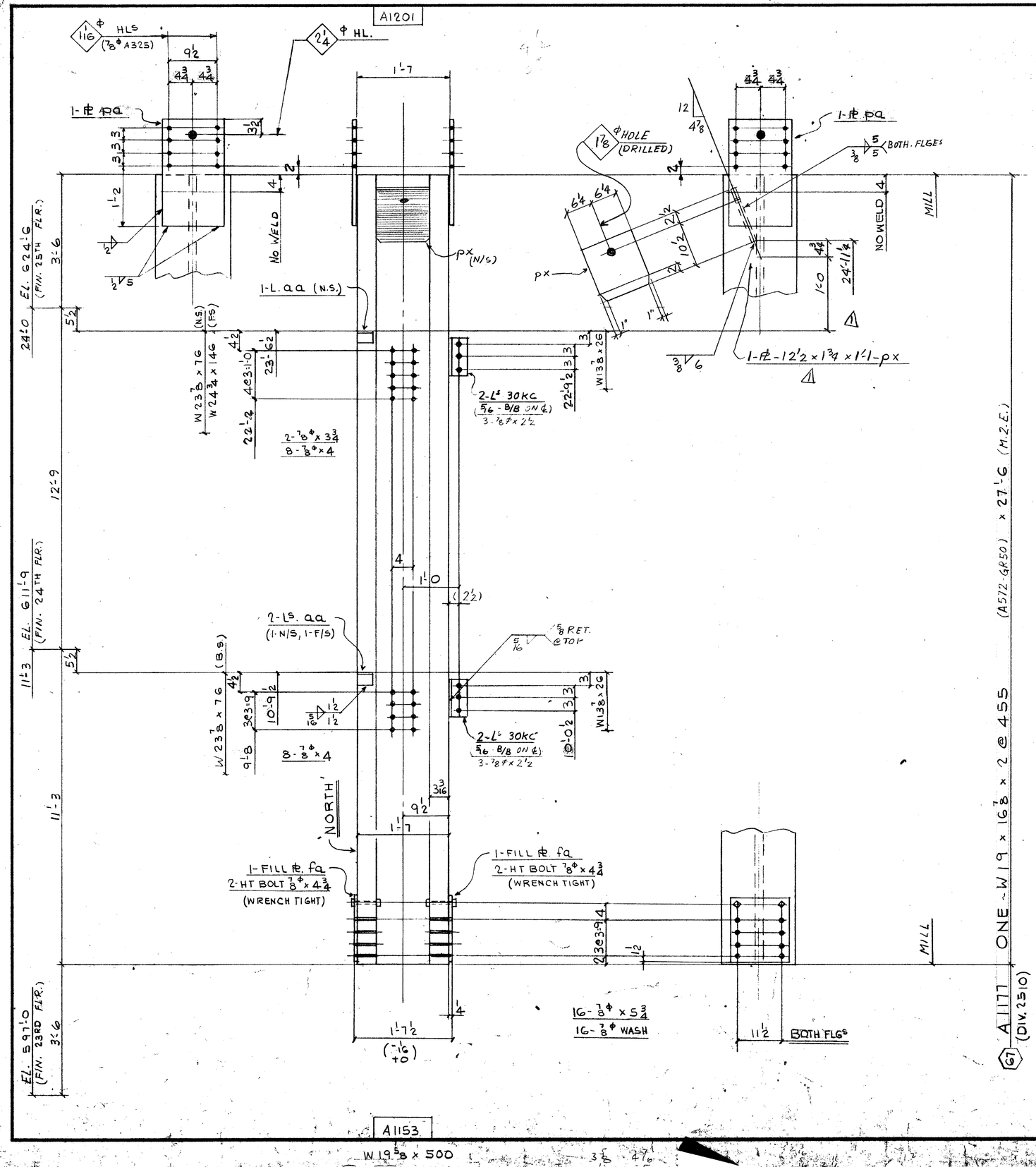
W18 8/8 x 426

A1201



A1153

W19 5/8 x 500

FIELD BOLTS:

6 - 7/8ϕ (A325F) x 2 1/2
2 - x 3 3/4
16 - x 4
16 - x 5 3/4

16 - 7/8ϕ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E24, E25, E11B
901

BILL OF MATERIAL

LINE	CC OO SO RTE	COMMIS SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	16th	X PLATE ONLY THK. In.	16th	GRADE CODE	DSR	FINISHED LENGTH Feet	In.	16th	PAGE	LINE	REMARKS
01				F001														
02																		
03				30KC	4	L	4		x 3 x	3/8	44W		9	8	8			
04				AA	3	L	3		x 3 x	3/8	1		9	3	0			PLAIN
05																		
06				PA	2	PL	12	8	X	010	44W		2	1	0			
07				FA	2	L	14	8	X	04	1		1	4	0			
08																		
09																		
10					4	HT BOLT 7/8 x 4 3/4					325							
11																		
12					1	LF 5/16							4	0	0			
13					1	LF 1/2							4	0	0			
14																		
15																		
16																		
17	2510	A1177			1	W14 x 455					A572GR50		27	6	0	859	M.2.E.	
18																		
19																		
20																		
21																		
22																		
23																		
24																		
25																		
26			TOTAL		19				TOTAL				38					1-OF-1

01																		
02																		
03																		
04																		
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06																		
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21																		
22																		
23																		
24																		
25																		
26			TOTAL						TOTAL									

R 1 DATE AUG. 12/85 BY SF
E 2 DATE BY
V. 3 DATE BY

SPEC. AS NOTED
HOLES 15/16ϕ 4/N
FINISH NONE

MADE 27 EC
CHK'D. 28 ES
DATE MAY '85
DATE 8-7-85
SQUAD FR

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 6R2

PROJECT: 7 WORLD TRADE CENTER
DETAIL: COLUMN (61) (13TH TIER)
CONTRACT 84-152
DWG. NO. 1177