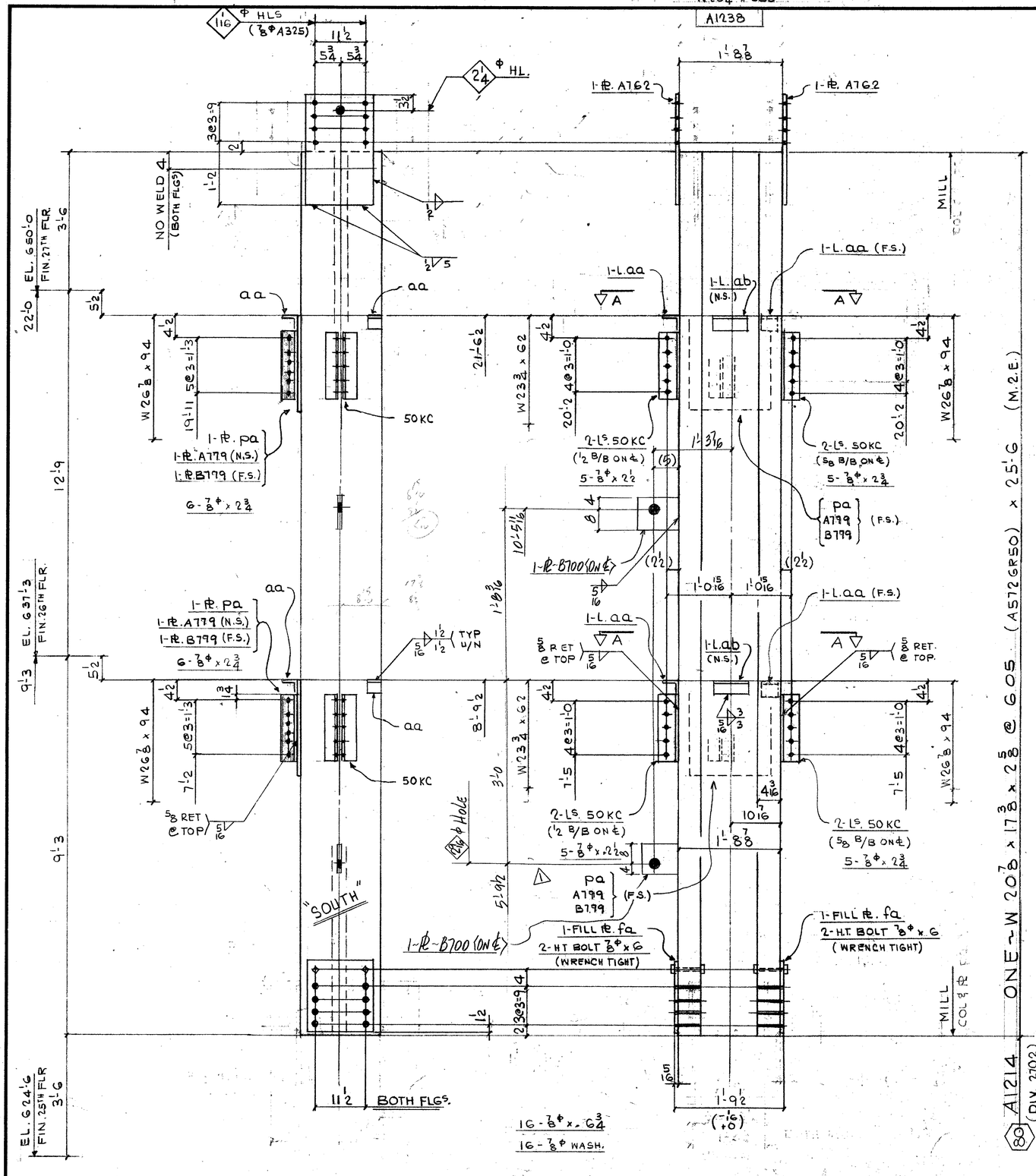
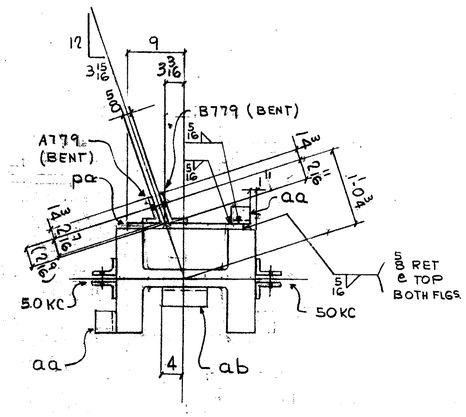
W204 x 550

A1238





SECT. A-A

FIELD BOLTS:

10-7/8Φ (A325F) x 2 1/2
22- x 2 3/4
16- x 6 3/4

16-7/8Φ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MATL. 640.21-44W
E70 SERIES ELECTRODES
REF DWGS E 26/27
E118, 901, 9159

BILL OF MATERIAL

LINE	CODE	COMMK SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02																			
03																			
04				50KC	8	L	4	x	3	x	3/8	44W		1	2	8			
05				AA	4	L	3	x	3	x	3/8			0	3	0			PLAIN
06				AB	2		L							0	8	0			L
07																			
08																			
09																			
10				PA	2	PL	18	0	x			44W		2	0	0			
11				A762	2		14	8	x		0 10			2	1	0			
12				A779	2		7	4	x		0 06			1	6	8			BENT
13				B779	2		7	8	x		0 06			1	6	8			
14				FA	2		14	8	x		0 05			1	4	0			
15	X			B700	2	PL	9	0	x		1 0	44W		1	0	0			
16																			
17					4	H.T BOLT 7/8 x 6						325							
18																			
19					1	I.F. 5/16								2	2	0			
20					1	I.F. 1/2								4	0	0			
21																			
22																			
23																			
24	2702	A1214			1				W14 x 605			A572GR50		25	6	0	91	3	M.2.E.
25																			
26			TOTAL		32				TOTAL			59							(1 OF 1)

LINE	CODE	COMMK SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION	GRADE CODE	DOOR	FINISHED LENGTH	PAGE	LINE	REMARKS
01												
02												
03												
04												
05												
06												
07												
08												
09												
10												
11												
12												
13												
14												
15												
16												
17												
18												
19												
20												
21												
22												
23												
24												
25												
26			TOTAL			TOTAL						

R' B700 ADDED

R E V.	1 DATE July 20/85 BY GG	SPEC. AS NOTED	FRANKEL STEEL LIMITED		
	2 DATE BY	HOLES 15/16 Φ U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2		
	3 DATE BY	FINISH NONE			
MADE 27 EC	DATE JUNE '85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT	DWG.No.
CHK'D. 28 ES	DATE 12-7-85		DETAIL: COLUMN (89) (14TH TIER)	84-152	1214

A1190

W21 5/8 x 665