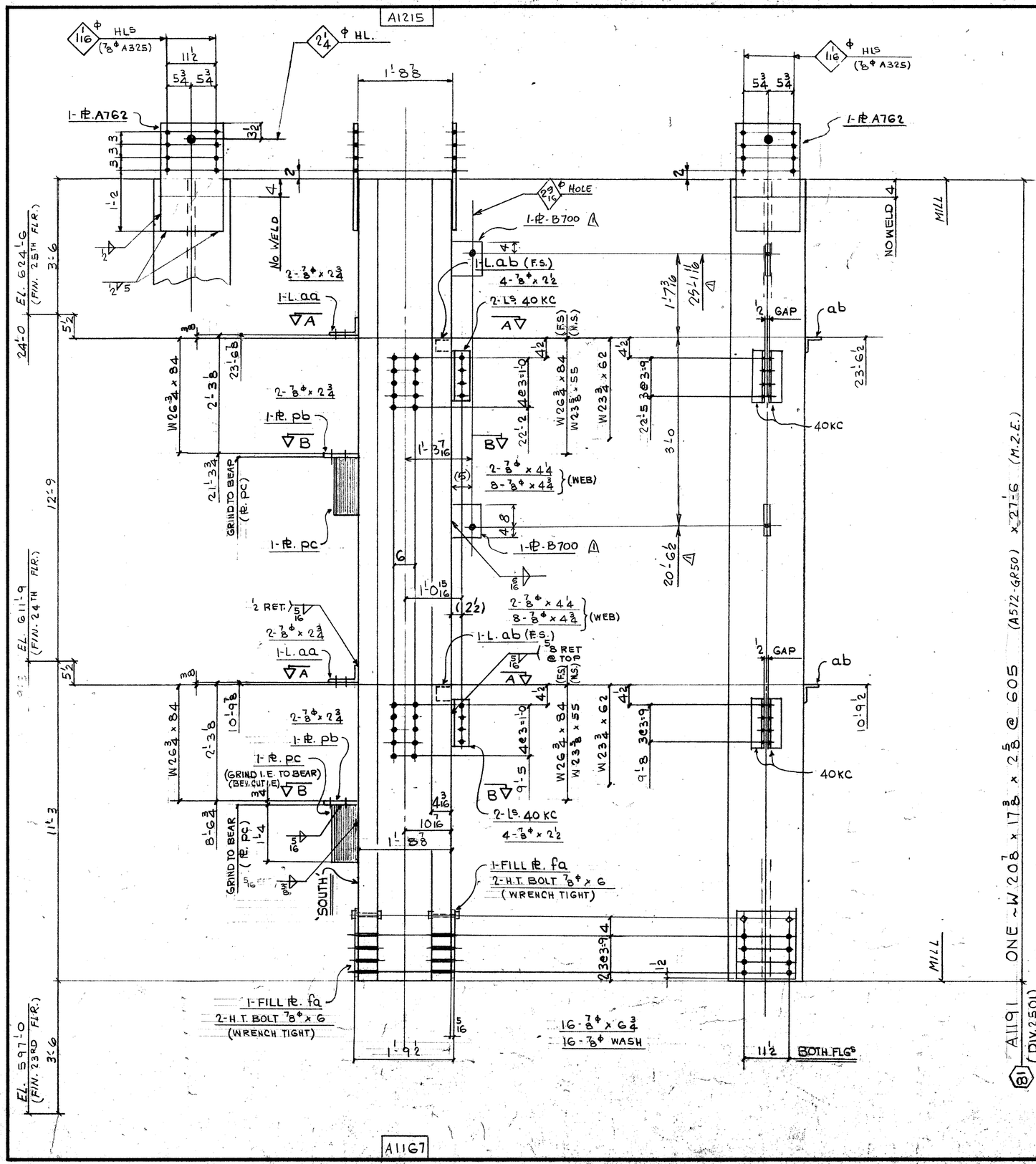
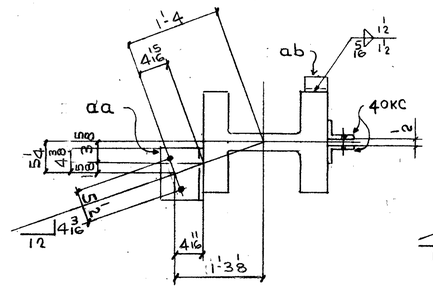
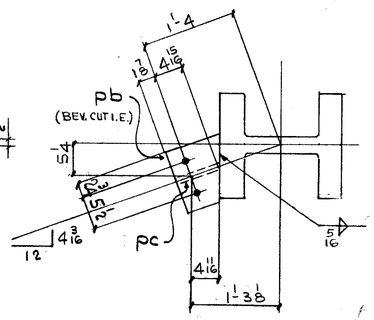
W204 x 550

A1215







FIELD BOLTS:

8 - 7/8φ (A325F) x 2 1/2
8 - x 2 3/4
4 - x 4 1/4
16 - x 4 3/4
16 - x 6 3/4
16 - 7/8φ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40·21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E24, E25, E118
901, 9157

BILL OF MATERIAL

LINE	CODED	COMMX SHIP DIV'N	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001															
02																			
03				40KC	4	L	4		x 3 x 3/8			44W		0	11	8			
04				AA	2	L	8		x 4 x 3/8			⊥		0	8	12			
05				AB	2	L	3		x 3 x 3/8			⊥		0	3	0			PLAIN
06				A762	2	PL	14	8	x	0	10	44W		2	1	0			
07																			
08				PB	2	PL	8	12	x	0	12	44W		0	11	0			BEV. CUT I.E.
09				PC	2	⊥	7	0	x	1	0	⊥		1	4	0			GRIND I.E. TO BEAR
10				FA	2	⊥	14	8	x	0	5	⊥		1	4	0			
11	X			B700	2	I	9	0	x	1	0	I		1	0	0			
12					4	H.T. BOLT 7/8 x 6						325							
13																			
14					1	I.F. 5/16									9	0			
15					1	I.F. 3/8									5	0			
16					1	I.F. 1/2									4	0			
17																			
18																			
19																			
20	2501	A1191			1	W 14 x 605				A572GR50				27	6	0	8525	M.2.E.	
21																			
22																			
23																			
24																			
25																			
26			TOTAL		27								TOTAL		50				1-OF-1

R	1	DATE July 20/85	BY UG	SPEC. AS NOTED	FRANKEL STEEL LIMITED		
E	2	DATE	BY	HOLES 15/16φ U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2		
V.	3	DATE	BY	FINISH NONE			
MADE 27	EC	DATE MAY'85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-152	DWG NO. 1191	
CHK'D 28	ES	DATE 10-7-85		DETAIL: COLUMN (81) (13TH TIER)			

A1167

W21 5/8 x 665