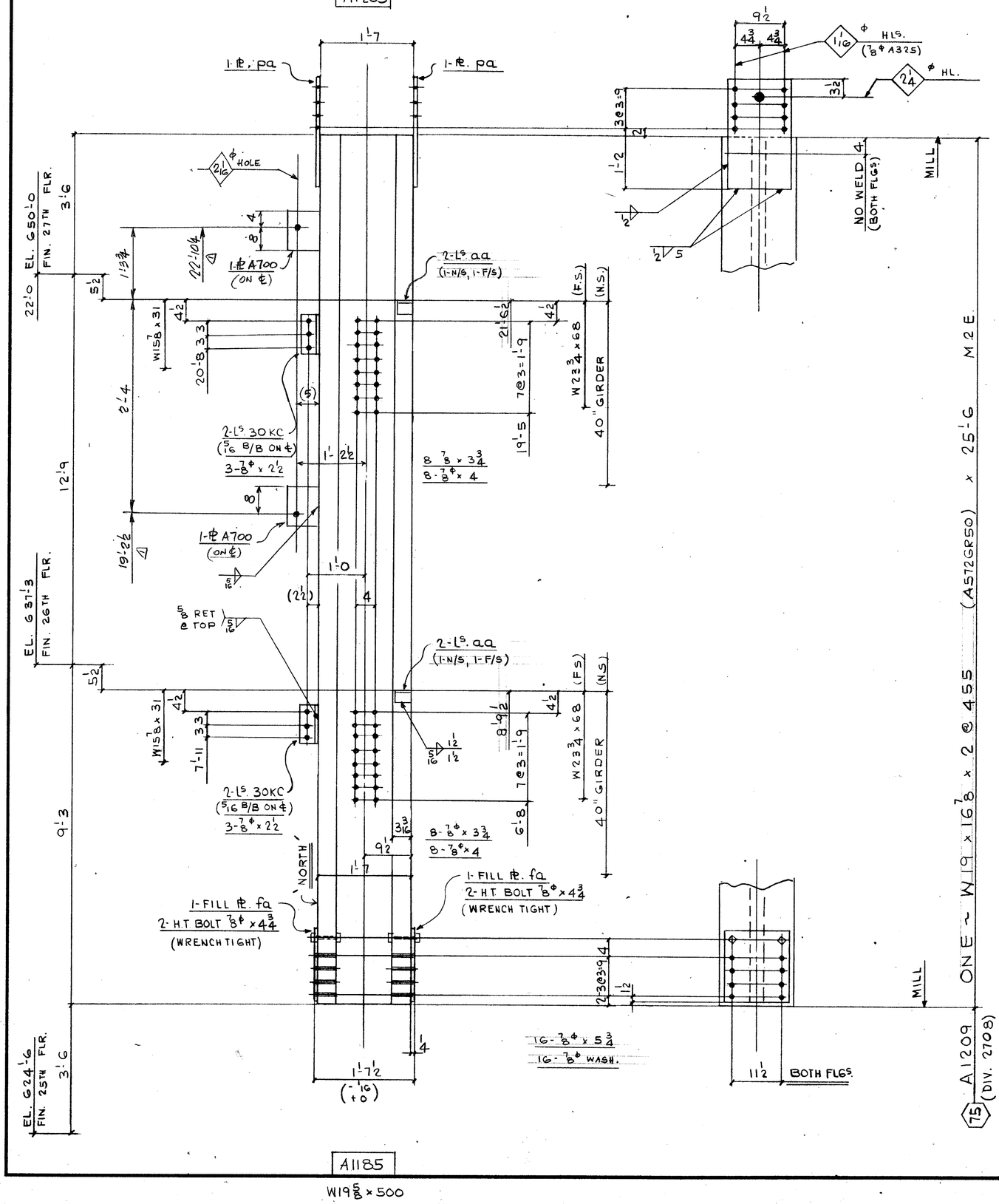
W18 5/8 × 426

A1233



A1185

W19 5/8 × 500

FIELD BOLTS:

6 - 7/8ϕ (A325F) × 2½
16 - × 3¾
16 - × 4
16 - × 5¾

16 - 7/8ϕ (A325) WASH

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W

E70 SERIES ELECTRODES

REF. DWG. E 26/27

E118, 901

BILL OF MATERIAL

LINE	C.C.G.D.S.D.T.E	COMM'X SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY THK. In.	THK. 16th	GRADE CODE	D.S.O.R.	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001														
02																		
03				30KC	4	L	4	× 3	× 3/8		44W		0	8	8			
04				AA	4	L	3	× 3	× 3/8		⊥		0	3	0			PLAIN
05																		
06				PA 2	2PI	14	8	×		010	44W		2	1	0			
07				FA	2	⊥	14	8	×		04	⊥		14	0			
08		X		A700	2	⊥	9	0	×		10	⊥		10	0			
09																		
10																		
11					4	HT BOLT 7/8 × 4 3/4					325							
12																		
13																		
14					1	F. 5/16								3	0	0		
15					1	F. ½								4	0	0		
16																		
17																		
18																		
19			2708 A1209		1	W14 × 455					A572GR50		25	6	0		M2E	
20																		
21																		
22																		
23																		
24																		
25																		
26			TOTAL		20				TOTAL				35					(1 OF 1)

LINE	C.C.G.D.S.D.T.E	COMM'X SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY THK. In.	THK. 16th	GRADE CODE	D.S.O.R.	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01																		
02																		
03																		
04																		
05																		
06																		
07																		
08																		
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22																		
23																		
24																		
25																		
26			TOTAL						TOTAL									

℄'s A700 ADDED

R E V.	1 DATE July 22/85 BY WG.	SPEC. AS NOTED	FRANKEL STEEL LIMITED		July 25/85
	2 DATE BY	HOLES 18 16ϕ U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2		
	3 DATE BY	FINISH NONE			
MADE 27 EC	DATE JUNE '85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-152	DWG.No. 1209
CHK'D. 28 ES	DATE 12-7-85		DETAIL: COLUMN LINE 15 (14TH TIER)		