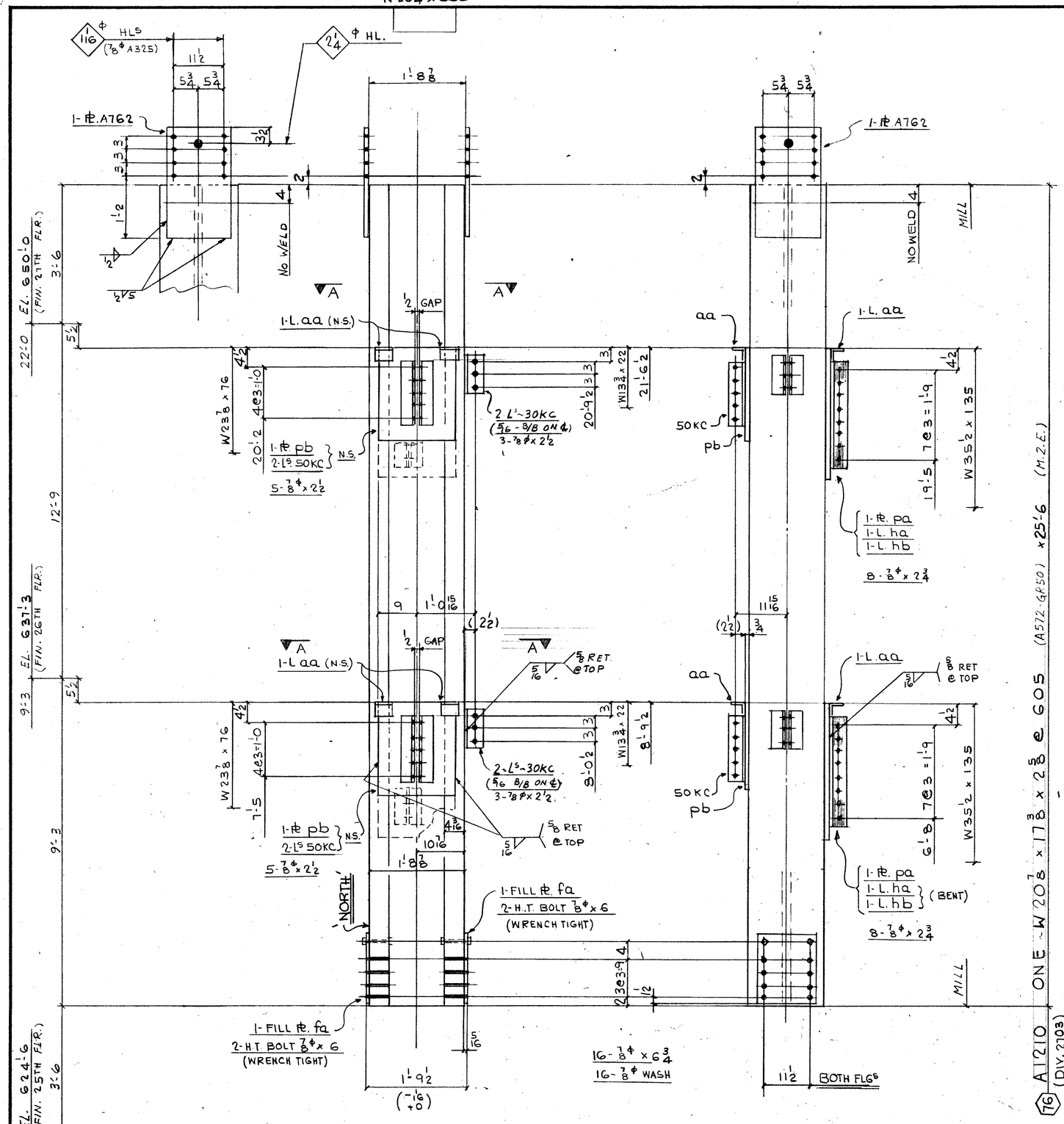
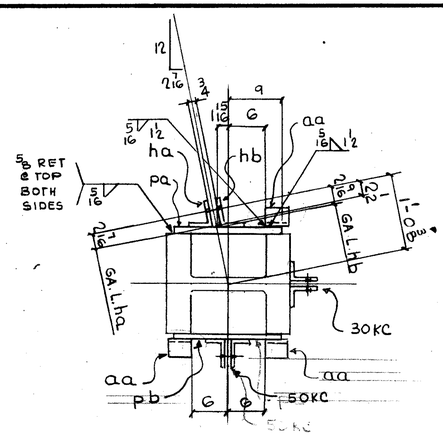
W 20 4 x 550





SECT. A-A

FIELD BOLTS:

16 - 7/8ϕ (A325F) x 2 1/2
16 - ⊥ x 2 3/4
16 - ⊥ x 6 3/4

16 - 7/8ϕ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E26/27 E118
901.9158

BILL OF MATERIAL

LINE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L	PIECE MARKS DETAIL MAT'L	NO. OF PIECES	MATERIAL DESCRIPTION WIDTH	PL	THK. In. 16th	X PLATE ONLY	GRADE CODE	DESCR	FINISHED LENGTH Feet	In. 16th	PAGE	LINE	REMARKS
01		F001													
02															
03			30KC	4	L4 x 3 x 3/8				44W		0	8 8			
04			50KC	4	⊥						1	2 8			
05			HA	2	L4 x 4 x 3/8						1	1 8			BENT
06			HB	2	⊥						1	1 8			⊥
07			AA	4	L3 x 3 x 3/8					⊥	0	4 0			PLAIN
08															
09															
10			A762	2	PL 14 8 x		0	10	44W		2	1 0			
11			PA	2	⊥ 18 0 x		1	0			2	6 0			
12			PB	2	⊥ 18 0 x		0	12			1	9 0			
13			FA	2	⊥ 14 8 x		0	5			1	4 0			
14															
15				4	HT BOLT 7/8 x 6				325						
16															
17															
18				1	IF 5/16						2	5 0			
19				1	IF 1/2						4	0 0			
20															
21															
22															
23	2703	A1210		1	W 14 x 605				A572GR50		25	6 0	9	13	M.2.E
24															
25															
26		TOTAL		32		TOTAL			63						1-OF-1

R E V.	1 DATE	BY	SPEC. AS NOTED	FRANKEL STEEL LIMITED			
	2 DATE	BY	HOLES 15/16ϕ U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2			
	3 DATE	BY	FINISH NONE				
MADE 27 EC	DATE JUNE '85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER		CONTRACT 84-152	DWG.No. 1210	
CHK'D 28 ES	DATE 12-7-85		DETAIL: COLUMN 76	(14TH TIER)			

July 19/85

A1186
W 21 0/8 x 665