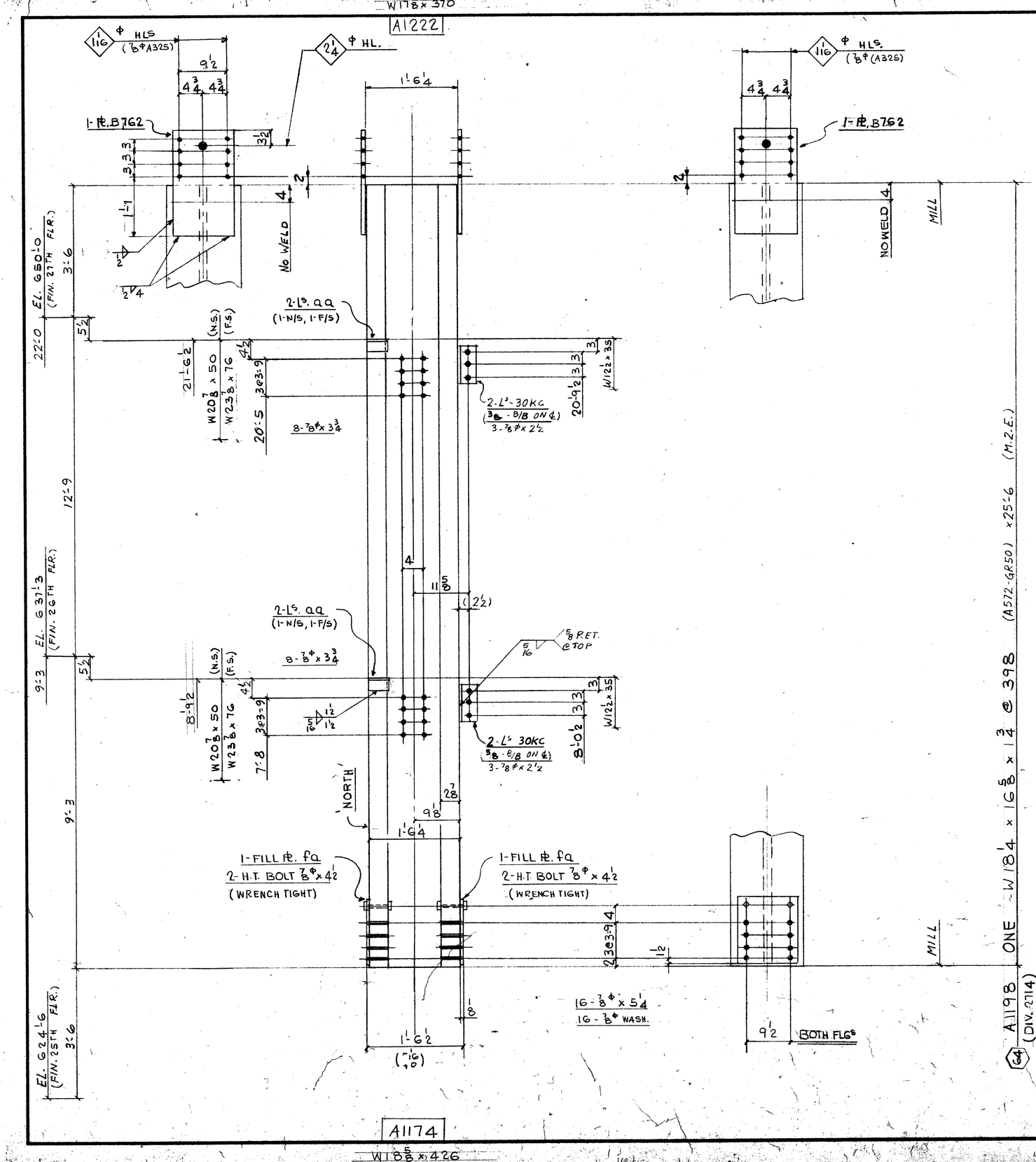


FIELD BOLTS

6 - 7/8Φ (A325-F) x 2 1/2
16 - ⌐ x 3 3/4
16 - ⌐ x 5 1/4

16 - 7/8Φ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E26/27, E118
901

BILL OF MATERIAL

LINE	COOSTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSDR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02																			
03				30KC	4	L	4		x 3 x 3/8			44W		0	8	8			
04				A1	4	L	3		x 3 x 3/8			1		0	3	0			PLAIN
05																			
06				B762	2	PL	12	8	X		010	44W		2	0	0			
07				FA	2	L	12	8	X		02	1		1	4	0			
08																			
09					4	HT BOLT 7/8 x 4 1/2						325							
10																			
11																			
12					1	IF 5/16								4	0	0			
13					1	IF 1/2								4	0	0			
14																			
15																			
16																			
17			2714 A1198		1	W14 x 398						A572GR50		25	6	0	91	3	M.E.E.
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		20							TOTAL		36			1-OF-1		
01																			
02																			
03																			
04																			
05																			
06																			
07																			
08																			
09																			
10																			
11																			
12																			
13																			
14																			
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL									TOTAL							

17

REV.				
1	DATE	BY	SPEC.	AS NOTED
2	DATE	BY	HOLES	15/16Φ U/N
3	DATE	BY	FINISH	NONE

July 19/85

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 6B2

MADE	DATE	SQUAD
27 EC	JUNE '85	FR
CHK'D. 28 ES	DATE 10-7-85	

PROJECT: 1 WORLD TRADE CENTER
DETAIL: COLUMN 64 (14TH TIER)

CONTRACT 84-152 | DWG.NO. 1198