W18 5/8 x 426

A1232

A1184

W19 5/8 x 500

ONE ~ W19 x 168 x 2 @ 455 (A572-GR50) x 25'-6 (M.2.E.)

A1208 DIV. 2708

1/16 Φ HLS (7/8Φ A325)

2/24 HL

1-PL. u pa

1-PL. pa

1-PL. pb (N.S.) (CUT TO FIT)

1/8 Φ HL. IN PL. pa ONLY

(WEB) 2-7/8Φ x 3 3/4 / 8-7/8Φ x 4

3-7/8Φ x 2 1/2

2-LS. 30KC

2-LS. 50KC (7/16 B/B ON ℄) 5-7/8Φ x 2 2'

1-PL. A700 (ON ℄)

1-FILL PL. fa

2-H.T. BOLT 7/8Φ x 4 3/4 (W RENCH TIGHT)

16-7/8Φ x 5 3/4

16-7/8Φ WASH

BOTH FLGS.

NO WELD

MILL

GAP

30KC

W23 3/4 x 68

W26 7/8 x 94

W15 7/8 x 31

W20 7/8 x 50

(NS.) (FS.)

EL. 650'-0 FIN. 27TH FLR.

EL 637'-3 FIN. 26TH FLR.

EL 624'-6 FIN. 25TH FLR.

(SOUTH)

NOTE!

PL A700 ADDED

FIELD BOLTS:

16 - 7/8Φ (A325F) x 2 1/2
4 - x 3 3/4
16 - x 4
16 - x 5 3/4

16 - 7/8Φ (A325) WASHER

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG.S E26/27
E118, 901

BILL OF MATERIAL

LINE	CC OD SD TE	COMMX SHIP DWN	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK In.	THK 16th	GRADE CODE	DSGN	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001															
02				30KC	4	L	4	x	3 x 3/8			44W		0	8	8			
03				50KC	4	L	4	x	3 x 3/8			L		1	2	8			
04																			
05				PA 2	2	PL	12	8	x	0	10	44W		2	1	0			
06				PB	1	PL	12	8	x	1	12	L		1	1	0			CUT TO FIT
07				FA	2	L	14	8	x	0	4	L		1	4	0			
08	X			A700	2	PL	9	0	x	1	0	44W		1	0	0			
09					4	H.T. BOLT 7/8 x 4 3/4 325													
10					1	I.F. 5/16										7	0	0	
11					1	I.F. 1/2										4	0	0	
12					1	I.F. 3/8										3	0	0	
13																			
14																			
15			2708 A1208		1	W14 x 455						A572GR50		25	6	0	90	25	M.2.E.
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		22							TOTAL		44					1-OF-1

01																			
02																			
03																			
04																			
05																			
06																			
07																			
08																			
09																			
10																			
11																			
12																			
13																			
14																			
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL									TOTAL							

01																			
02																			
03																			
04																			
05																			
06																			
07																			
08																			
09																			
10																			
11																			
12																			
13																			
14																			
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL									TOTAL							

A	DATE July 20/85	BY GG	SPEC. AS NOTED
E 2	DATE	BY	HOLES 15/16Φ U/N
V. 3	DATE	BY	FINISH NONE

MADE 27 EC DATE JUNE 85 SQUAD FR
CHK'D 28 ES DATE 12-7-85

FRANKEL STEEL LIMITED
220 METWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5Z9

PROJECT: 7 WORLD TRADE CENTER
DETAIL: COLUMN (14) (14TH TIER)

CONTRACT 84-152 DWG. No. 1208