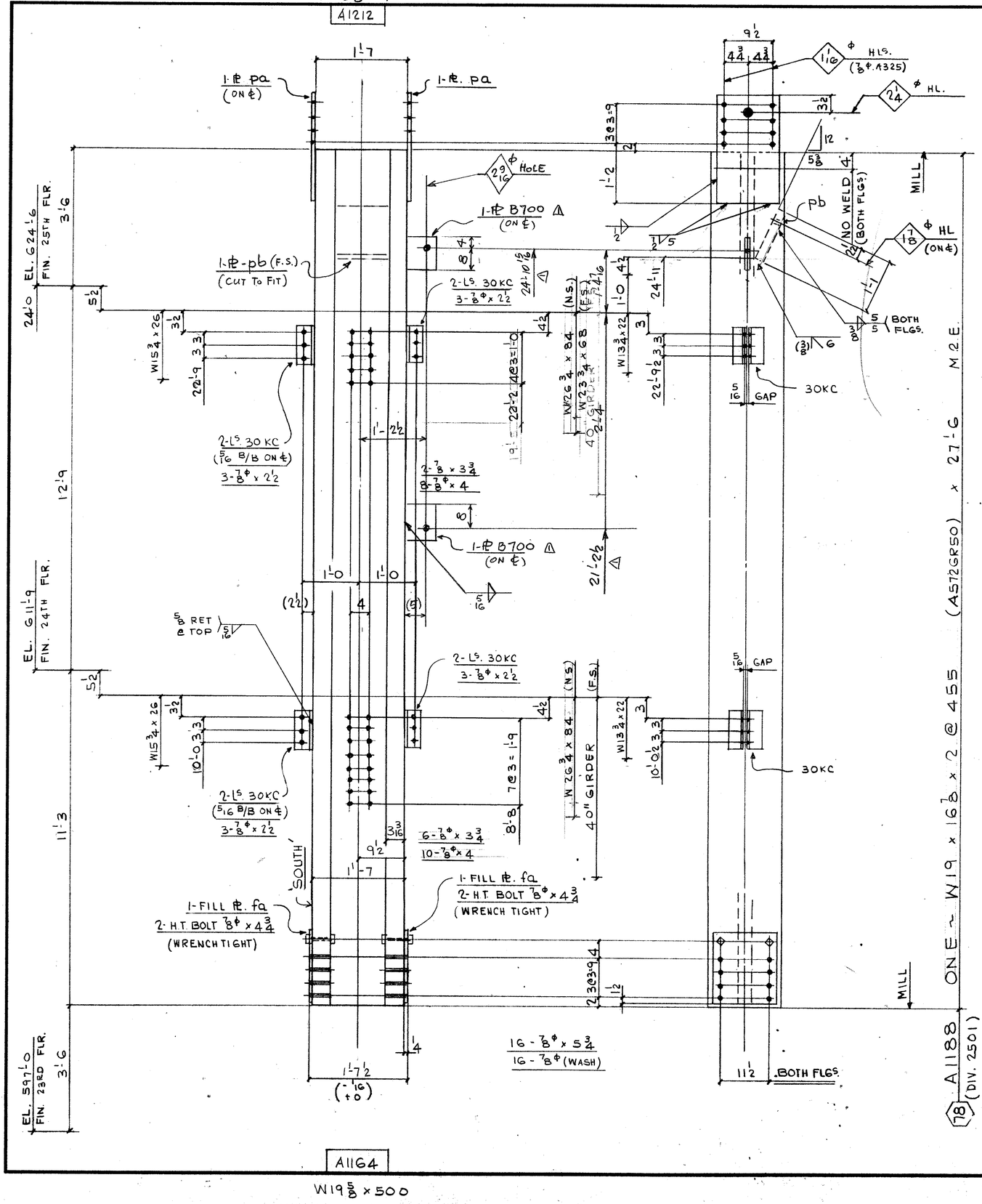
W18 5/8 x 426

41212



A1164

W19 5/8 x 500

FIELD BOLTS:

12 - 7/8ϕ (A325F) x 2 1/2
8 - x 3 3/4
18 - x 4
16 - x 5 3/4

16 - 7/8ϕ (A325) WASH

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W
E70 SERIES ELECTRODES
REF. DWG. E24, E25
E118, 901

BILL OF MATERIAL

LINE	COST	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY THK Inch	THK 16th	GRADE CODE	DSGR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001														
02																		
03				30KC	8	L	4		x 3	8	44W			0	8 8			
04																		
05																		
06				PA	2	PL	12	8	X		44W			2	10			
07				FA	2	PL	14	8	X		44W			2	10			
08				PB	1	PL	12	8	X		44W			1	10			
09	X			B700	2	PL	9	0	X		44W			1	00			CUT TO FIT
10																		
11				4	HT BOLT 7/8 x 4 3/4 325														
12																		
13																		
14					1	I.F. 5/16								3	00			
15					1	I.F. 1/2								4	00			
16					1	I.F. 3/8								3	00			
17																		
18																		
19			2501 A1188		1	W14 x 455					A572GR50		27	6	0 8 5 9	M.2.E.		
20																		
21																		
22																		
23																		
24																		
25																		
26			TOTAL		24						TOTAL				42			(1 OF 1)
01																		
02																		
03																		
04																		
05																		
06																		
07																		
08																		
09																		
10																		
11																		
12																		
13																		
14																		
15																		
16																		
17																		
18																		
19																		
20																		
21																		
22																		
23																		
24																		
25																		
26			TOTAL								TOTAL							

⚠ PL's B700 ADDED

R E V.	1 DATE July 20/85 BY WG	SPEC. AS NOTED	FRANKEL STEEL LIMITED	July 25/85
	2 DATE BY	HOLES 15/16ϕ U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
	3 DATE BY	FINISH NONE		
MADE 27 EC	DATE MAY '85 SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-152	DWG.No. 1188
CHK'D. 28 ES	DATE 8-7-85	DETAIL: COLUMN LINE 78 (13TH TIER)		